

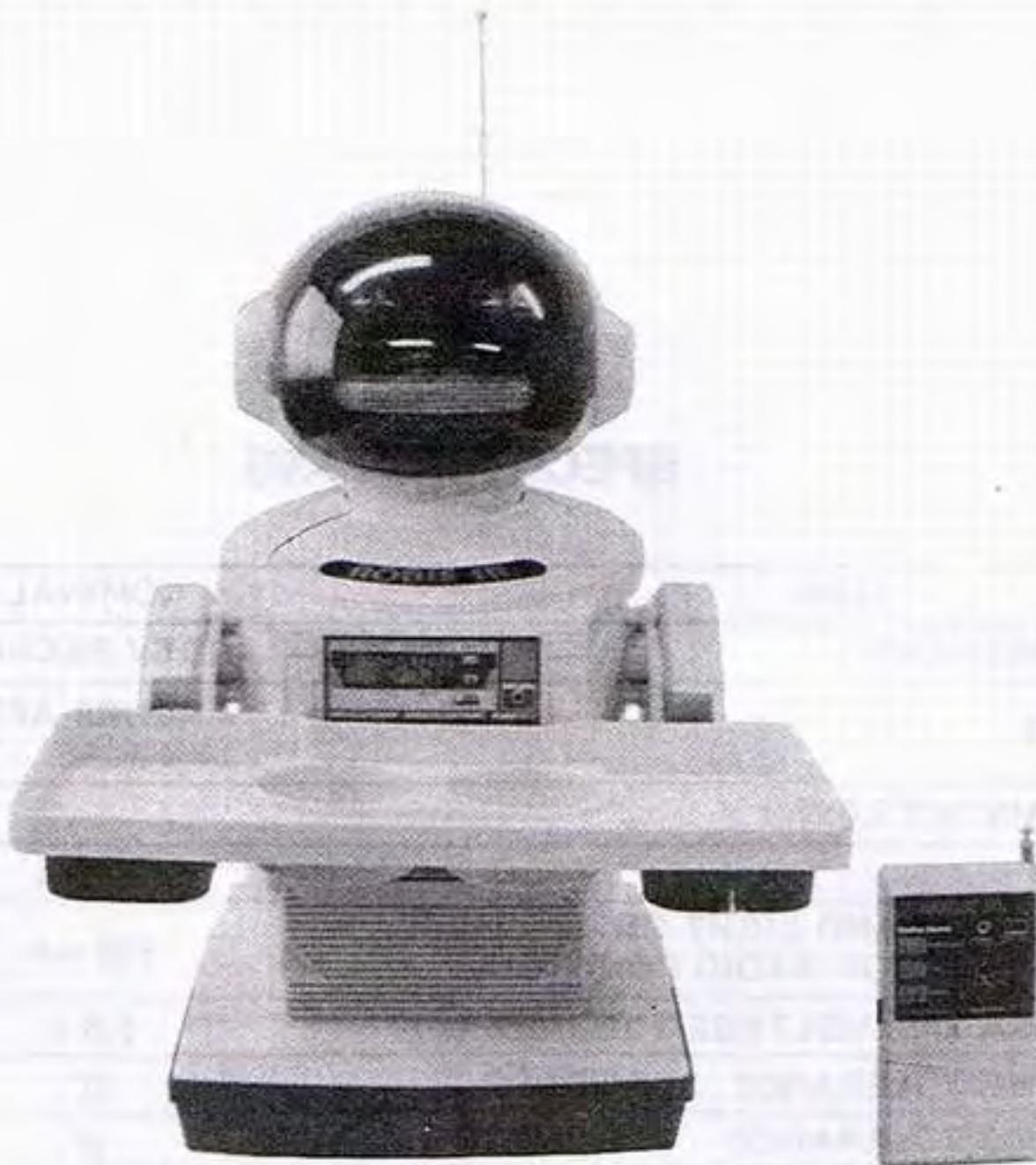
RadioShack®

Service Manual

60-2398

ROBIE SR.

Catalog Number: 60-2398



CUSTOM MANUFACTURED FOR RADIO SHACK, A DIVISION OF TANDY CORPORATION

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SPECIFICATIONS

MAIN BODY

ITEM	NOMINAL	LIMIT
POWER REQUIREMENT	DC 6V RECHARGEABLE BATTERY	
BATTERY LIFE	4 HOURS AFTER RECHARGING OF 14 HOURS.	
CURRENT DRAIN (AT 6.0V)		
STAND-BY	80 mA	115 mA
GOING FORWARD AND LIGHT ON TAPE PLAY BACK (ON RADIO CONTROL)	860 mA	1.2 A
MINIMUM OPERATING VOLTAGE (REMARK 1)	5.0 V	5.5 V
6 FEET RUNNING TOLERANCE FORWARD	0°	± 15°
6 FEET RUNNING TOLERANCE BACKWARD	0°	± 15°
STORAGE TEMPERATURE	—	-40F~159.8F (-40°C~+71°C)
OPERATING TEMPERATURE	—	23F~107.6F (-5°C~+42°C)

(REMARK 1)

In case under 4.9V, the voltage on the motor-driver is to drive a motor. The lowest voltage of motor-driver should be over 5.0 V.

CASSETTE PART

ITEM		NOMINAL	LIMIT
10% T.H.D. OUTPUT POWER		229 mW	170mW
MIC INPUT VOLTAGE REC/PLAY THE INPUT dB WHICH IS NECESSARY TO MAKE RECORDING AS SAME dB AS TEAC MTT-118. 0dB = 0.775 V		-54 dB	± 4 dB
ERASE RATIO		31 dB	27 dB
S/N RATIO		32 dB	27 dB
WOW & FLUTTER		WRMS 0.3%	WRMS 0.4%
TAPE SPEED	4.75cm/sec	—	± 4%
TORQUE	PLAY	50 g-cm	30~75 g-cm
	FF	70 g-cm	50 g-cm
	REW	70 g-cm	50 g-cm
(MEASURE WITH A CASSETTE TORQUE METER)			
WINDING TIME	FF	120 sec	140 sec
	REW	120 sec	140 sec
(MEASURE WITH A STOP WATCH USING C-60 TAPE)			
FREQUENCY RESPONSE [1kHz = 0dB]	0.2 kHz	-1.5 dB	± 3.0 dB
	6.0 kHz	+1.0 dB	± 5.0 dB

NOTE: Current drain at 6.0 V.

REMOTE CONTROL

ITEM	NOMINAL	LIMIT
POWER REQUIREMENT	DC 6V FOUR AA CELLS	
BATTERY LIFE	20 HOURS	
STAND-BY	35 mA	50 mA (40 mA FOR TAL)
FORWARD KEY ON	30 mA	42 mA (35 mA FOR TAL)
MINIMUM VOLTAGE	4.2 V	4.6 V
STORAGE TEMPERATURE	—	-40F~159.8F (-40°C~+71°C)
OPERATING TEMPERATURE	—	23F~107.6F (-5°~+42°C)
CONTROL RANGE (IN DOOR)	9 m*	5 m*
TRANSMITTING DEVICE	RADIO FREQUENCY AM 49,860 MHz FOR USA, CANADA AM 40,680 MHz FOR TAL AM 27,145 MHz FOR EC	
MIC INPUT LEVEL 1 kHz MODULATION 50%	-40.0 dB	± 5.0 dB

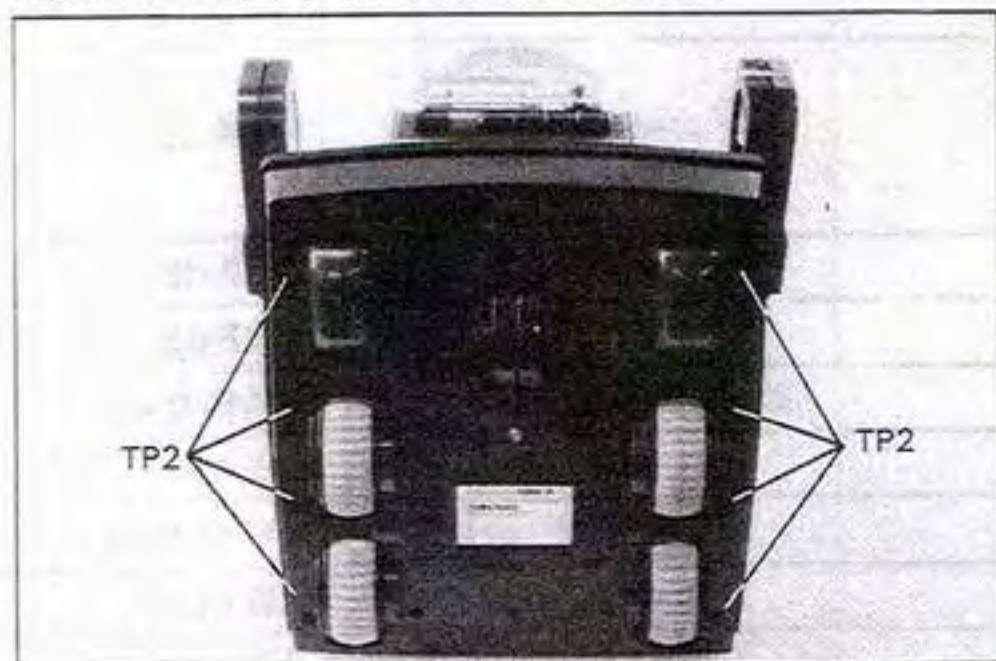
* ANY DATA HAS BEEN NOT RECORDED AT THE OUTDOOR DUE TO DAMAGE OF GEAR BOX BY USING IT OUTDOOR. (UNAVAILABLE TO USE IT OUTDOOR)

NOTE: [0 dB = 0.775 V]

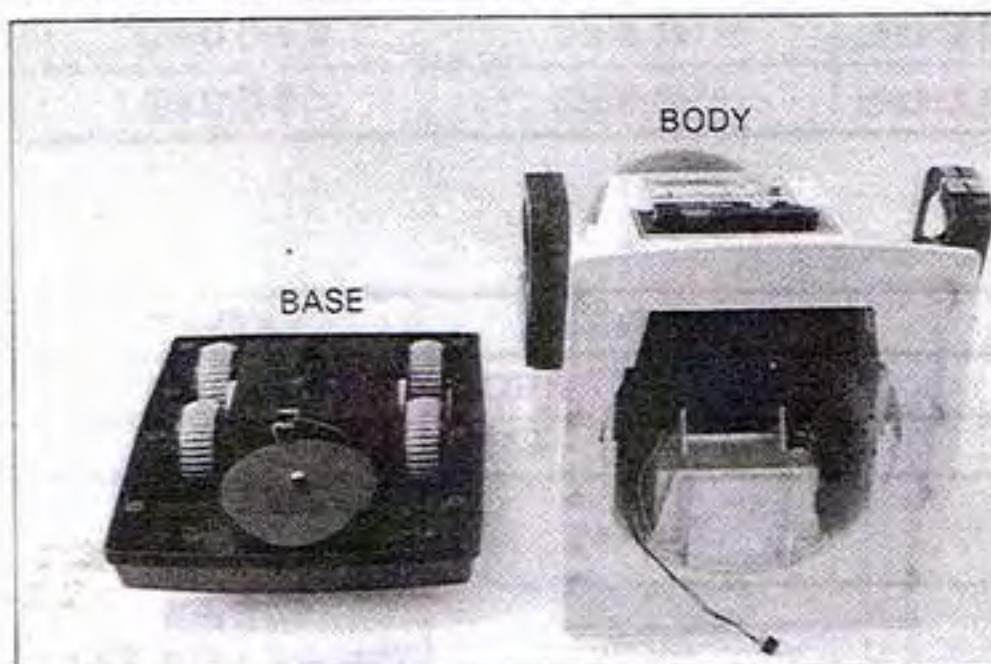
NOTE: Nominal specs represent the design specs; all units should be able to approximate these — some will exceed and some may drop slightly below these specs. Limit specs represent the absolute worst condition that still might be considered acceptable; in no case should a unit perform to less than within any limit spec.

DISASSEMBLY

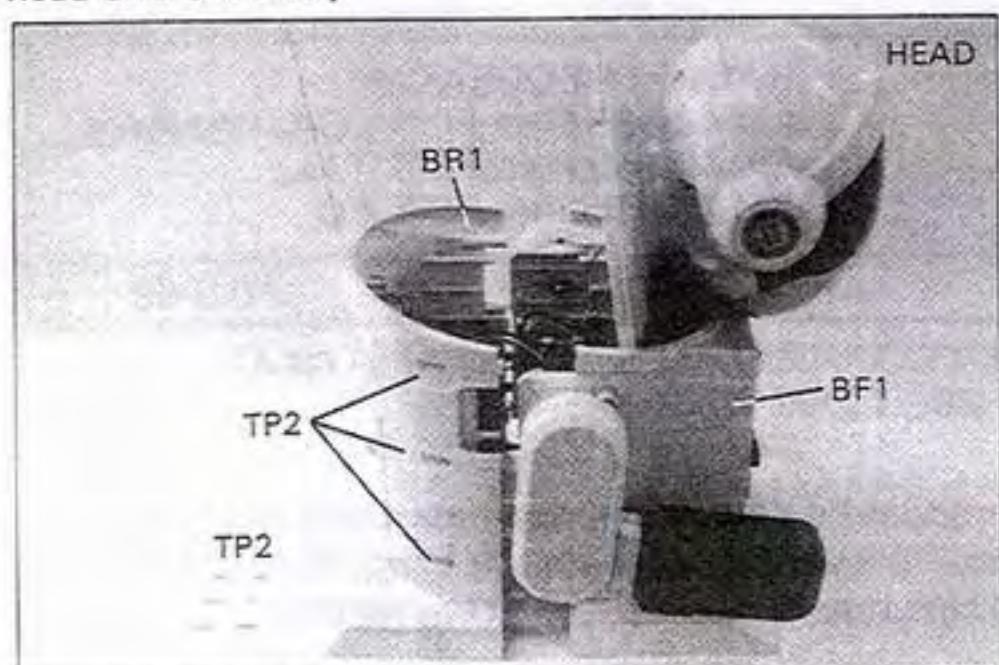
[Figure 1]
Remove 8 screws (TP2) from the base.



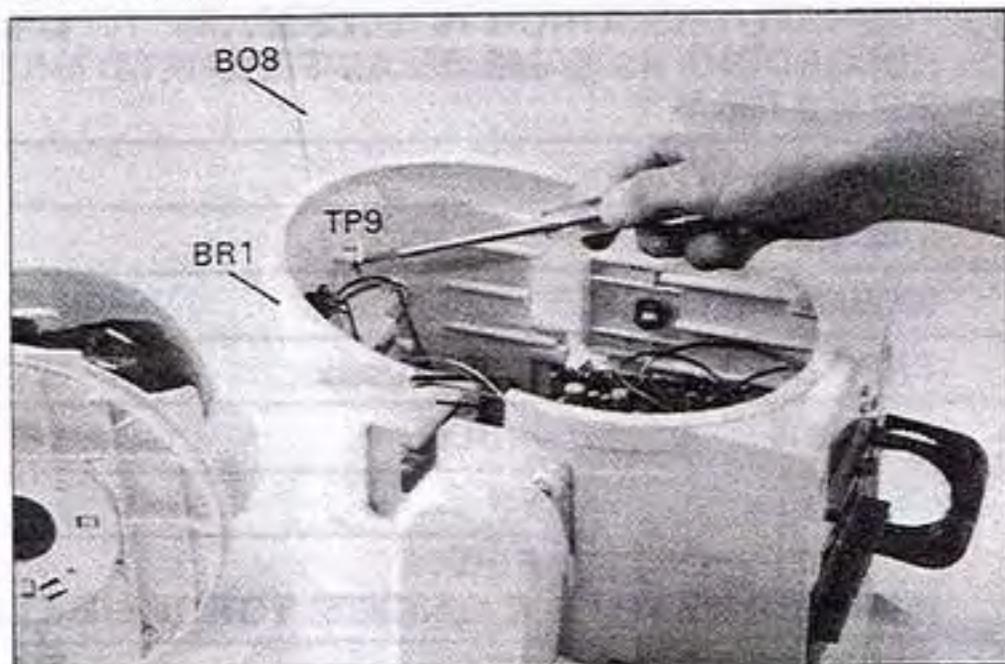
[Figure 2]
Separate the body from the base by detaching the connector mounted on the base.



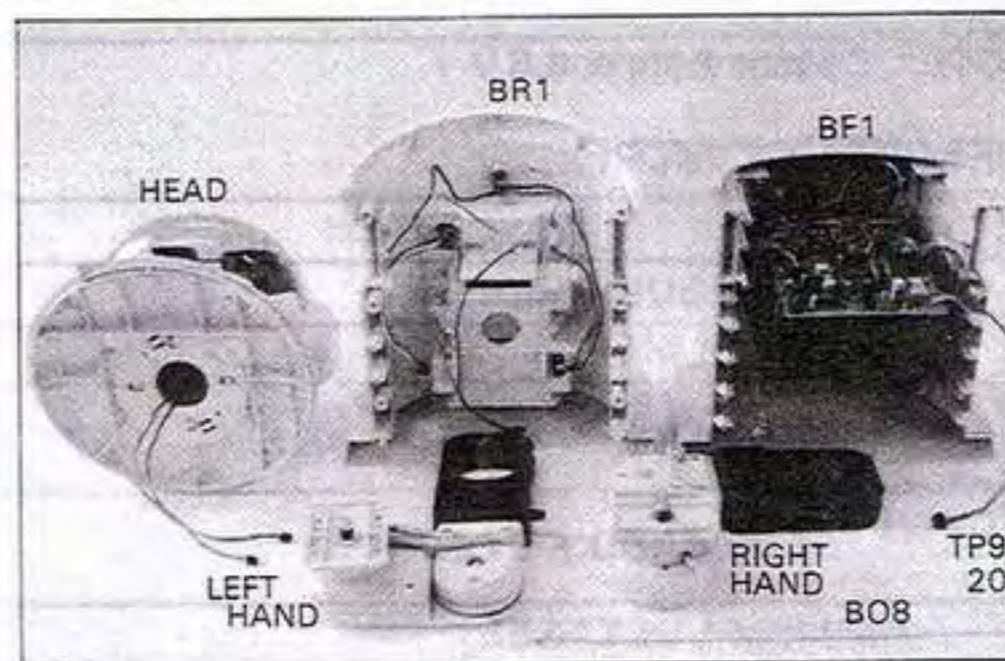
[Figure 3]
Remove 6 screws (TP2) from the Rear Body (BR1), and separate the Front Body (BF1), Rear Body (BR1), and Head. Remove the connectors from the head and the body.



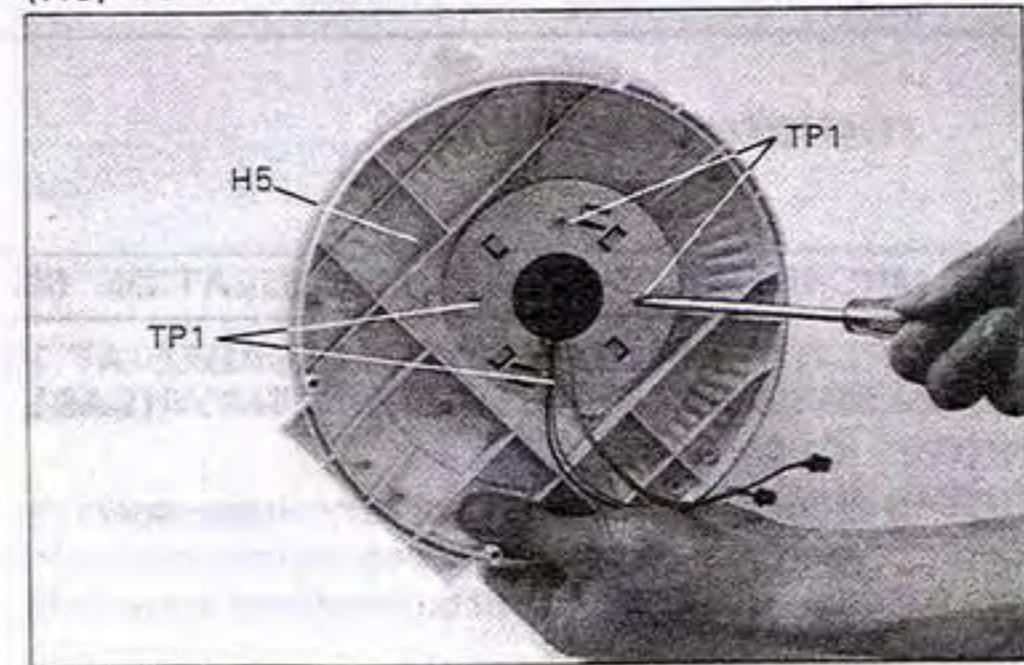
[Figure 4]
Remove one screw (TP9) that connects the Receiving Antenna (BO8) to Rear Body (BR1), and separate the antenna.



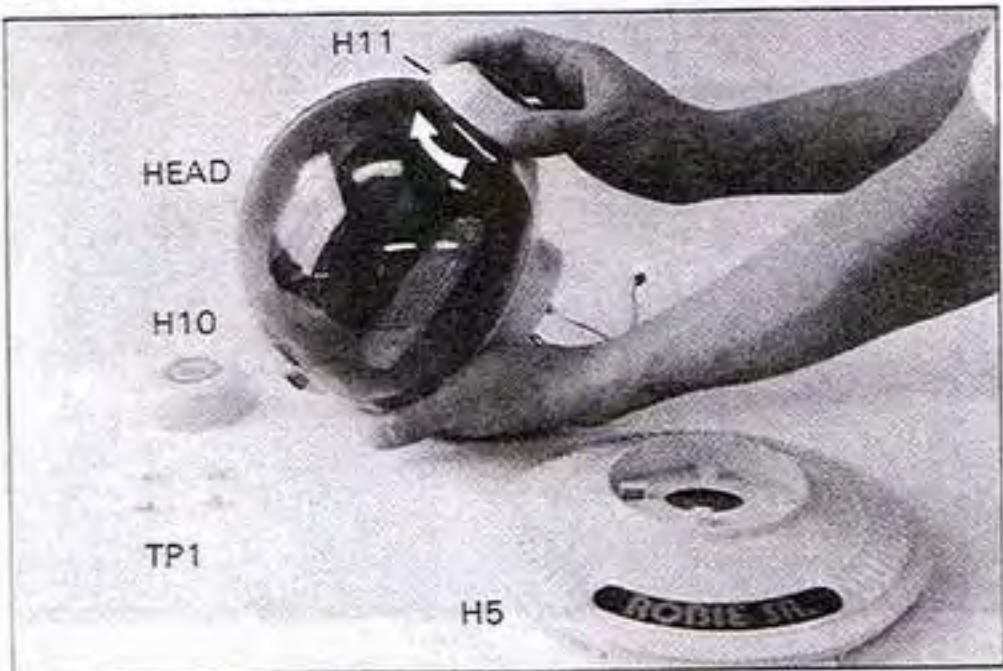
[Figure 5]
The base is now separated into Front Body (BF1), Rear Body (BR1), head, right hand, left hand, and Receiving Antenna (BO8).



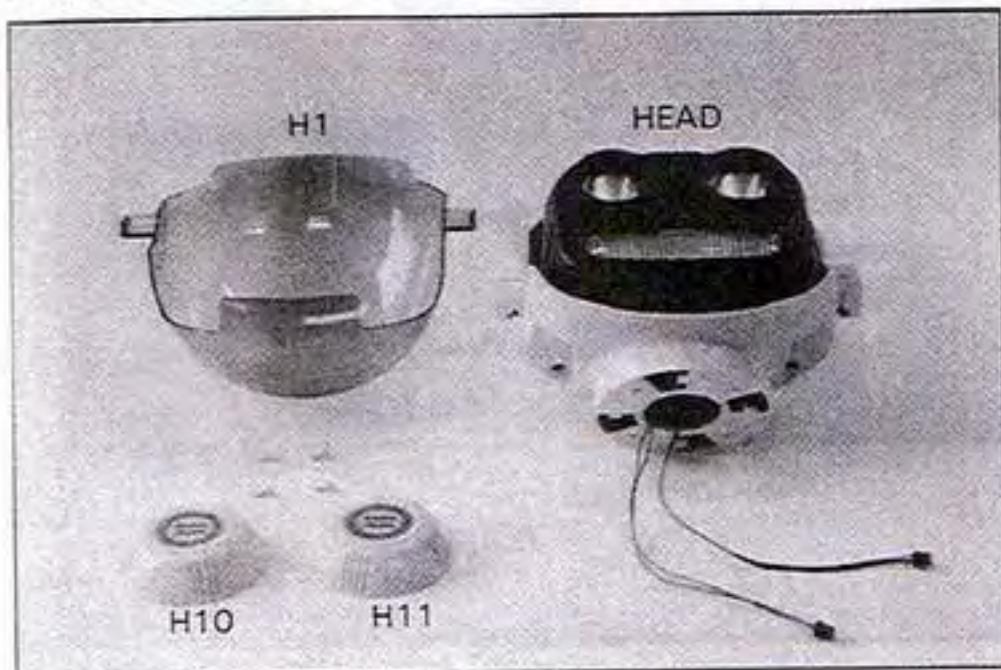
[Figure 6]
The Breast is attached to the head. Remove 4 screws (TP1) from the bottom of Breast (H5) and lift up the 2 hooks with a screwdriver to separate Breast (H5) from the head.



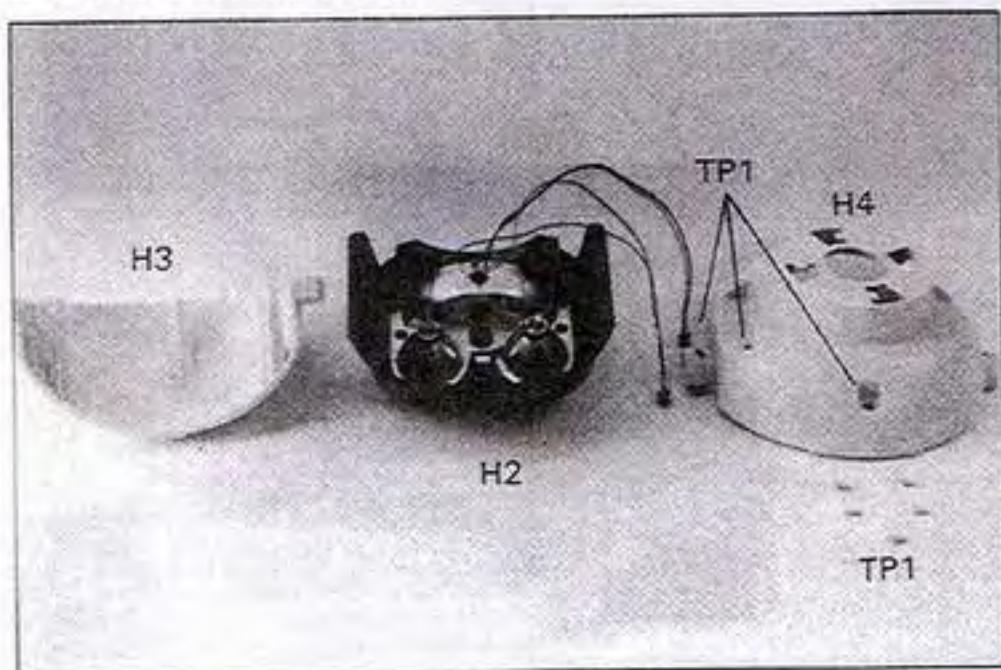
[Figure 7]
Remove the Right Ear (H10) and Left Ear (H11) from the head by turning them 45 degree toward back of the head.



[Figure 8]
Remove Face Cover (H1) from the head.



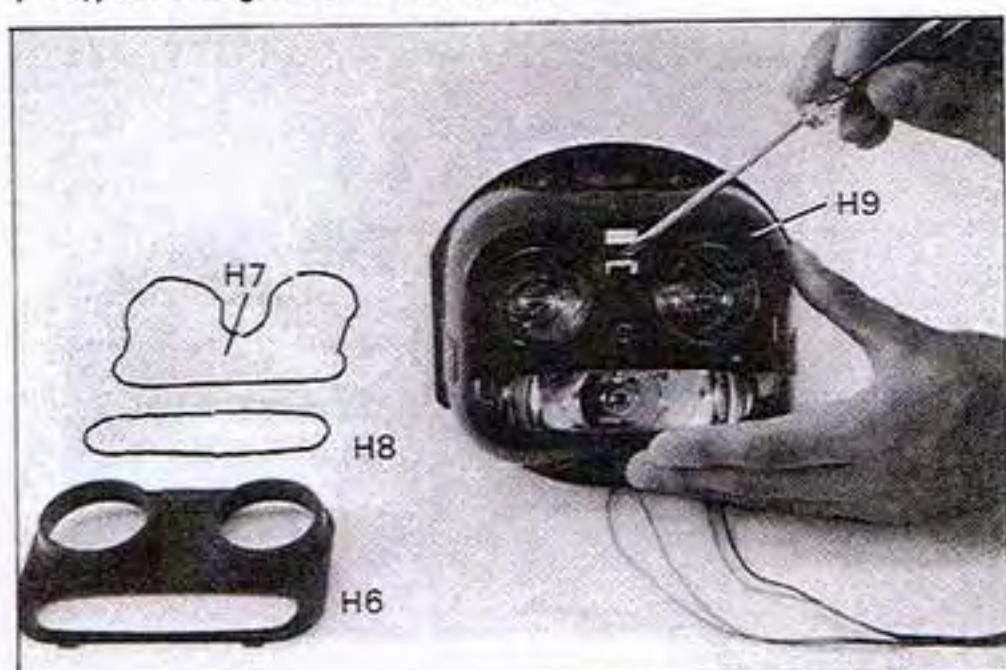
[Figure 9]
Remove 5 screws (TP1) from the bottom of the head. It separates into the Face (H2), Upper Head (H3), and Lower Head (H4).



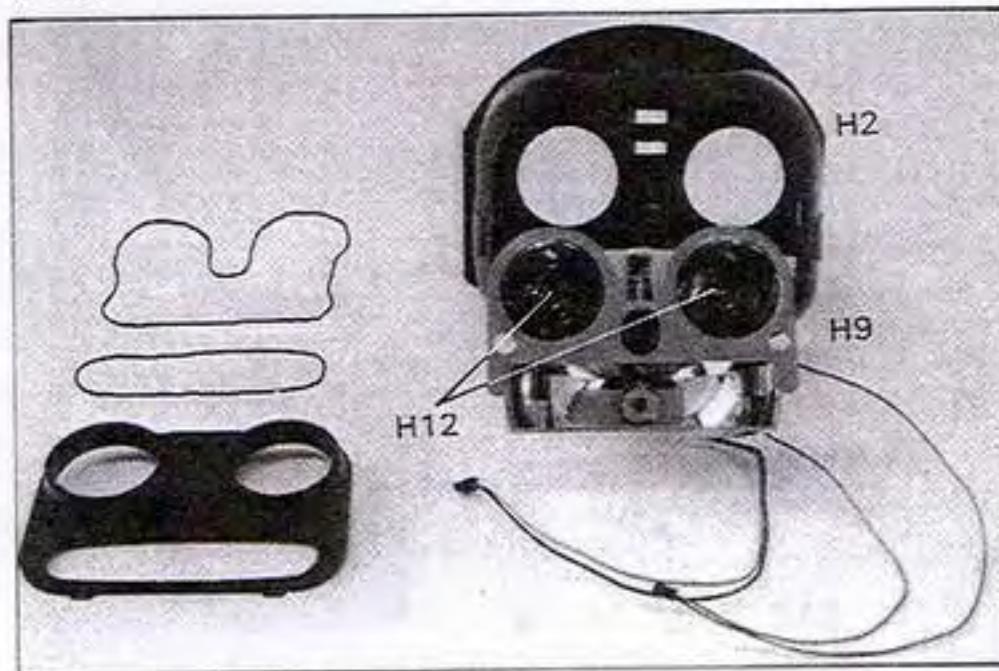
[Figure 10]
Remove the Face Front (H6) with a screwdriver.



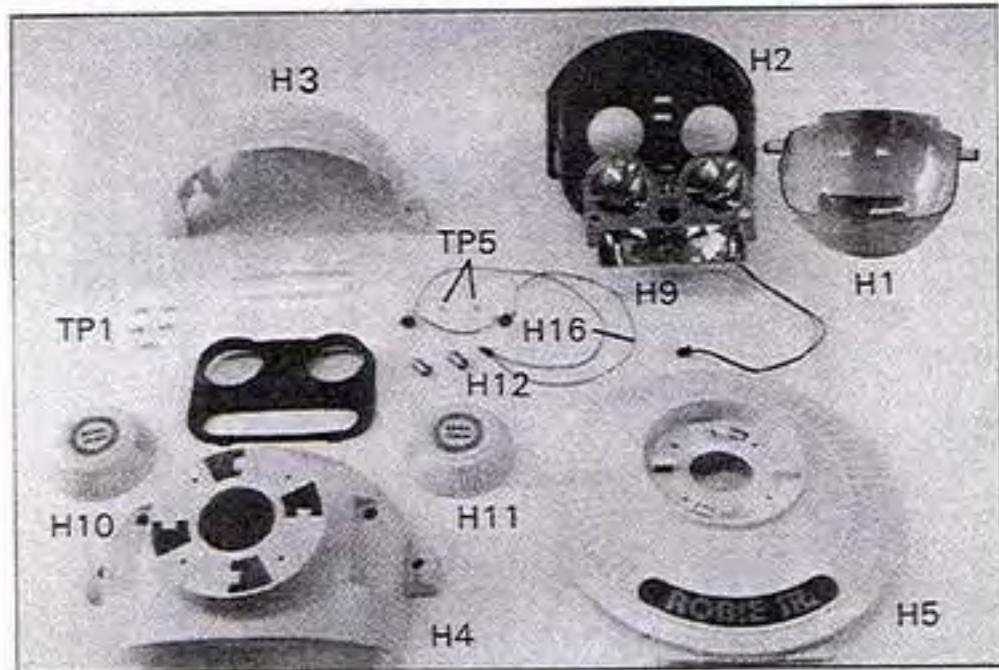
[Figure 11]
Remove Reflector (H9) from Face (H2) with a screwdriver. It separates into the Face Front (H6), Lens (H7), and Light Diffuser (H8).



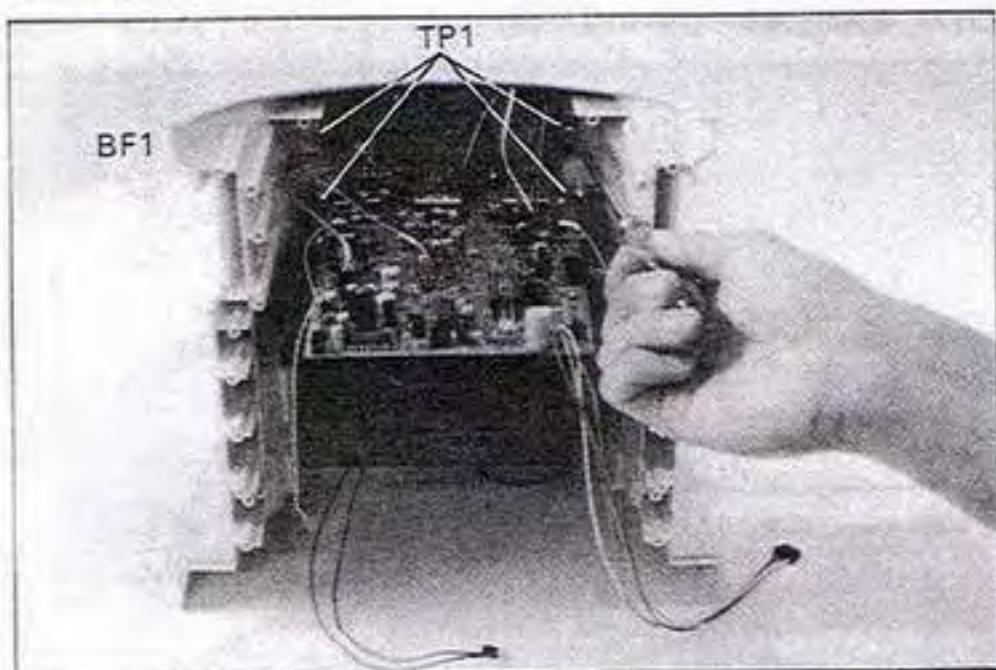
[Figure 12]
Remove 2 Small Lamps (H12) from the Reflector (H9).



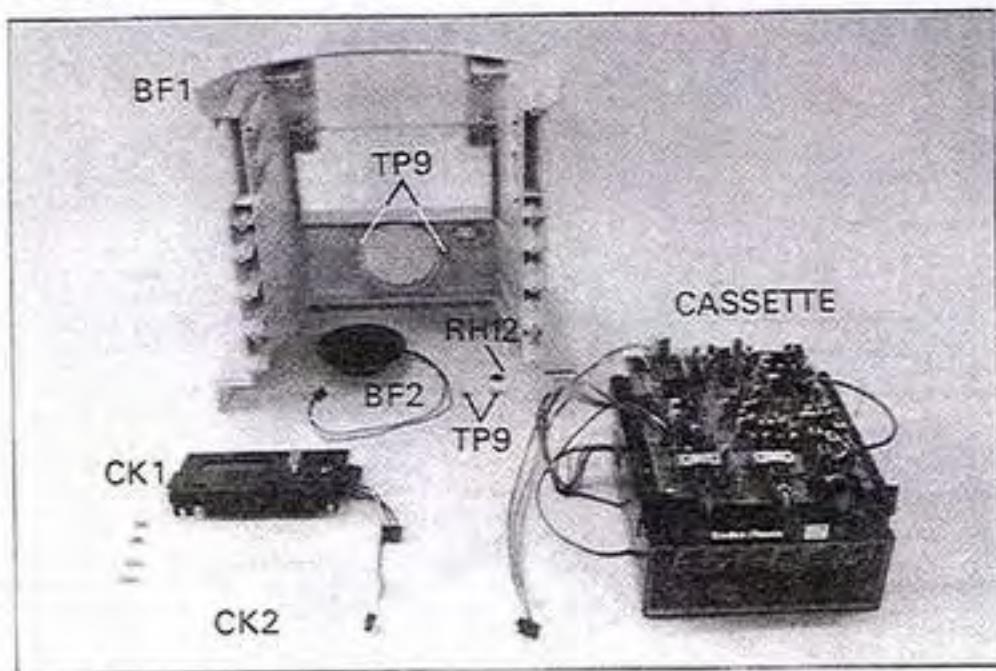
[Figure 13]
Head parts.



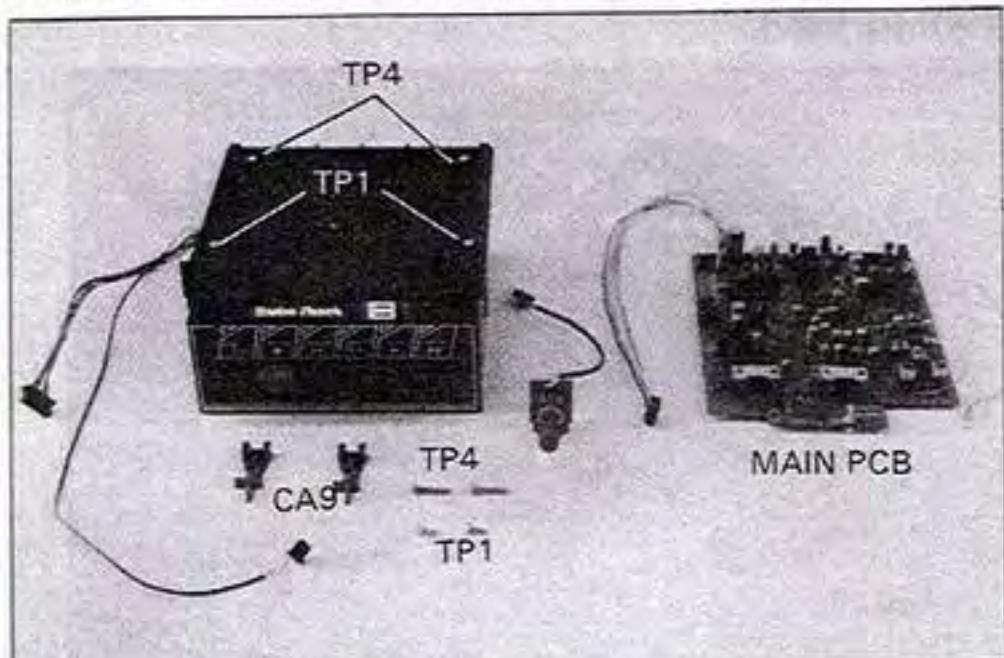
[Figure 14]
Remove 4 screws (TP1) from the inside of Front Body (BF1) to detach the clock, Main PCB, and the cassette sections.



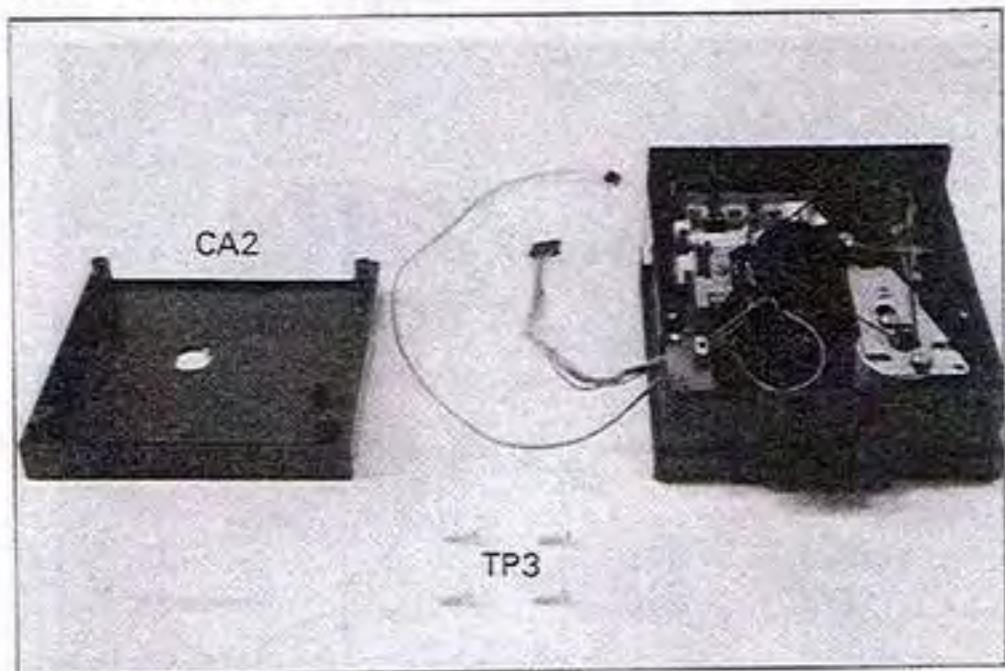
[Figure 15]
Remove 2 screws (TP9) from the inside of Front Body (BF1) to detach Speaker (BF2).



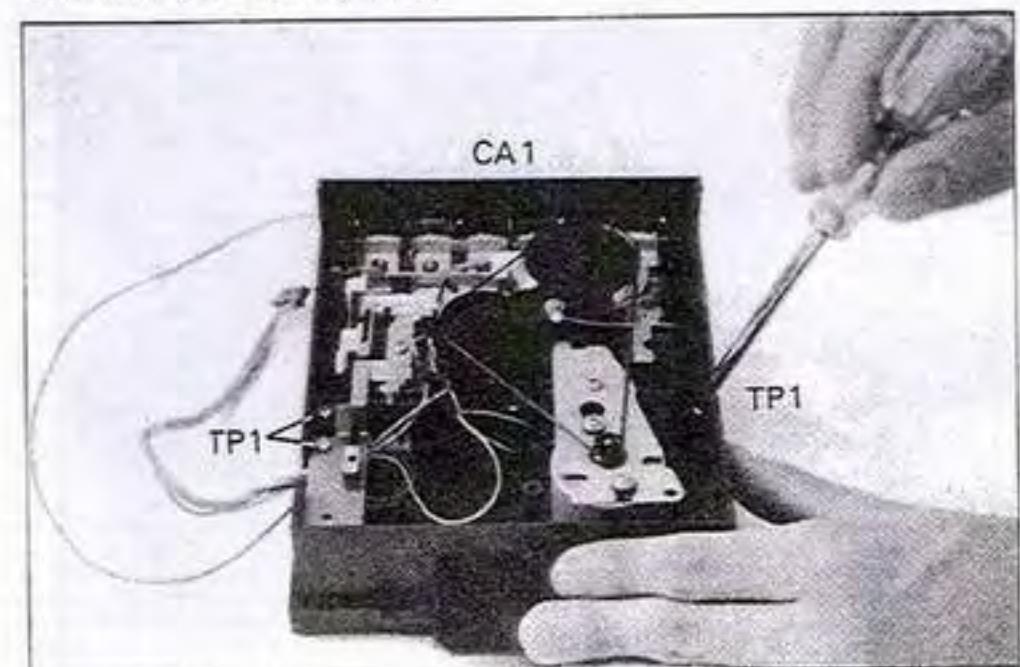
[Figure 16]
Separate the Main PCB from the cassette by removing 2 screws (TP1) and the other 2 screws (TP4).



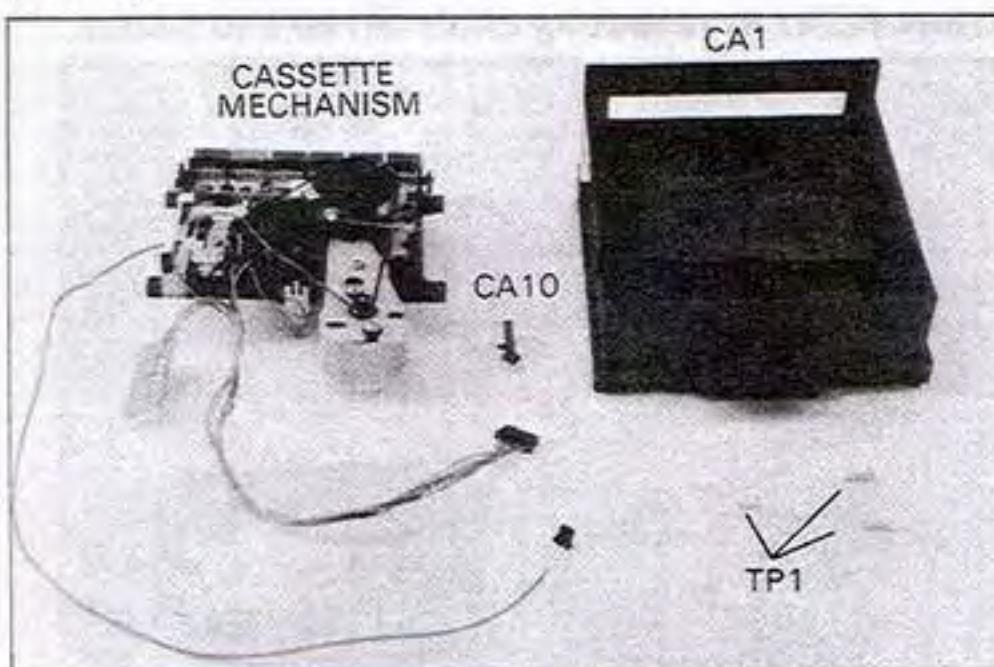
[Figure 17]
Remove 4 screws (TP3) from the bottom of the cassette case, and detach Case Bottom (CA2).



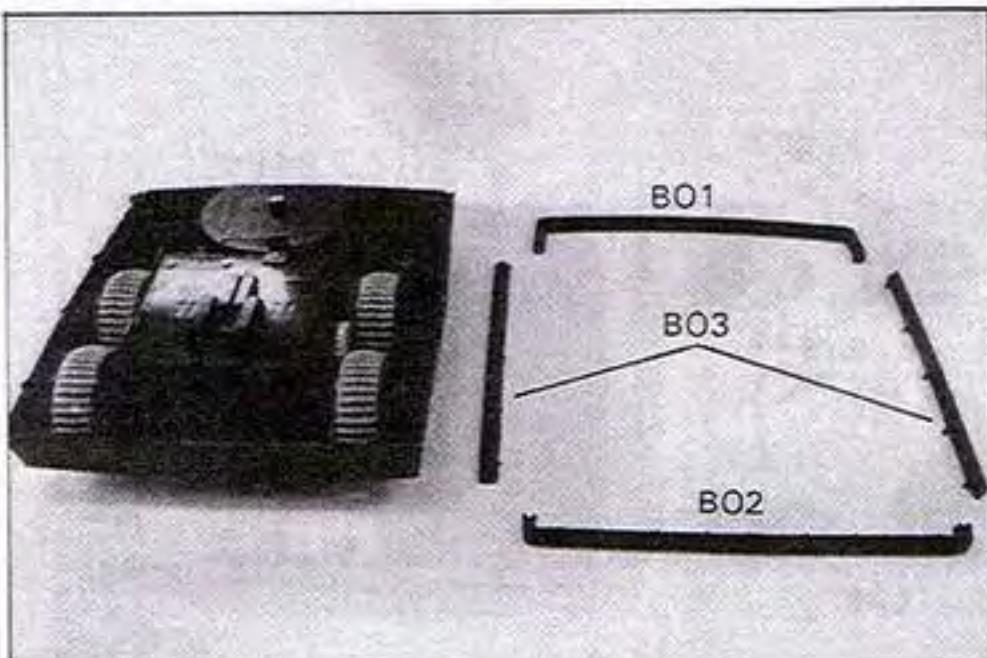
[Figure 18]
Remove 3 screws (TP1) mounting the cassette mechanism to the case.



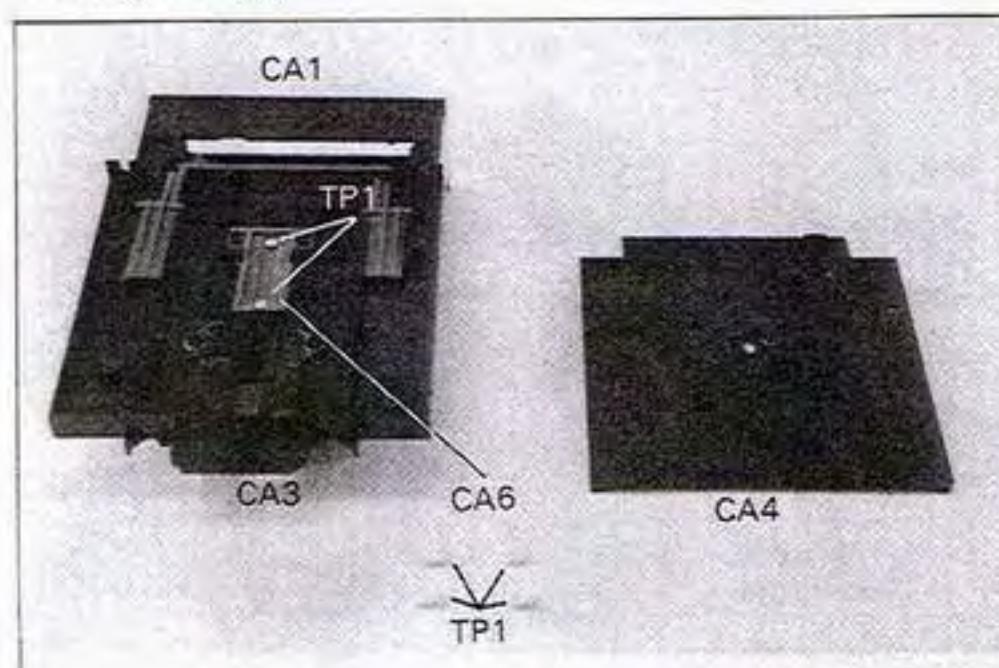
[Figure 19]
Take out the cassette mechanism and Eject Cam (CA10).



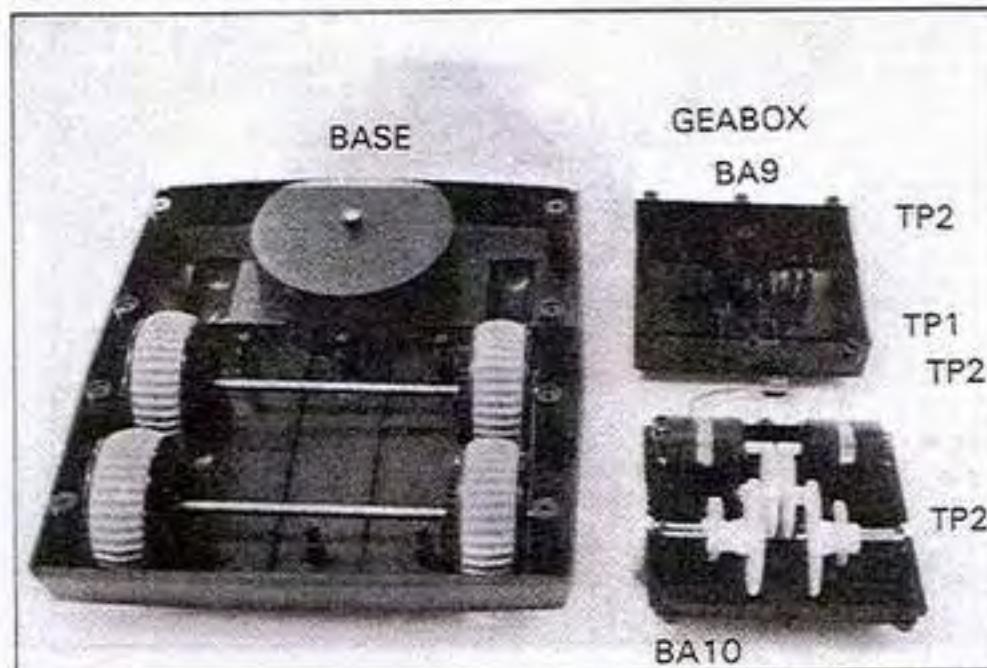
[Figure 22]
Remove the 4 Bumpers (BO1) (BO2) (BO3) from the Base.



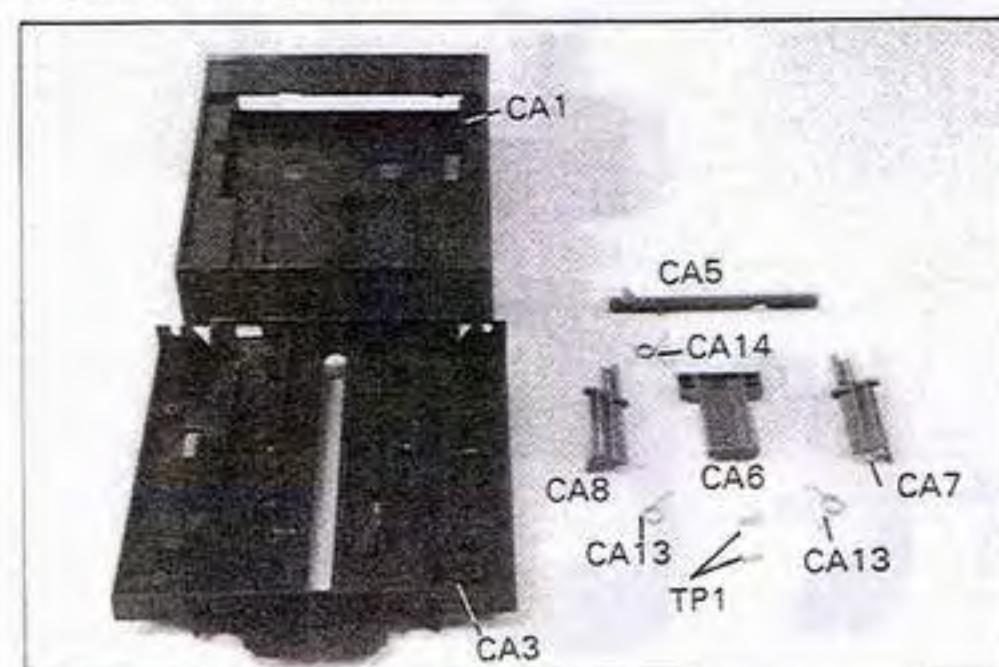
[Figure 20]
Detach Tape Recorder Cover (CA4) by removing 4 screws (TP1). Remove 2 screws (TP1) mounting Trolley (CA6).



[Figure 23]
Remove 6 screws (TP2) and 1 screw (TP1) from the base, and take out the gear box.



[Figure 21]
Tape recorder parts.



[Figure 24]
Gear box parts.

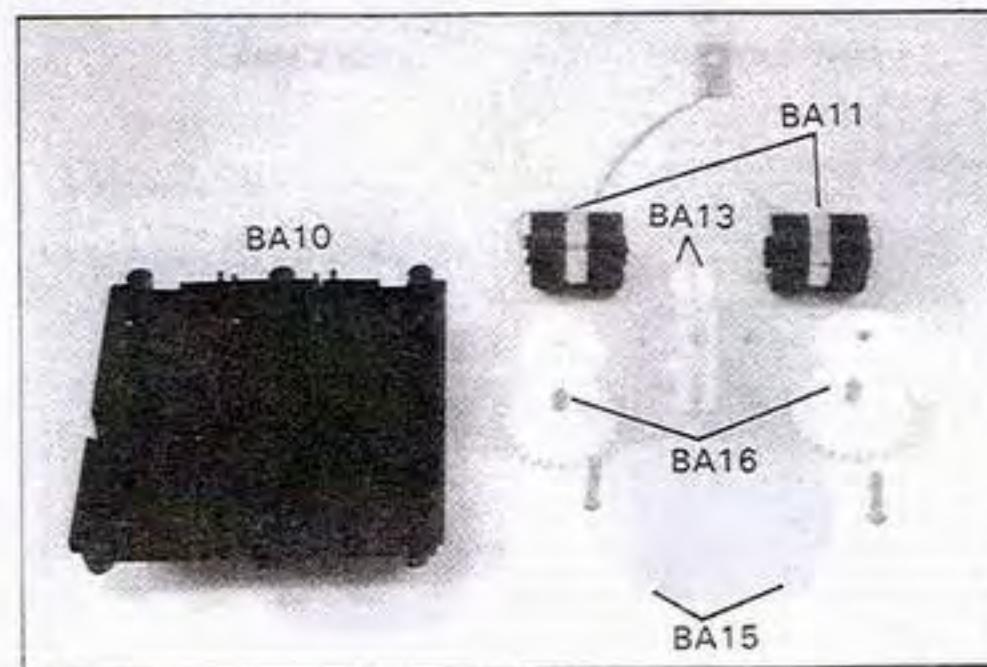
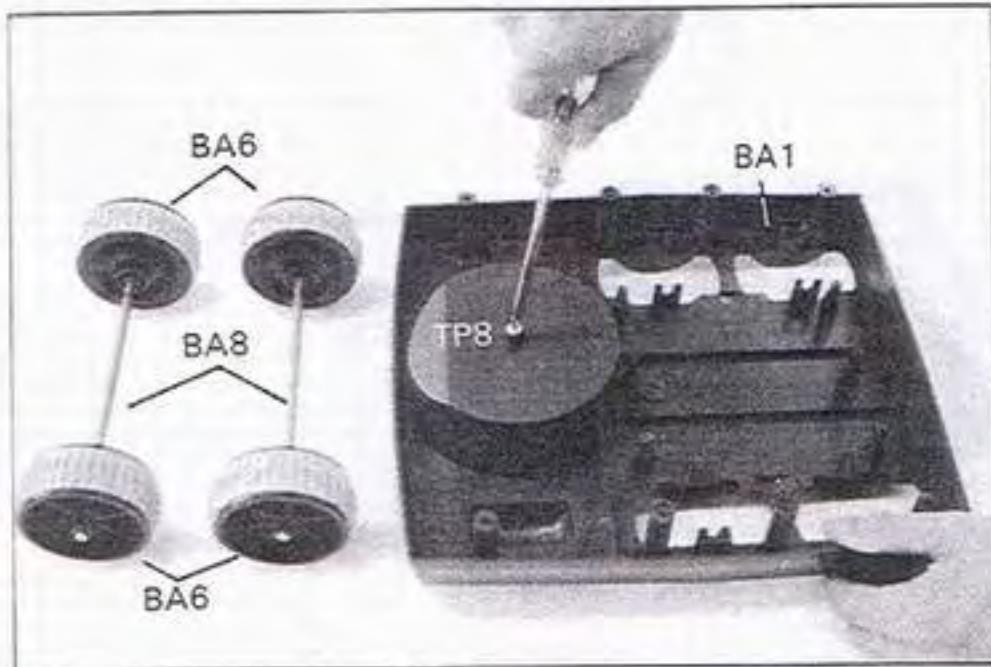
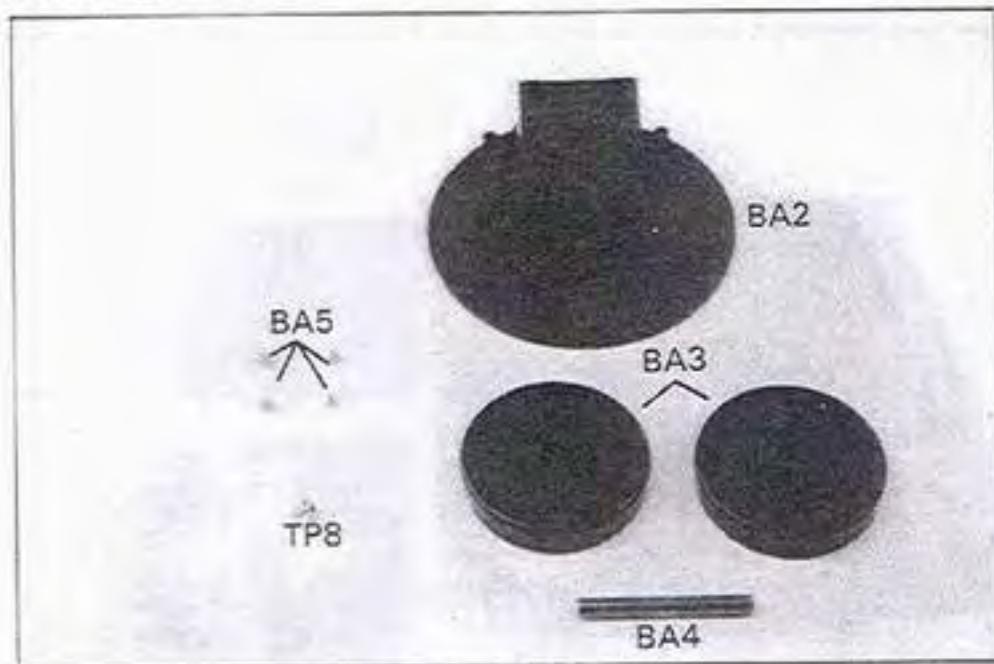


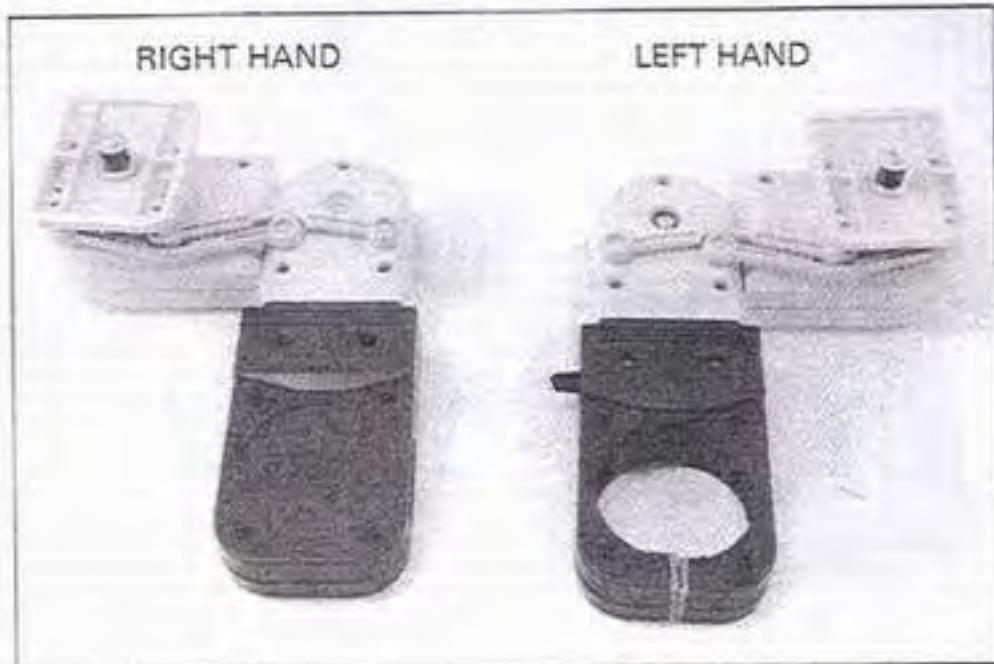
Figure 25]
Remove 1 screw (TP8) from Base (BA1) and remove Caster (BA2).



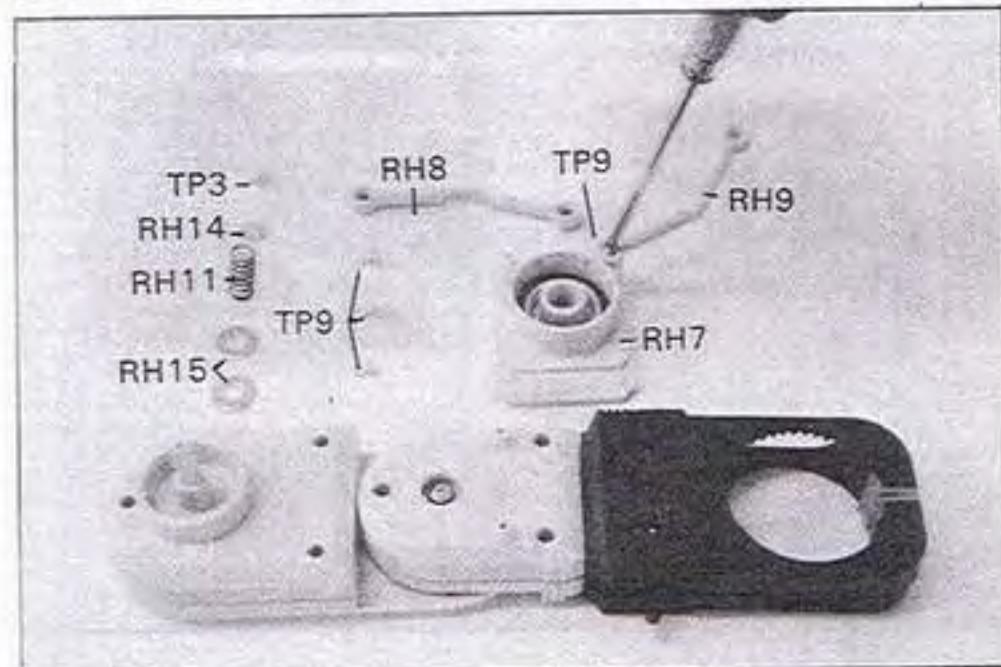
[Figure 26]
Caster parts.



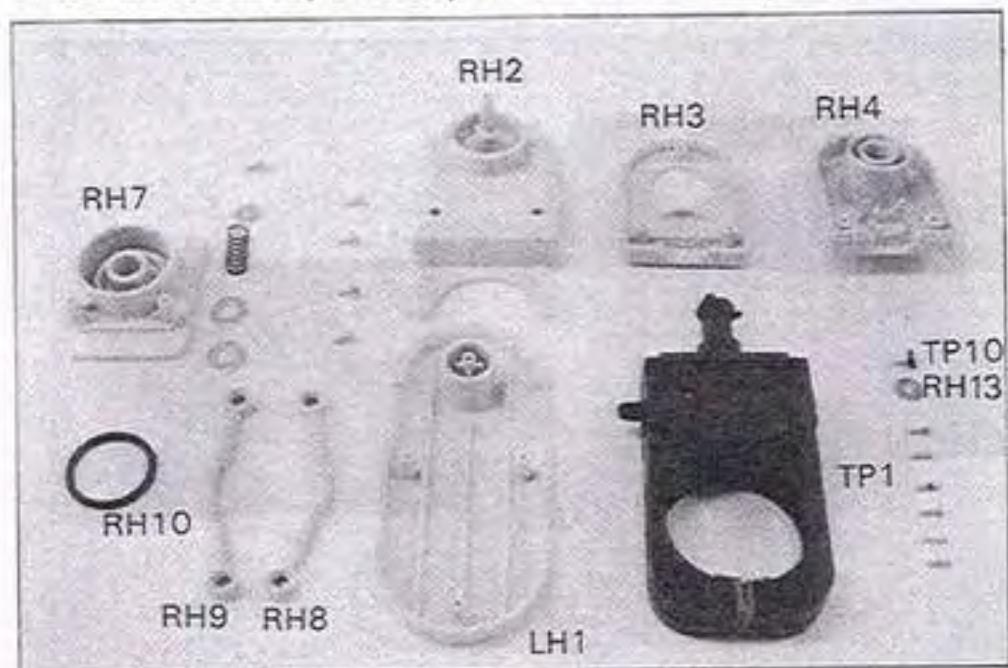
[Figure 27]
Right and left hands.



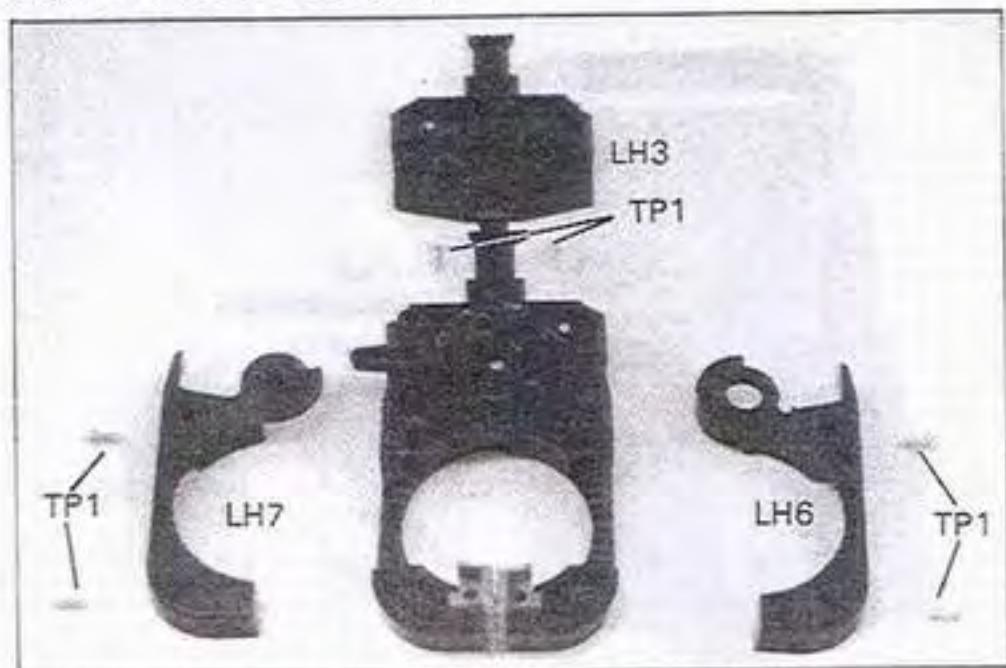
[Figure 28]
Detach the Shoulder (RH7) by removing 1 screw (TP3) and 2 screws (TP9). Then, remove the other 2 screws (TP9) mounting Links (RH8) and (RH9).



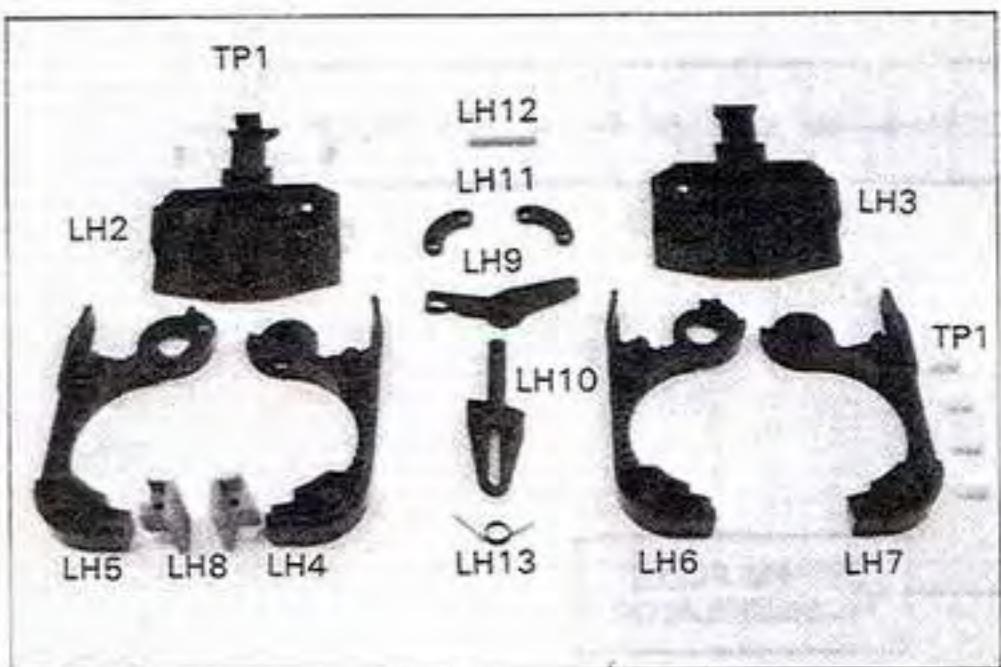
[Figure 29]
Remove 1 screw (TP9), 6 screws (TP1), and (TP10) from Left Hand, and separate into these parts.



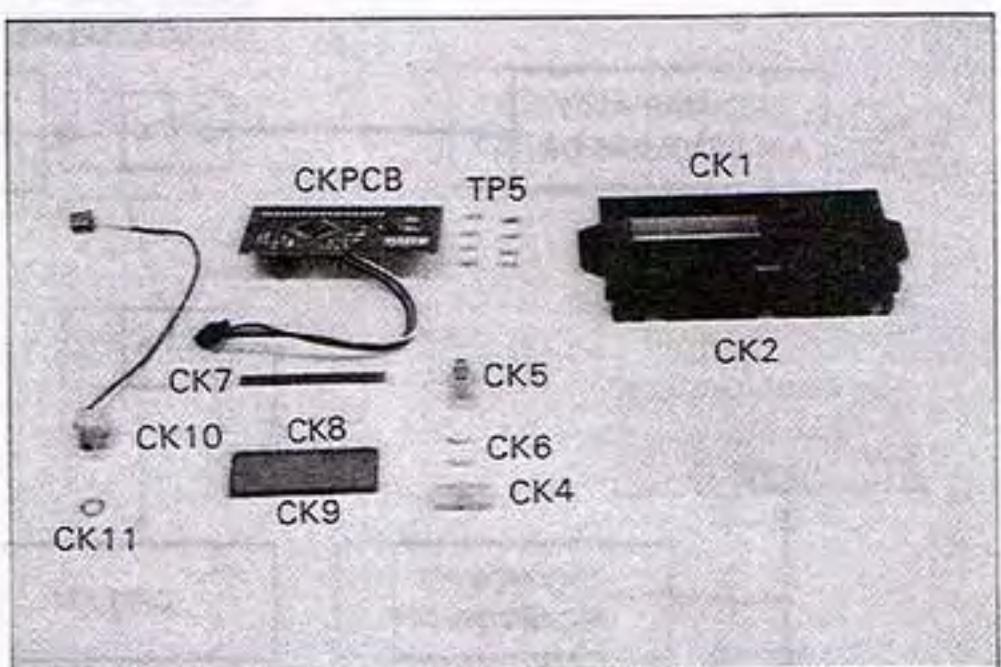
[Figure 30]
Remove 6 screws (TP1) from Left Finger, and separate into these parts.



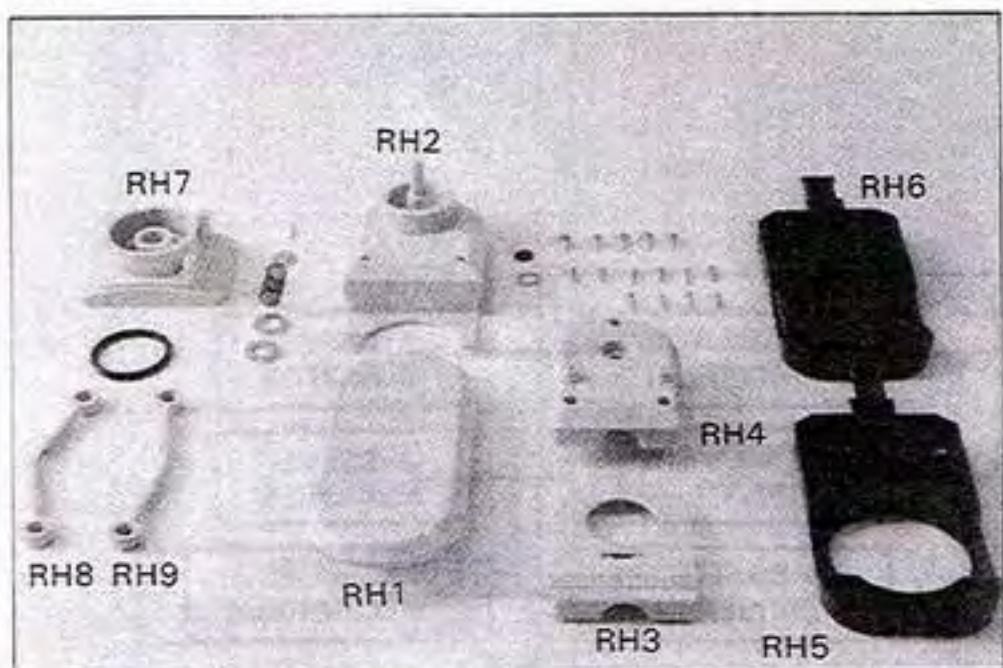
[Figure 31]
Left finger parts.



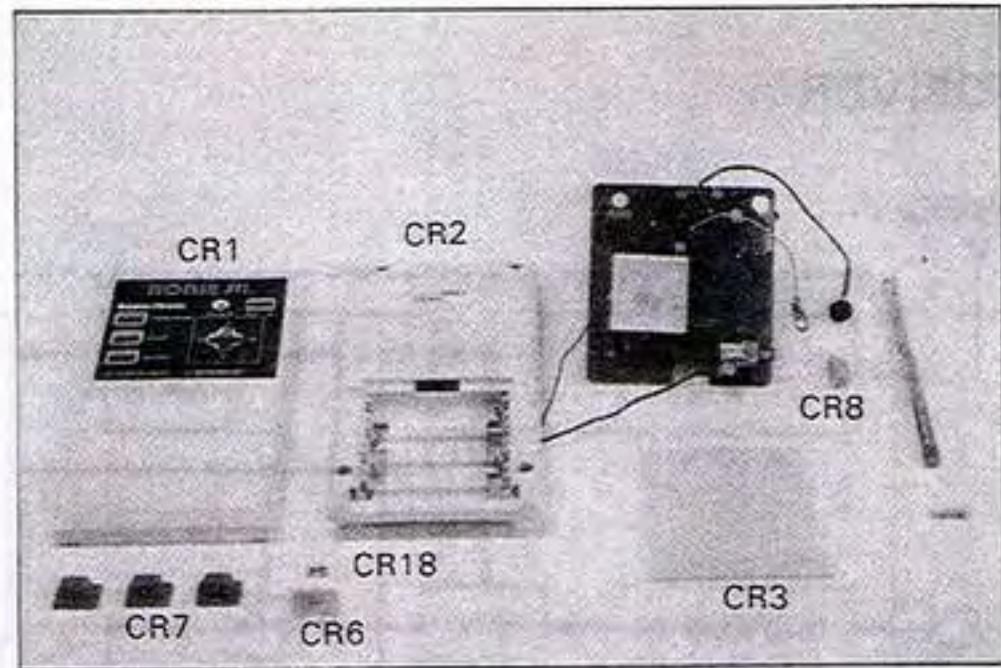
[Figure 34]
Clock parts.



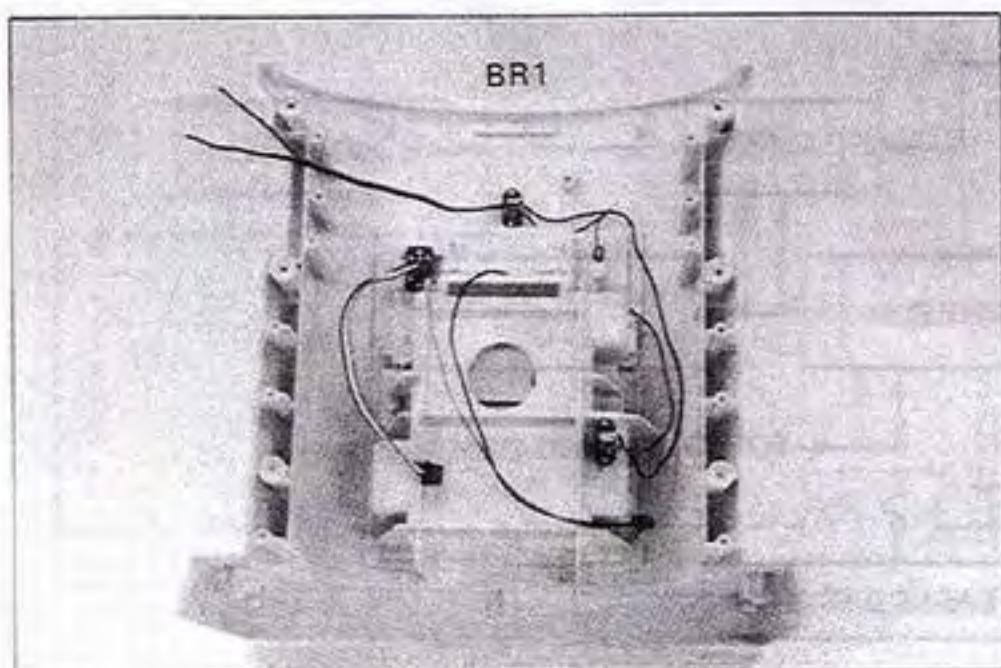
[Figure 32]
Right hand parts.



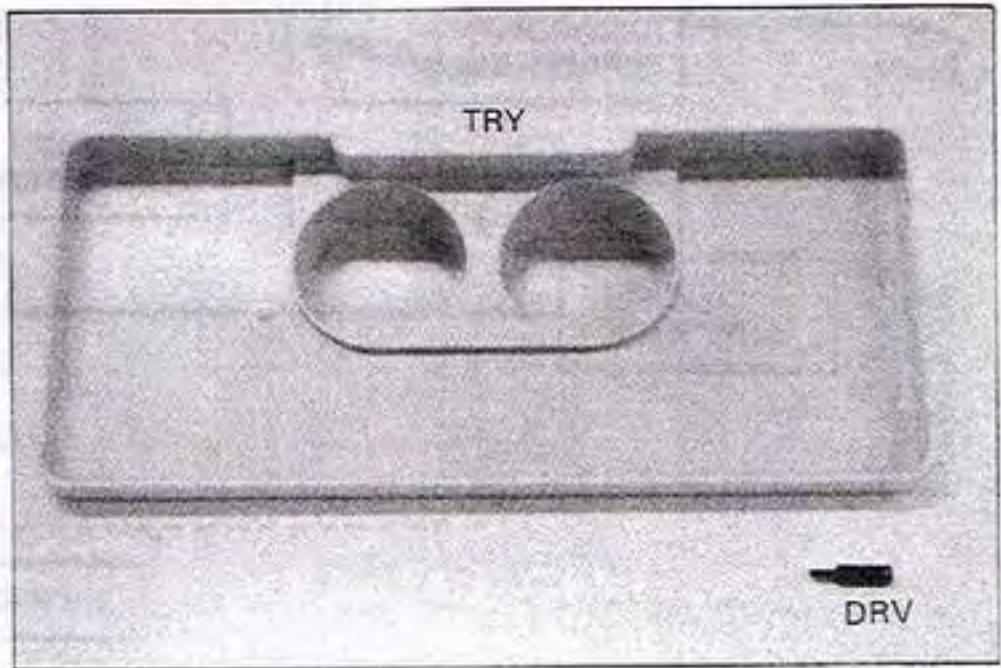
[Figure 35]
Transmitter parts.



[Figure 33]
Rear Body (BR1).

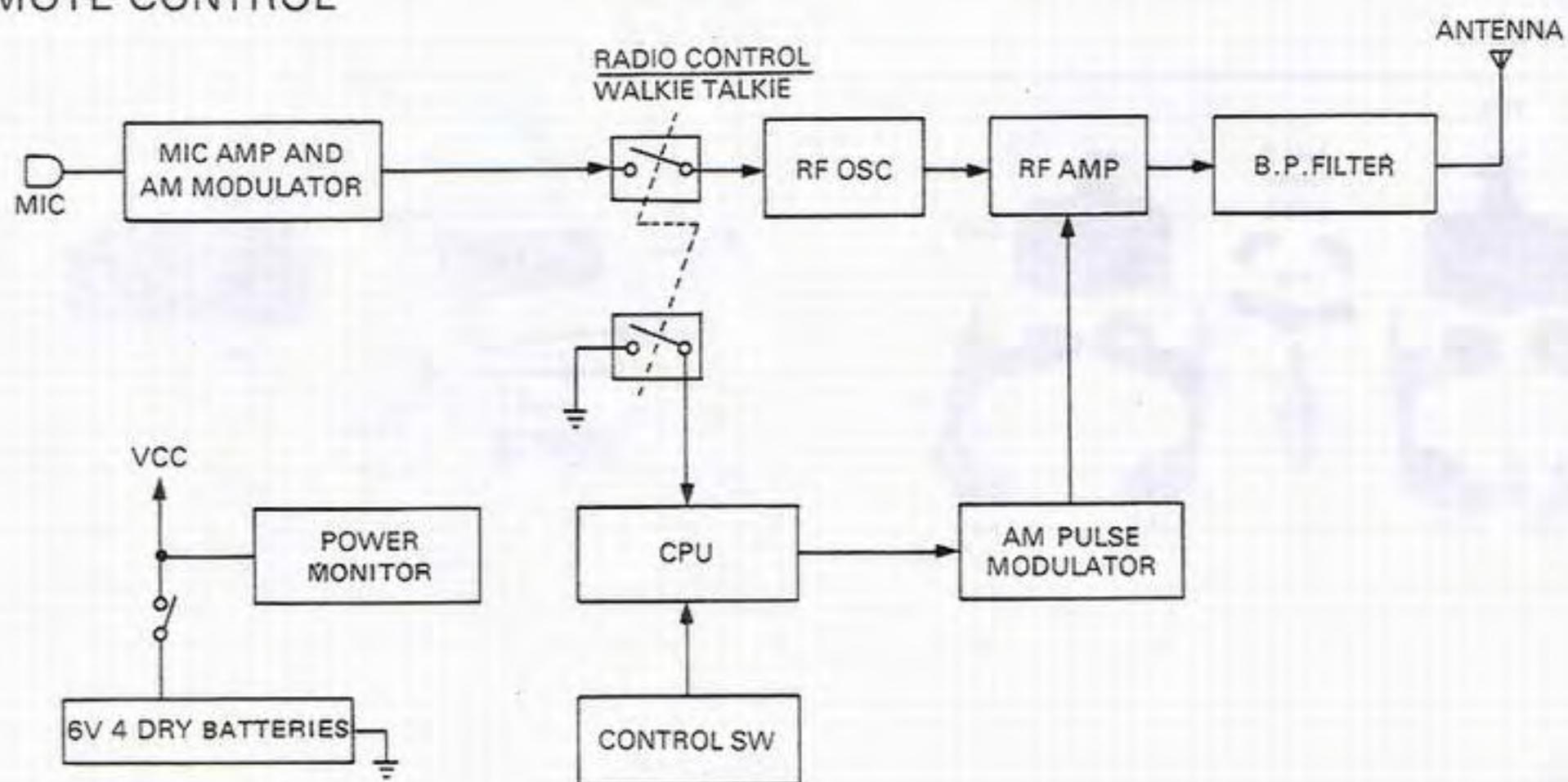


[Figure 36]
Tray (TRY) and Driver (DRV).

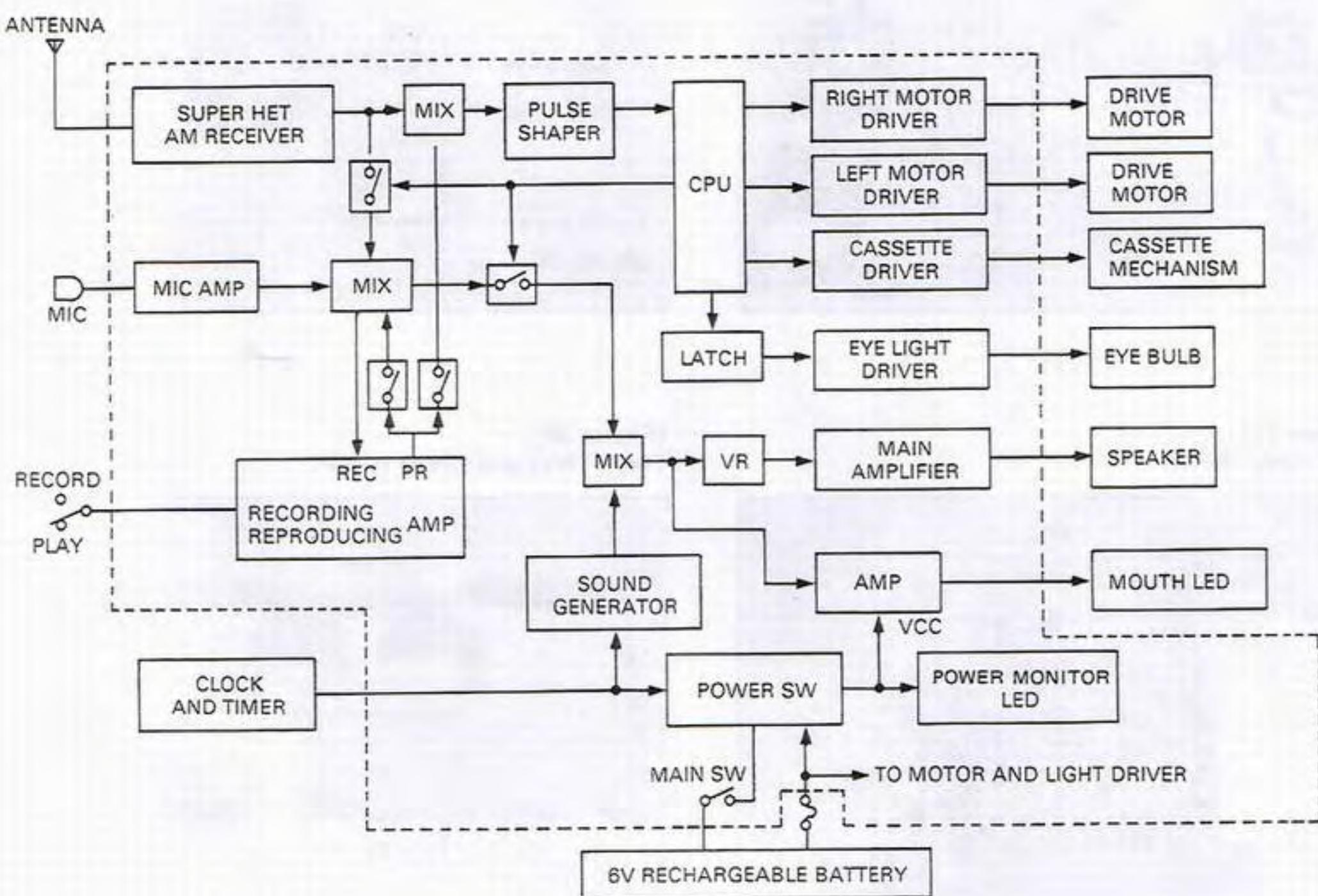


BLOCK DIAGRAM

REMOTE CONTROL



RECEIVER



TROUBLESHOOTING

SYMPTOM	CAUSE	REMEDY
CLOCK PART Does not function.		Change clock unit
CASSETTE PART Tape does not run. (Twisted cassette mechanism) No microphone sound during tracing No sound from speaker Tape cannot be recorded or played back. Sound volume adjusting knob cannot be adjusted. Noise Cassette section unit does not eject externally	Damaged motor driver (Q16, Q17) Loose screw Damaged microprocessor (IC3) Shielded wire solder is removed. Damaged amplifier Stained head Head life Broken recording lever Damaged RECORD/PALYBACK switch Damaged sound volume adjusting knob. ditto Slipped spring	Change main PC board. Tighten screw. Change main PC board. Resolder Change main PC board. Clean head. Change mechanical parts. Change lever. Change switch board (CA17, CA19) Change sound volume adjusting knob. ditto Replace
BASE ASSEMBLY Does not run. Curves Caster is not smooth.	Damaged motor Damaged motor Wear, low oil, dust	Change gear box. Change gear box Supply oil, clean or change base caster.
REMOTE CONTROL ASSEMBLY Wireless microphone is not functioning. Power cannot be fed. LED does not light. Cannot be operated	Damaged talk switch Damaged main switch Damaged LED Damaged joy stick	Change transmitter set ditto ditto ditto
BATTERY CHARGER Cannot be recharged.	Damaged connector Damaged adapter Battery life	Change battery charger. ditto Change battery
ARM ASSEMBLY (Right and left) Article cannot be lifted. Left arm cannot lift article.	Damaged link Loose tapping screw Worn O-ring Damaged spring	Change link. Tighten Change O-ring. Change left arm.

Pre-cautions for rechargeable battery

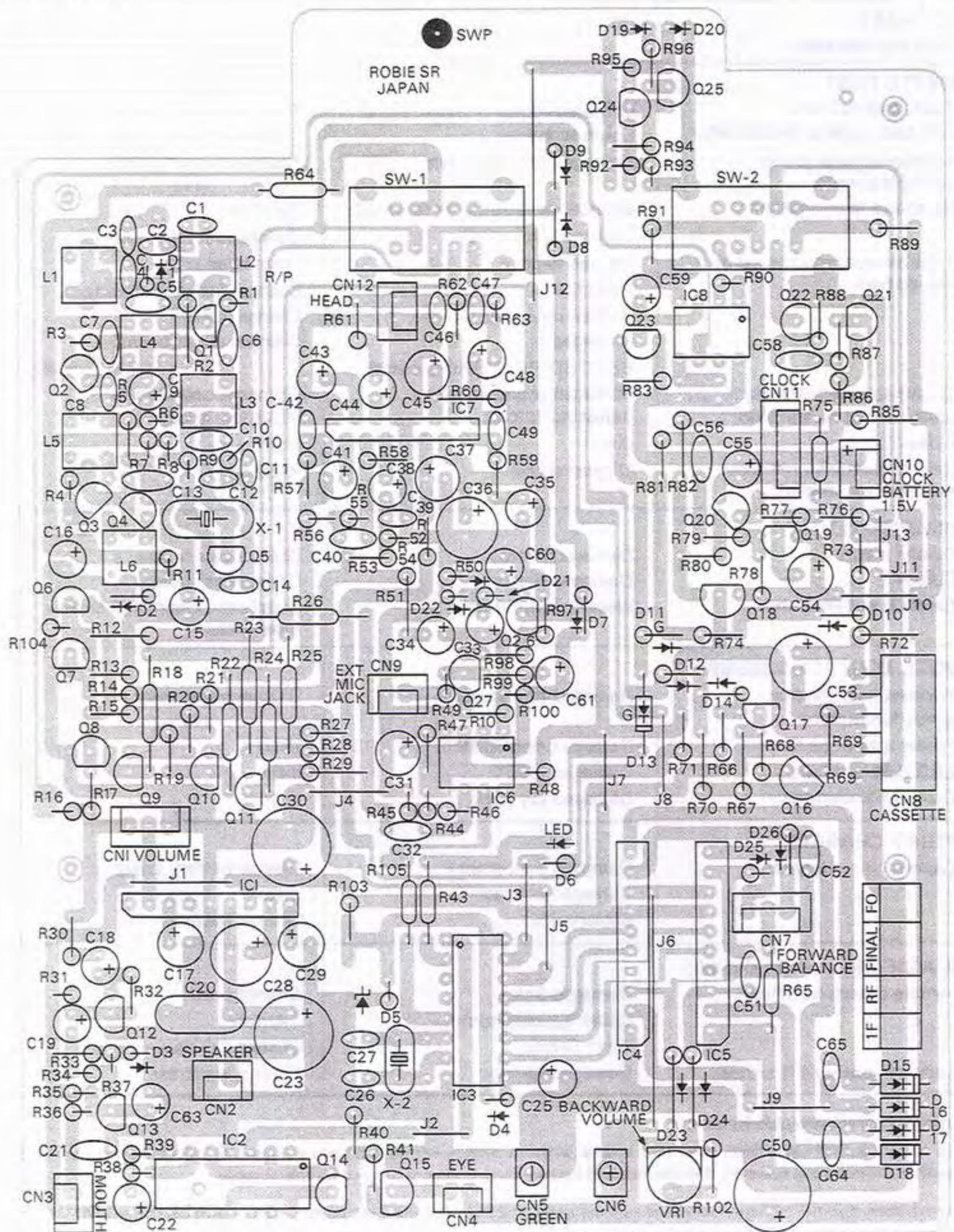
When the battery is over discharged (when the voltage between battery terminals becomes under 2V), charge the battery by following method. Please note, however, that the included battery charger can not be used for this purpose.

Charge the battery for 10~20 hours under the power supply of 30V, 0.2A. (Use the power supply which has current limiter.) and then charge the battery for 14~16 hours by the battery charger included.

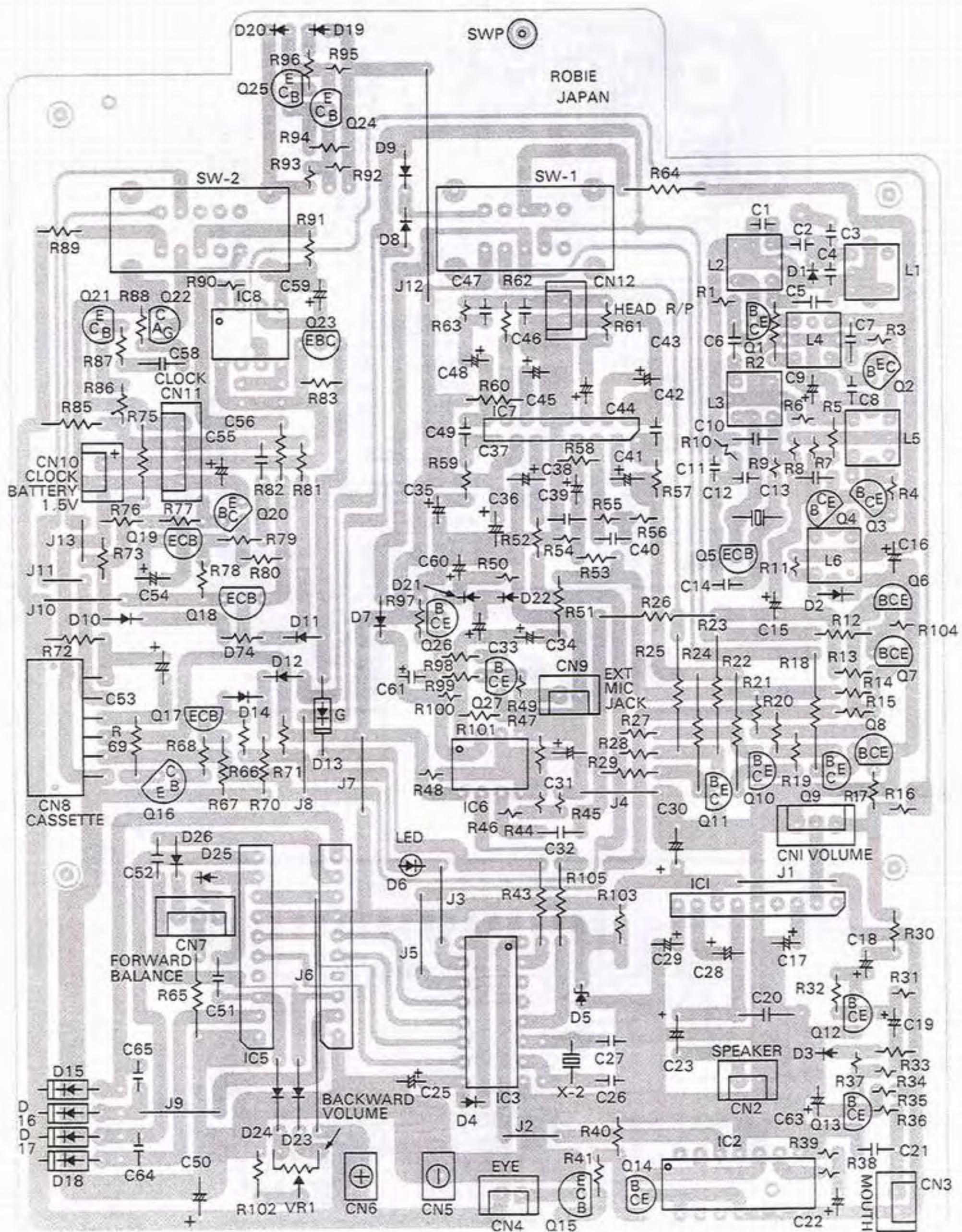
PCB (Top & Bottom Views)

PCB—MAIN

TOP View

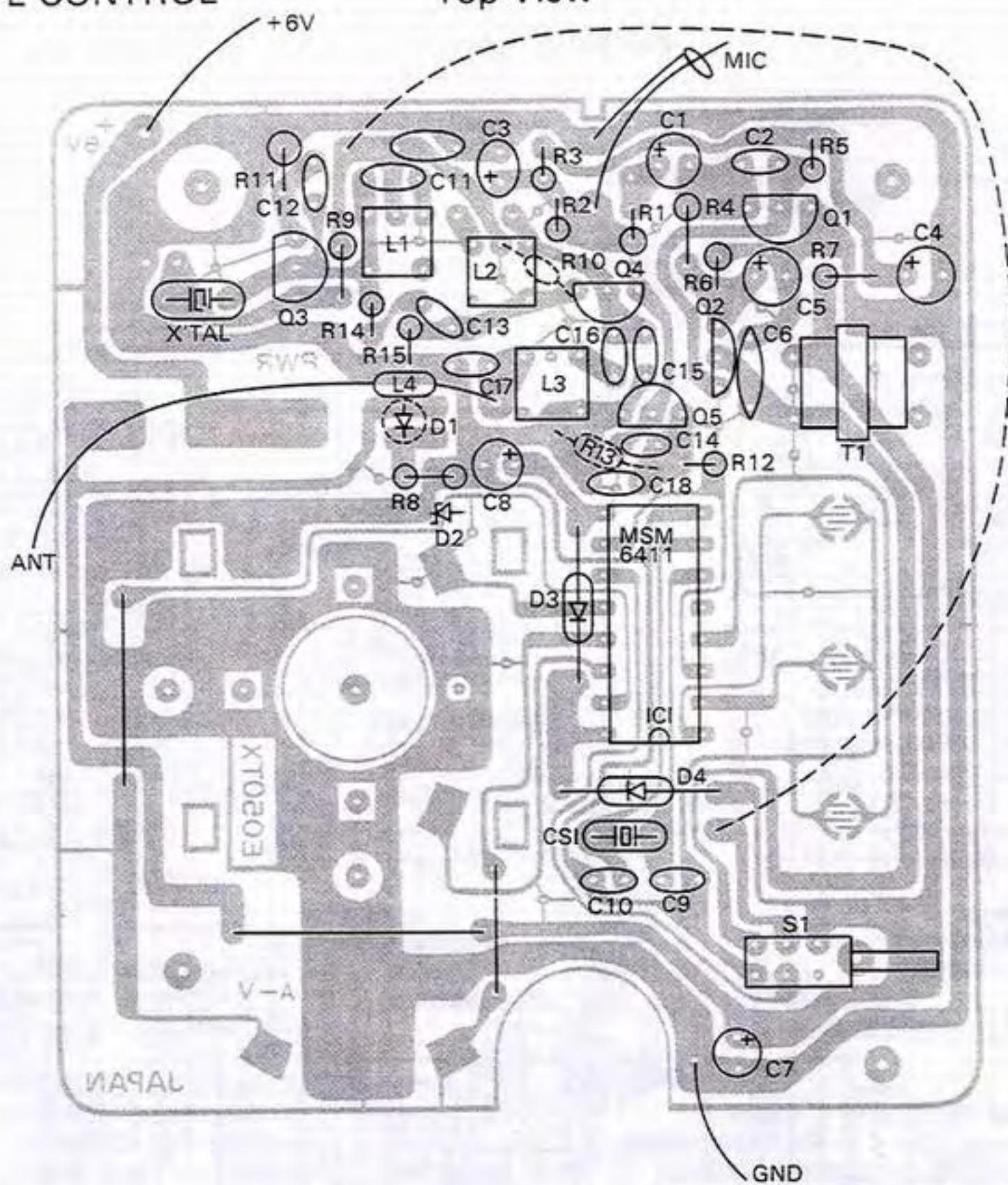


Bottom View



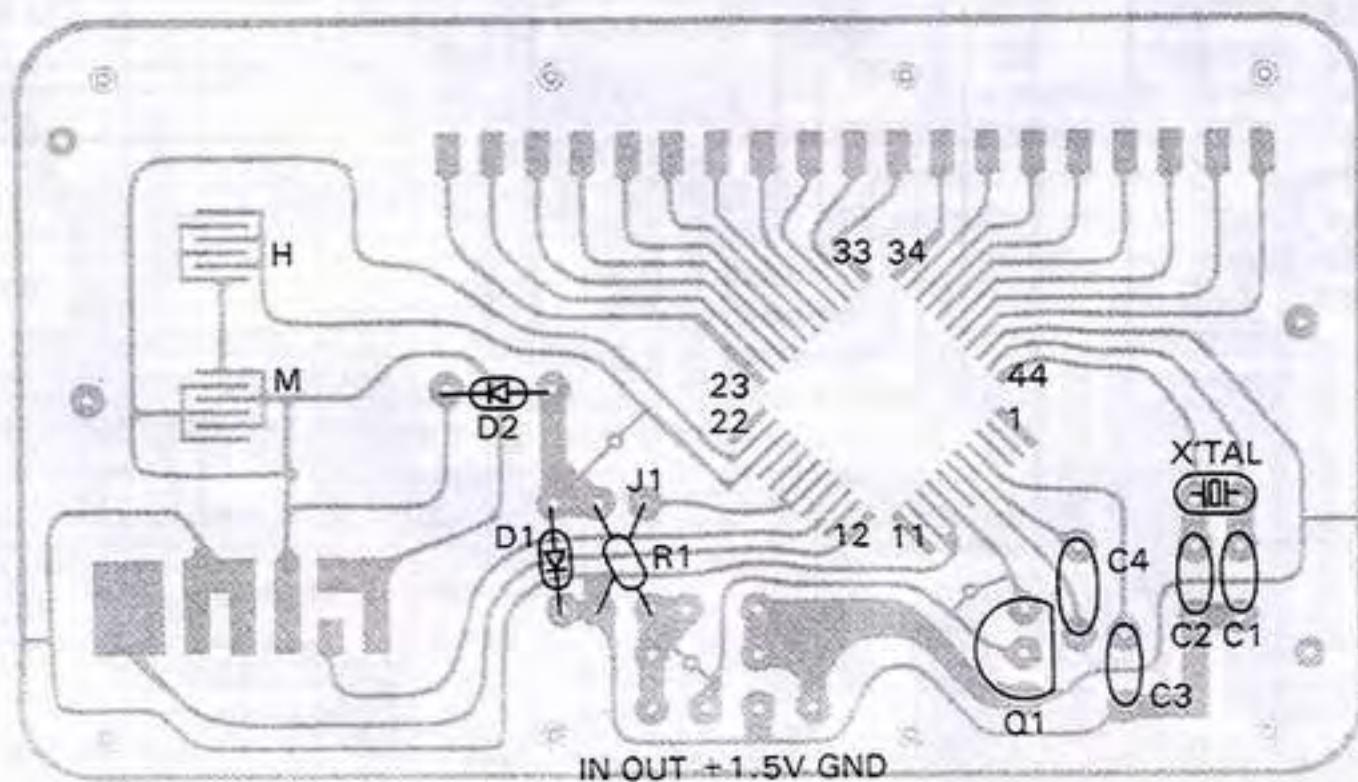
PCB-REMOTE CONTROL

Top View

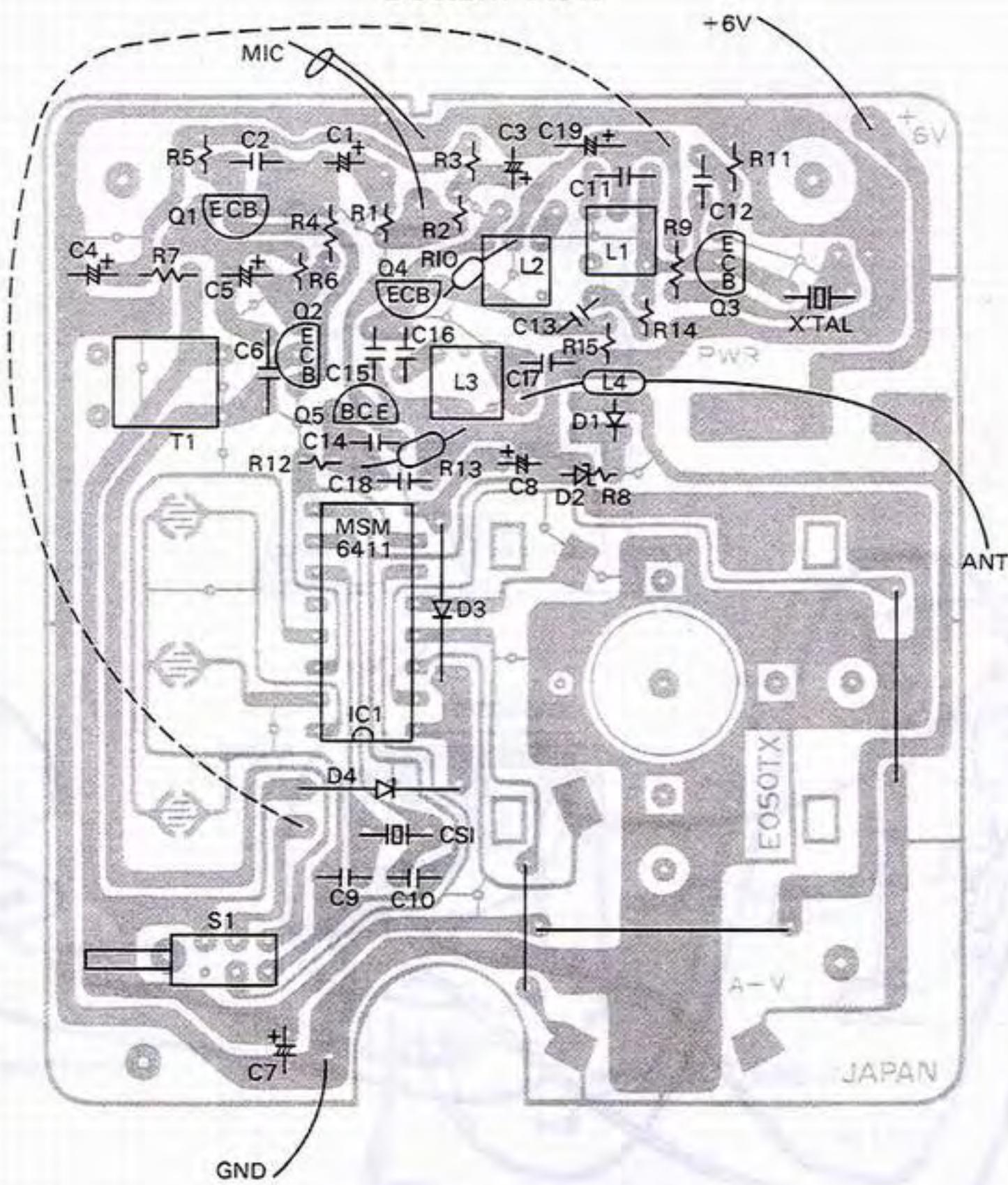


PCB-CLOCK

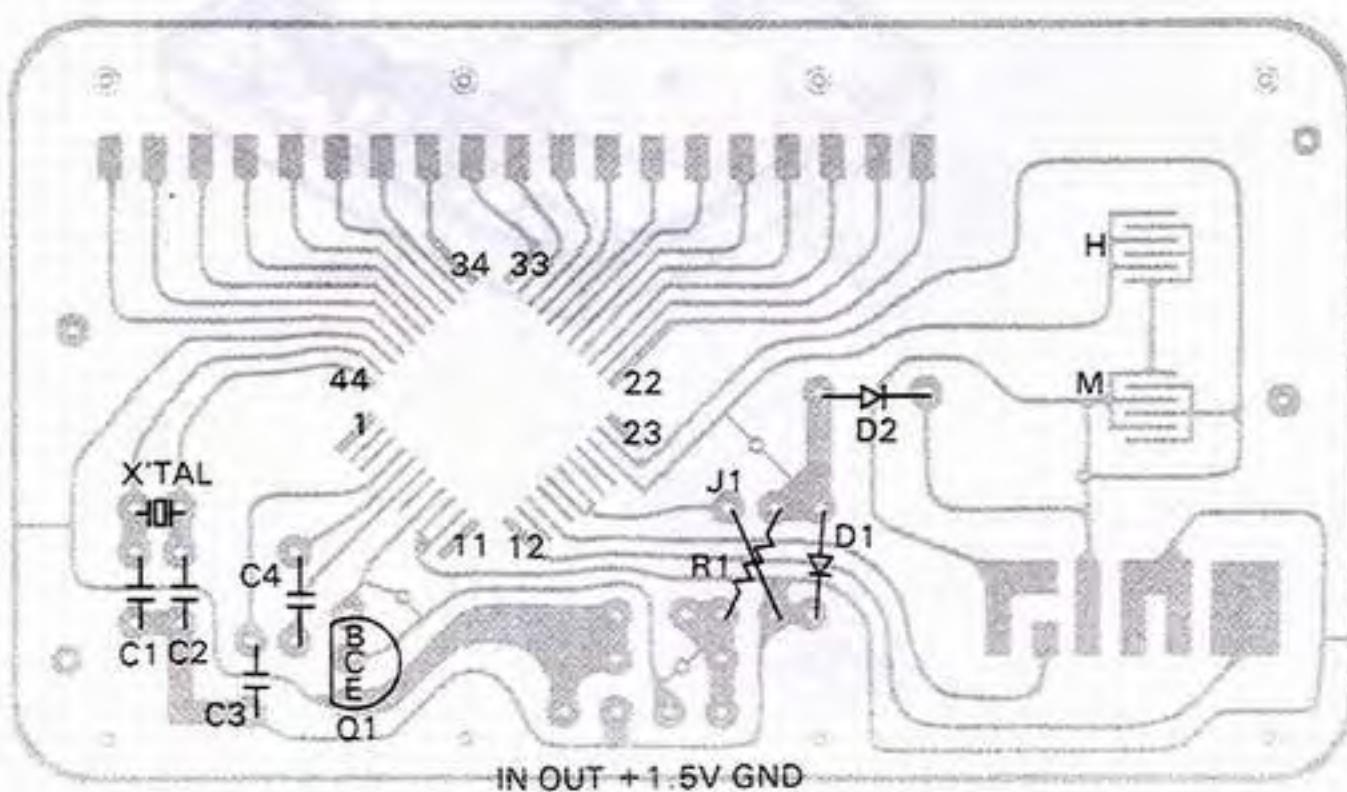
Top View



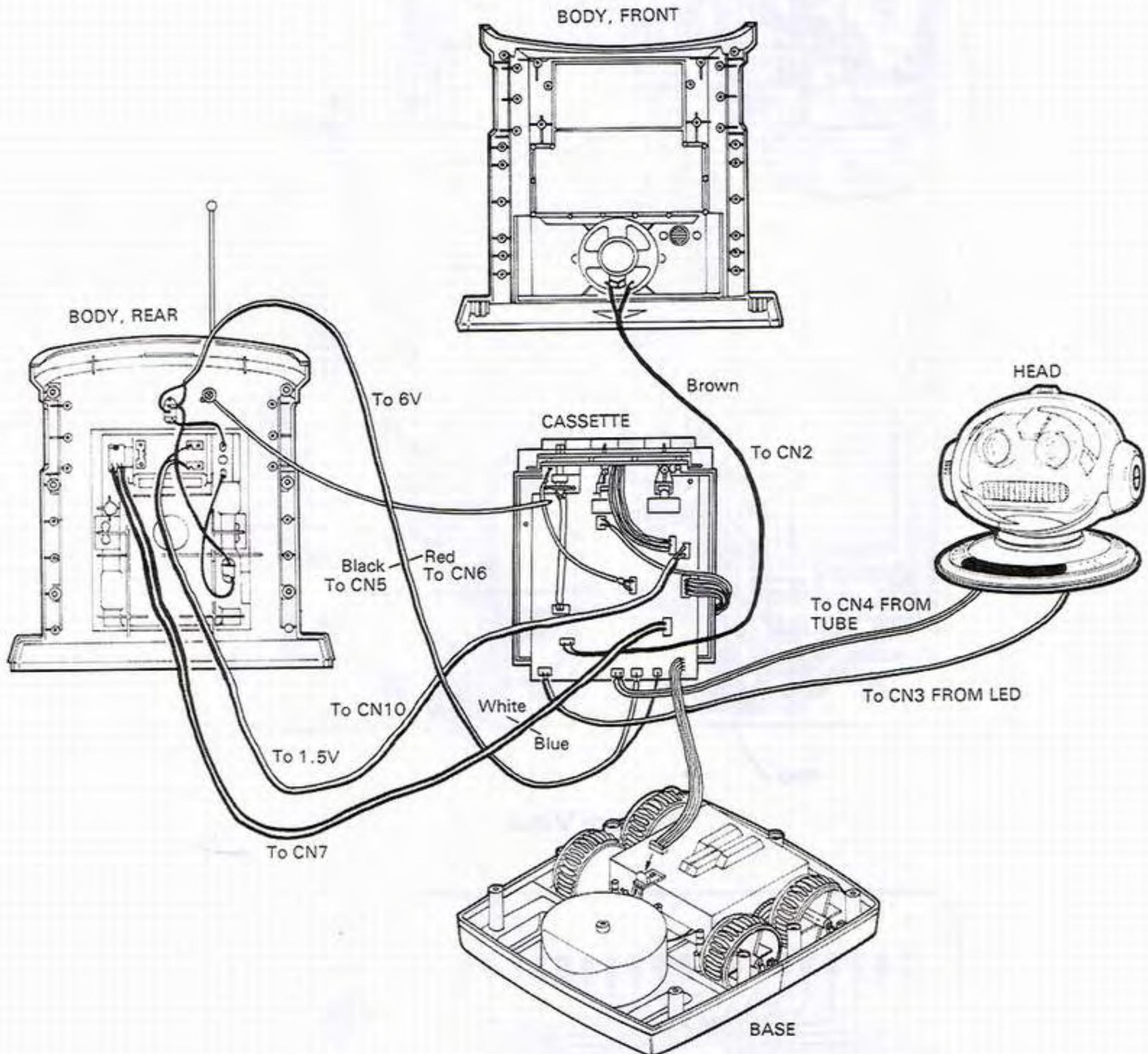
Bottom View



Bottom View



WIRING DIAGRAM



REMOTE CONTROL

ELECTRICAL PARTS LIST

REF. NO.	DESCRIPTION		RS PART NO.	MFR. PART NO.
	PCB ASSY, TRANSMITTER			2398-1
Capacitors				
C1	Capacitor, Electrolytic	1μF, 50V, ±20%	CC-105MJBA	2397-72
C2	Capacitor, Ceramic	330pF (B), 50V, ±10%	CC-331JJBC	2398-19
C3	Capacitor, Electrolytic	33μF, 16V, ±20%	CC-336MDCA	2184-18
C4	Capacitor, Electrolytic	47μF, 16V, ±20%	CC-476MDCA	2180-16
C5	Capacitor, Electrolytic	47μF, 16V, ±20%	CC-476MDCA	2180-16
C6	Capacitor, Ceramic	0.01μF (Z), 50V, +80%, -20%	CC-103KJBC	2397-16
C7	Capacitor, Electrolytic	47μF, 16V, ±20%	CC-476MDCA	2180-16
C8	Capacitor, Electrolytic	1μF, 50V, ±20%	CC-105MJBA	2397-72
C9	Capacitor, Ceramic	22pF (CH), 50V, ±5%	CF-1245	2398-20
C10	Capacitor, Ceramic	22pF (CH), 50V, ±5%	CF-1245	2398-20
C11	Capacitor, Ceramic (for USA, CA) (for EC, AU)	22pF (CH), 50V, ±5% 33pF (CH), 50V, ±5%	CF-1245	2398-20 2397-13
C12	Capacitor, Ceramic	82pF (CH), 50V, ±5%	CF-1395	2398-21
C13	Capacitor, Ceramic	47pF (CH), 50V, ±5%	CF-1360	2398-22
C14	Capacitor, Mylar	6800pF 50V, ±10%	CC-682MJBC	2398-23
C15	Capacitor, Ceramic (for USA, CA) (for EC, AU)	100pF (B), 50V, ±10% 180pF (B), 50V, ±10%	CC-101JJBC	2398-24 2398-603
C16	Capacitor, Ceramic (for USA, CA) (for EC) (for AU)	33pF (B), 50V, ±5% 15pF (CH), 50V, ±5% 39pF (CH), 50V, ±5%	CF-1300	2397-13 2398-86 2398-608
C17	Capacitor, Ceramic (for USA, CA, EC) (for AU)	150pF (B), 50V, ±10% 100pF (B), 50V, ±10%	CC-151KJBC	2398-25 2398-24
C18	Capacitor, Ceramic	0.1μF (Z), 25V, +80%, -20%	CC-104MFBC	2195-7
C19	Capacitor, Electrolytic	1μF, 50V, ±20%	CC-105MJBA	2397-72
Diodes				
D1	LED	GL-3AR1, Power Indicator (RED)	L-2024	2398-3
D2	Diode, Zener	HZ4C1 or TOS05Z4, 7V	DX-0861	2398-4A 2398-4B
D3	Diode	IS1588, Silicon or ISS 53, Silicon		2397-19
D4	Diode	IS1588, Silicon or ISS53, Silicon		2397-19
Resistors				
R1	Resistor, Carbon	47kΩ, 1/4W, ±5%	N-0340EEC	2184-24
R2	Resistor, Carbon	1kΩ, 1/4W, ±5%	N-0196EEC	2184-23
R3	Resistor, Carbon	10kΩ, 1/4W, ±5%	N-0271EEC	2398-12
R4	Resistor, Carbon	180kΩ, 1/4W, ±5%	N-0387EEC	2195-8
R5	Resistor, Carbon	5.6kΩ, 1/4W, ±5%	N-0257EEC	2398-13
R6	Resistor, Carbon	100Ω, 1/4W, ±5%	N-0132EEC	2184-21
R7	Resistor, Carbon	470Ω, 1/4W, ±5%	N-0169EEC	2398-14
R8	Resistor, Carbon	100Ω, 1/4W, ±5%	N-0132EEC	2184-21
R9	Resistor, Carbon	47kΩ, 1/4W, ±5%	N-0340EEC	2184-24
R10	Resistor, Carbon	6.8kΩ, 1/4W, ±5%	N-0262EEC	2398-15
R11	Resistor, Carbon	68Ω, 1/4W, ±5%	N-0111EEC	2398-16
R12	Resistor, Carbon	12kΩ, 1/4W, ±5%	N-0288EEC	2397-38
R13	Resistor, Carbon	12kΩ, 1/4W, ±5%	N-0288EEC	2397-38
R14	Resistor, Carbon	47Ω, 1/4W, ±5%	N-0099EEC	2398-17
R15	Resistor, Carbon	820Ω, 1/4W, ±5%	N-0187EEC	2398-18
R16	Resistor, Carbon (for AU)	27Ω, 1/4W, ±5%		2398-311
Transformers/Coils				
L1	RF Transformer (for USA, CA, AU) (for EC)	3T:3T 3T:7T	CA-9998	2398-8 2398-600
L2	RF Transformer	5T	CA-9999	2398-9
L3	RF Transformer (for USA, CA, AU) (for EC)	6.3/4T 163/4T	CA-8030	2398-10 2398-601
L4	Coil (for USA, CA) (for EC) (for AU)	1.0μH 2.7μH 1.2μH	CA-8031	2398-11 2398-602 2398-610
T1	Audio Transformer	Primary 600Ω	TB-0077	2398-7

REF. NO.	DESCRIPTION		RS PART NO.	MFR. PART NO.
Transistors				
Q1	Transistor	2SC945-Q.T. Silicon, NPN	2SC-1815Y	2185-5
Q2	Transistor	2SC945-Q.T. Silicon, NPN	2SC-945	2184-5
Q3	Transistor	2SC945-Q.T. Silicon, NPN	2SC-945	2184-5
Q4	Transistor	2SC945-Q.T. Silicon, NPN	2SC-945	2184-5
Q5	Transistor	2SC945-Q.T. Silicon, NPN	2SC-945	2184-5
Miscellaneous				
CR5	Antenna Rod	2MHz, Microprocessor OSC	A-0070	2398-44
CS1	Resonator	MSM6411B-11 Microprocessor	C-0018	2398-6
IC1	LSI	WM 034CY	MX-7303	2398-2
MIC	Microphone		M-1022	2398-57
S1	Switch		S-3558	2398-302
W1	Wire, Red, 120mm			2398-26
W2	Wire, Orange, 140mm			2398-27
W3	Wire, Gray, Sealed, 120mm			2398-28
W4	Wire, Orange, 90mm			2398-29
W5	Wire, Green, Jumper, 90mm			2398-30
X'TAL1	Crystal, Transmit (for USA, CA) (for EC) (for AU)	49.860MHz, 18/ μ 27.145MHz, HC-18/ μ 40.680MHz, HC-18/ μ	MX-1351	2398-5 11-604 2398-611

MAIN BODY

REF. NO.	DESCRIPTION		RS PART NO.	MFR. PART NO.
	PCB ASSY, RECEIVER MAIN BODY		XB-1391	2398-500
Capacitors				
C1	Capacitor, Ceramic (for USA, CA) (for EC) (for AU)	15pF (CH), 50V, ±5% 39pF (CH), 50V, ±5% 39pF (CH), 50V, ±5%	CF-1188	2398-86 2398-608 2398-608
C2	Capacitor, Ceramic	1pF (CH), 50V, ±5%	CF-1214	2398-35
C3	Capacitor, Ceramic	100pF (CH), 50V, ±5%	CF-2156	2184-14
C4	Capacitor, Ceramic (for USA, CA) (for EC) (for AU)	15pF (CH), 50V, ±5% 39pF (CH), 50V, ±5% 39pF (CH), 50V, ±5%	CF-1188	2398-86 2398-608 2398-608
C5	Capacitor, Ceramic	0.01 μ F (Z), 50V, +80%, -20%	CC-103KJBC	2397-16
C6	Capacitor, Ceramic	0.01 μ F (Z), 50V, +80%, -20%	CC-103KJBC	2397-16
C7	Capacitor, Ceramic	0.01 μ F (Z), 50V, +80%, -20%	CC-103KJBC	2397-16
C8	Capacitor, Ceramic	1000pF (B), 50V, ±10%	CC-102KJBC	2398-87
C9	Capacitor, Electrolytic	1 μ F, 50V, ±20%	CC-105MJBA	2397-72
C10	Capacitor, Ceramic	0.01 μ F (Z), 50V, +80%, -20%	CC-103KJBC	2397-16
C11	Capacitor, Ceramic	1000pF (B), 50V, ±10%	CC-102KJBC	2398-87
C12	Capacitor, Ceramic (for USA, CA) (for EC) (for AU)	27pF (CH), 50V, ±5% 47pF (CH), 50V, ±5% 47pF (CH), 50V, ±5%	CF-1265	2398-84 2398-22 2398-22
C13	Capacitor, Ceramic	0.047 μ F (Z), 50V, +80%, -20%	CC-473MJBC	2398-88
C14	Capacitor, Ceramic	22pF (CH), 50V, ±5%	CF-1245	2398-20
C15	Capacitor, Electrolytic	1 μ F, 50V, ±20%	CC-105MJBA	2397-72
C16	Capacitor, Electrolytic	100 μ F, 10V, +50%, -10%	CC-107KCBA	2398-89
C17	Capacitor, Electrolytic	47 μ F, 10V, +50%, -10%	CC-476MCBA	2398-90
C18	Capacitor, Electrolytic	1 μ F, 50V, ±20%	CC-105MJBA	2397-72
C19	Capacitor, Electrolytic	1 μ F, 50V, ±20%	CC-105MJBA	2397-72
C20	Capacitor, Mylar	0.15 μ F (K), 50V, ±10%	CC-154JJBM	2398-91
C21	Capacitor, Ceramic	0.01 μ F (Z), 50V, +80%, -20%	CC-103KJBC	2397-16
C22	Capacitor, Electrolytic	1 μ F, 50V, ±20%	CC-105MJBA	2397-72
C23	Capacitor, Electrolytic	470 μ F, 10V, +50%, -10%	CC-477KCBA	2398-92
C25	Capacitor, Electrolytic	1 μ F, 50V, ±20%	CC-105MJBA	2397-72
C26	Capacitor, Ceramic	22pF (CH), 50V, ±5%	CC-1245	2398-20
C27	Capacitor, Ceramic	22pF (CH), 50V, ±5%	CC-1245	2398-20
C28	Capacitor, Electrolytic	100 μ F, 10V, +50%, -10%	CC-107KCBA	2398-89
C29	Capacitor, Electrolytic	47 μ F, 10V, +50%, -10%	CC-476MCBA	2398-90
C30	Capacitor, Electrolytic	470 μ F, 10V, +50%, -10%	CC-477KCBA	2398-92
C31	Capacitor, Electrolytic	47 μ F, 10V, +50%, -10%	CC-476MCBA	2398-90

REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.	
C32	Capacitor, Ceramic	0.01 μ F (Z), 50V, +80%, -20%	CC-103KJBC	2397-16
C33	Capacitor, Electrolytic	1 μ F, 50V, +20%	CC-105MJBA	2396-72
C34	Capacitor, Electrolytic	1 μ F, 50V, \pm 20%	CC-105MJBA	2397-72
C35	Capacitor, Electrolytic	4.7 μ F, 50V, \pm 20%	CC-475MJBA	2184-19
C36	Capacitor, Electrolytic	10 μ F, 10V, +50%, -10%		2398-93
C37	Capacitor, Electrolytic	47 μ F, 10V, +50%, -10%	CC-476MCBA	2398-90
C38	Capacitor, Electrolitic	10 μ F, 10V, +50%, -10%	CC-106KCBA	2398-93
C39	Capacitor, Ceramic	1000 μ F (B), 50V, \pm 10%	CC-102KJBC	2398-87
C40	Capacitor, Ceramic	0.01 μ F (Z), 50V, +80%, -20%	CC-103KJBC	2397-16
C41	Capacitor, Electrolytic	1 μ F, 50V, \pm 20%	CC-105MJBA	2397-72
C42	Capacitor, Ceramic	470 μ F (B), 50V, \pm 10%	CC-471KJBC	2186-15
C43	Capacitor, Electrolytic	10 μ F, 10V, +50%, -10%	CC-106KCBA	2398-93
C44	Capacitor, Electrolytic	10 μ F, 10V, +50%, -10%	CC-106KCBA	2398-93
C45	Capacitor, Electrolytic	47 μ F, 10V, +50%, -10%	CC-476MCBA	2398-90
C46	Capacitor, Ceramic	680 μ F (B), 50V, \pm 10%	CC-681KJBC	2398-94
C47	Capacitor, Ceramic	3300 μ F (B), 50V, \pm 10%	CC-332KJBC	2398-95
C48	Capacitor, Electrolytic	1 μ F, 50V, \pm 20%	CC-105MJBA	2397-72
C49	Capacitor, Ceramic	100 μ F (CH), 50V, \pm 5%	CF-2156	2184-14
C50	Capacitor, Electrolytic	1000 μ F, 10V, +50%, -10%	CC-108KCBA	2398-96
C53	Capacitor, Electrolytic	220 μ F, 10V, +50%, -10%	CC-227KCBA	2398-97
C54	Capacitor, Electrolytic	47 μ F, 10V, +50%, -10%	CC-476MCBA	2398-90
C55	Capacitor, Electrolytic	33 μ F, 10V, +50%, -10%	CC-336KCBA	2398-98
C56	Capacitor, Ceramic	0.1 μ F (Z), 12V, +80%, -20%	CC-104MCCC	2398-99
C58	Capacitor, Ceramic	0.01 μ F (Z), 50V, +80%, -20%	CC-103KJBC	2397-16
C59	Capacitor, Electrolytic	1 μ F, 50V, \pm 20%	CC-105MJBA	2397-72
C60	Capacitor, Electrolytic	22 μ F, 50V, +50%, -10%	CC-226KCBA	2398-100
C61	Capacitor, Electrolytic	1 μ F, 50V, \pm 20%	CC-105MJBA	2397-72
C63	Capacitor, Electrolytic	33 μ F, 10V, +50%, -10%	CC-336KCBA	2398-98
C64	Capacitor, Ceramic	4700 μ F (B), 50V, \pm 10%		2398-613
C65	Capacitor, Ceramic	4700 μ F (B), 50V, \pm 10%		2398-613

Diodes

D1	Diode	DS442, Silicon	DX-0094	2186-9
D2	Diode	DS442, Silicon	DX-0094	2186-9
D3	Diode	DS442, Silicon	DX-0094	2186-9
D4	Diode	DS442, Silicon	DX-0094	2186-9
D5	Diode, Zener	TOS05Z4, 7Y, or HZ4CL	DX-0094	2186-9
D6	LED	GL-3AR1	DX-0094	2186-9
D7	Diode	DS442, Silicon	DX-0094	2186-9
D8	Diode	DS442, Silicon	DX-0094	2186-9
D9	Diode	DS442, Silicon	DX-0094	2186-9
D10	Diode	DS442, Silicon	DX-0094	2186-9
D11	Diode	1S188, Germanium	DX-0094	2398-71
D12	Diode	DS442, Silicon	DX-0094	2186-9
D13	Diode	1S188, Germanium	DX-0241	2398-71
D14	Diode	DS442, Silicon	DX-0094	2186-9
D15	Diode, DS135B	Rectifier	DX-0863	2398-72
D16	Diode, DS135B	Rectifier	DX-0863	2398-72
D17	Diode, DS135B	Rectifier	DX-0863	2398-72
D18	Diode, DS135B	Rectifier	DX-0863	2398-72
D19	LED, GL-3AR1	Charge Indicator (Red)	L-2025	2398-73
D20	LED, GL-3AG1	Power Indicator (Green)	L-2026	2398-74
D21	Diode	DS442, Silicon		2398-74
D22	Diode	DS442, Silicon	DX-0094	2186-9
D23	Diode	DS442, Silicon	DX-0094	2186-9
D24	Diode	DS442, Silicon	DX-0094	2186-9
D25	Diode	DS442, Silicon	DX-0094	2186-9
D26	Diode	DS442, Silicon	DX-0094	2186-9

Resistors

R1	Resistor, Carbon	1k Ω , 1/4W, \pm 5%	N-0196EEC	2184-23
R2	Resistor, Carbon	180k Ω , 1/4W, \pm 5%	N-0387EEC	2195-8
R3	Resistor, Carbon	150 Ω , 1/4W, \pm 5%	N-0142EEC	2398-101
R4	Resistor, Carbon	150 Ω , 1/4W, \pm 5%	N-0142EEC	2398-101
R5	Resistor, Carbon	240k Ω , 1/4W, \pm 5%	N-0398EEC	2398-102
R6	Resistor, Carbon	100k Ω , 1/4W, \pm 5%	N-0371EEC	2186-24
R7	Resistor, Carbon	680 Ω , 1/4W, \pm 5%	N-0183EEC	2398-103

REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.
R8	Resistor, Carbon	4.7kΩ, 1/4W, ±5%	2186-28
R9	Resistor, Carbon	100kΩ, 1/4W, ±5%	2186-24
R10	Resistor, Carbon	1kΩ, 1/4W, ±5%	2184-23
R11	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R12	Resistor, Carbon	22kΩ, 1/4W, ±5%	2398-104
R13	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R14	Resistor, Carbon	100kΩ, 1/4W, ±5%	2186-24
R15	Resistor, Carbon	47kΩ, 1/4W, ±5%	2186-24
R16	Resistor, Carbon	390kΩ, 1/4W, ±5%	2398-105
R17	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R18	Resistor, Carbon	22kΩ, 1/4W, ±5%	2398-104
R19	Resistor, Carbon	47kΩ, 1/4W, ±5%	2186-24
R20	Resistor, Carbon	47kΩ, 1/4W, ±5%	2186-24
R21	Resistor, Carbon	62kΩ, 1/4W, ±5%	2398-106
R22	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R23	Resistor, Carbon	22kΩ, 1/4W, ±5%	2398-104
R24	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R25	Resistor, Carbon	22kΩ, 1/4W, ±5%	2398-104
R26	Resistor, Carbon	100kΩ, 1/4W, ±5%	2186-24
R27	Resistor, Carbon	22kΩ, 1/4W, ±5%	2398-104
R28	Resistor, Carbon	22kΩ, 1/4W, ±5%	2398-104
R29	Resistor, Carbon	18kΩ, 1/4W, ±5%	2398-400
R30	Resistor, Carbon	1kΩ, 1/4W, ±5%	2184-23
R31	Resistor, Carbon	4.7kΩ, 1/4W, ±5%	2186-28
R32	Resistor, Carbon	1MΩ, 1/4W, ±5%	2397-7
R33	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R34	Resistor, Carbon	470Ω, 1/4W, ±5%	2398-14
R35	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R36	Resistor, Carbon	68Ω, 1/4W, ±5%	2398-16
R37	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R38	Resistor, Carbon	100kΩ, 1/4W, ±5%	2186-24
R39	Resistor, Carbon	100kΩ, 1/4W, ±5%	2186-27
R40	Resistor, Carbon	10kΩ, 1/4W, ±5%	2184-21
R41	Resistor, Carbon	100Ω, 1/4W, ±5%	2186-27
R43	Resistor, Carbon	10kΩ, 1/4W, ±5%	2398-15
R44	Resistor, Carbon	6.8kΩ, 1/4W, ±5%	2397-7
R45	Resistor, Carbon	1MΩ, 1/4W, ±5%	2397-7
R46	Resistor, Carbon	100kΩ, 1/4W, ±5%	2186-24
R47	Resistor, Carbon	22kΩ, 1/4W, ±5%	2398-104
R48	Resistor, Carbon	36kΩ, 1/4W, ±5%	2398-109
R49	Resistor, Carbon	4.7kΩ, 1/4W, ±5%	2186-28
R50	Resistor, Carbon	1MΩ, 1/4W, ±5%	2186-28
R51	Resistor, Carbon	100kΩ, 1/4W, ±5%	2397-7
R52	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-24
R53	Resistor, Carbon	100kΩ, 1/4W, ±5%	2186-24
R54	Resistor, Carbon	820Ω, 1/4W, ±5%	2398-18
R55	Resistor, Carbon	150kΩ, 1/4W, ±5%	2398-110
R56	Resistor, Carbon	12kΩ, 1/4W, ±5%	2397-38
R57	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R58	Resistor, Carbon	180Ω, 1/4W, ±5%	2398-111
R59	Resistor, Carbon	2.2kΩ, 1/4W, ±5%	2186-26
R60	Resistor, Carbon	4.7kΩ, 1/4W, ±5%	2186-28
R61	Resistor, Carbon	1.2kΩ, 1/4W, ±5%	2398-112
R62	Resistor, Carbon	27kΩ, 1/4W, ±5%	2398-113
R63	Resistor, Carbon	15kΩ, 1/4W, ±5%	2186-22
R64	Resistor, Carbon	470Ω, 1/4W, ±5%	2398-14
R65	Resistor, Carbon	6.8kΩ, 1/4W, ±5%	2398-15
R66	Resistor, Carbon	22kΩ, 1/4W, ±5%	2398-104
R67	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R68	Resistor, Carbon	220Ω, 1/4W, ±5%	2397-59
R69	Resistor, Carbon	1.5Ω, 1/4W, ±5%	2398-114
R70	Resistor, Carbon	22kΩ, 1/4W, ±5%	2398-104
R71	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R72	Resistor, Carbon	1.5Ω, 1/4W, ±5%	2398-114
R73	Resistor, Carbon	10kΩ, 1/4W, ±5%	2186-27
R74	Resistor, Carbon	33kΩ, 1/4W, ±5%	2397-60
R75	Resistor, Carbon	4.7kΩ, 1/4W, ±5%	2186-28

REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.	
R76	Resistor, Carbon	100kΩ, 1/4W, ±5%	N-0371EEC	2186-24
R77	Resistor, Carbon	22kΩ, 1/4W, ±5%	N-0311EEC	2398-104
R78	Resistor, Carbon	22kΩ, 1/4W, ±5%	N-0311EEC	2398-104
R79	Resistor, Carbon	10kΩ, 1/4W, ±5%	N-0281EEC	2186-27
R80	Resistor, Carbon	220Ω, 1/4W, ±5%	N-0149EEC	2397-59
R81	Resistor, Carbon	10kΩ, 1/4W, ±5%	N-0281EEC	2186-27
R82	Resistor, Carbon	150Ω, 1/4W, ±5%	N-0142EEC	2398-101
R83	Resistor, Carbon	100kΩ, 1/4W, ±5%	N-0371EEC	2186-24
R85	Resistor, Carbon	22kΩ, 1/4W, ±5%	N-0311EEC	2398-104
R86	Resistor, Carbon	22kΩ, 1/4W, ±5%	N-0311EEC	2398-104
R87	Resistor, Carbon	1kΩ, 1/4W, ±5%	N-0196EEC	2184-23
R88	Resistor, Carbon	1kΩ, 1/4W, ±5%	N-0196EEC	2184-23
R89	Resistor, Carbon	1kΩ, 1/4W, ±5%	N-0196EEC	2184-23
R90	Resistor, Carbon	910kΩ, 1/4W, ±5%	N-0524EEC	2398-115
R91	Resistor, Carbon	68Ω, 1/4W, ±5%	N-0111EEC	2398-16
R92	Resistor, Carbon	39kΩ, 1/4W, ±5%	N-0330EEC	2398-116
R93	Resistor, Carbon	36kΩ, 1/4W, ±5%	N-0328EEC	2398-109
R94	Resistor, Carbon	33kΩ, 1/4W, ±5%	N-0324EEC	2397-60
R95	Resistor, Carbon	390Ω, 1/4W, ±5%	N-0162EEC	2397-6
R96	Resistor, Carbon	270Ω, 1/4W, ±5%	N-0155EEC	2398-17
R97	Resistor, Carbon	10kΩ, 1/4W, ±5%	N-0281EEC	2186-27
R98	Resistor, Carbon	100Ω, 1/4W, ±5%	N-0132EEC	2184-21
R99	Resistor, Carbon	2.2kΩ, 1/4W, ±5%	N-0216EEC	2186-26
R100	Resistor, Carbon	1MΩ, 1/4W, ±5%	N-0445EEC	2397-7
R101	Resistor, Carbon	1kΩ, 1/4W, ±5%	N-0196EEC	2184-23
R102	Resistor, Carbon	6.8kΩ, 1/4W, ±5%	N-0262EEC	2398-15
R103	Resistor, Carbon	100Ω, 1/4W, ±5%		2184-21
R104	Resistor, Carbon	22kΩ, 1/4W, ±5%		2398-104
R105	Resistor, Carbon	10kΩ, 1/4W, ±5%		2186-27

Transformers

L1	Antenna Transformer (for USA, CA, AU) (for EC)	6T 9T	CA-1070	2398-77 2398-605
L2	Mixer Transformer (for USA, CA, AU) (for EC)	6T:2T 9T:2T	CA-1071	2398-73 2398-606
L3	Oscillation Transformer (for USA, CA, AU) (for EC)	8T:1T 10T:1T	CA-1072	2398-79 2398-607
L4	I.F.T.	Yellow 455kHz	CA-1073	2398-80
L5	I.F.T.	White 455kHz	CA-1074	2398-81
L6	I.F.T.	Black 455kHz	CA-1075	2398-82

Connectors

CN1	Connector-Terminal	3P, Vertical		2398-118
CN2	Connector-Terminal	2P, Vertical		2398-119
CN3	Connector-Terminal	2P, Vertical		2398-119
CN4	Connector-Terminal	2P, Vertical		2398-119
CN5	Connector-Terminal	1P, Black		2398-120
CN6	Connector-Terminal	1P, Red		2398-121
CN7	Connector-Terminal	3P, Vertical		2398-118
CN8	Connector-Terminal	6P, Right Angle		2398-122
CN9	Connector-Terminal	2P, Vertical		2398-119
CN10	Connector-Terminal	2P, Vertical		2398-119
CN11	Connector-Terminal	4P, Vertical		2398-123
CN12	Connector-Terminal	2P, Vertical		2398-119

Transistors

Q1	Transistor	2SC2999D-SP, Silicon, NPN	2SC-2999	2398-64
Q2	Transistor	2SC2999D-SP, Silicon, NPN	2SC-2999	2398-64
Q3	Transistor	2SC2999D-SP, Silicon, NPN	2SC-2999	2398-64
Q4	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q5	Transistor	2SC2999D-SP, Silicon, NPN	2SC-2999	2398-64
Q6	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q7	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q8	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q9	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q10	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q11	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65

REF. NO.	DESCRIPTION		RS PART NO.	MFR. PART NO.
Q12	Transistor	2SC536H-SP, Silicon, NPN	2SC-536H	2398-66
Q13	Transistor	2SC536H-SP, Silicon, NPN	2SC-536H	2398-66
Q14	Transistor	2SC536H-SP, Silicon, NPN	2SC-536H	2398-66
Q15	Transistor	2SD400F, Silicon, NPN	2SD-400F	2398-67
Q16	Transistor	2SD400F, Silicon, NPN	2SD-400F	2398-67
Q17	Transistor	2SA608E-SP, Silicon, PNP	2SA-608E	2398-68
Q18	Transistor	2SB544E, Silicon, PNP	2SB-544E	2398-69
Q19	Transistor	2SA608E-SP, Silicon, PNP	2SA-608E	2398-68
Q20	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q21	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q22	Transistor	DRA01B	RX-0231	2398-70
Q23	Transistor	2SA608E-SP, Silicon, PNP	2SA-608E	2398-68
Q24	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q25	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q26	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
Q27	Transistor	2SC536E-SP, Silicon, NPN	2SC-536E	2398-65
IC				
IC1	LSI, LA4145	Power Amplifier	MX-7304	2398-58
IC2	LSI, LC4013B	C-MOS, FLIP-FLOP	MX-7305	2398-59
IC3	LSI, MSM6411-B-11	Microprocessor	MX-7303	2398-2
IC4	LSI, LB1645N	Motor Driver	MX-4076	2398-60
IC5	LSI, LB1645N	Motor Driver	MX-4076	2398-60
IC6	LSI, TA75358P	Operational Amplifier	MX-3071	2398-61
IC7	LSI, BA5101	DOF Amplifier	MX-5803	2398-62
IC8	LSI, SVM7920CG	Melody IC	MX-7307	2398-63
Jumpers				
J1	Wire, Jumper, 0.6mm Diameter	Form, Width 12.5mm		2398-124
J2	Wire, Jumper, 0.6mm Diameter	Form, Width 7mm		2398-15
J3	Wire, Jumper, 0.6mm Diameter	Form, Width 10mm		2398-126
J4	Wire, Jumper, 0.6mm Diameter	Form, Width 10mm		2398-126
J5	Wire, Jumper, 0.6mm Diameter	Form, Width 10mm		2398-127
J6	Wire 50mm			2398-126
J7	Wire, Jumper, 0.6mm Diameter	Form, Width 10mm		2398-126
J8	Wire, Jumper, 0.6mm Diameter	Form, Width 10mm		2398-126
J9	Wire, Jumper, 0.6mm Diameter	Form, Width 10mm		2398-126
J10	Wire, Jumper, 0.6mm Diameter	Form, Width 10mm		2398-126
J11	Wire, Jumper, 0.6mm	Form, Width 5mm		2398-128
J12	Wire, 50mm			2398-127
J13	Wire, Jumper, 0.6mm	Diameter Form, Width 5mm		2398-128
Miscellaneous				
BA11	Motor Assy (See Mechanical Parts List)		M-4116	2398-259
SW-1	Switch, Slide	Power, Mode	S-3542	2398-76
SW-2	Switch, Slide	Power, Mode	S-3542	2398-76
SWP	Switch, Pin Pole		S-3556	2398-129
SWPN	Switch, Pin Nuts		S-3557	2398-130
VR1	Potentioneter 10kΩ B Balance		S-7949	2398-134
W100	Harness, Black, 4P	W/Wire, Brown, Red, Orange, Yellow, 300mm Orange, 220mm		2398-132
W101	Wire, Antenna			2398-133
W102	LUG Washer			2398-49
X1	Crystal (for USA, CA) (for EC) (for AU)	Receiver, 49,406MHz 26,690MHz, HC-18/μ 40,225MHz, HC-18/μ	MX-1352	2398-131 2398-609 2398-612
X2	Resonator, 2.0MHz	Micro Processor OSC	C-0019	2398-6

REMOTE CONTROL

MECHANICAL PARTS LIST

REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.
CR1	Controller Case, Upper with Label	Z-1164	2398-41
CR2	Controller Case, Lower with Belts	Z-1166	2398-42
CR3	Cover, Battery Box	DB-0704	2398-43
CR4	Stick, Cover	HC-4311	2398-31
CR5	Antenna Rod	A-0070	2398-44
CR6	Power Switch Lever		2398-45
CR7	Pushbutton, Rubber	HC-4315	2398-46
CR8	Mic Push Button	K-0864	2398-47
CR9	Stick, Pad		2398-32
CR10	Stick, Receiver, Lower	HC-4312	2398-33
CR11	Spring, Controller	RB-9359	2398-34
CR12	Star Washer		2398-48
CR13	Lug Washer		2398-49
CR14	Battery Terminal "AA" Right	B-0968	2398-50
CR15	Battery Terminal "AA" (+)	B-0971	2398-51
CR16	Battery Terminal "AA" (-)	B-0972	2398-52
CR17	Battery Terminal "AA" Left	B-0973	2398-53
CR18	Power Switch Leaf		2398-54
CR19	Stick Ball	HC-4313	2398-35
CR20	Stick		2398-36
CR21	Stick Receiver, Upper	HC-4314	2398-37
CR22	Switch-Leaf, Rivet		2398-38
CR23	Switch-Leaf, F/B		2398-39
CR24	Switch-Leaf, L/R		2398-40
TP0	Screw, Tapping Pan Head 3x6	HD-2385	2398-55
TP3	Screw, Tapping Pan Head 3x12	HD-2413	2398-56

MAIN BODY

REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.
BA1	Base	Z-1191	2398-249
BA2	Caster	HC-4319	2398-250
BA3	Caster, Wheel	HC-4320	2398-251
BA4	Shaft, Caster, Wheel		2398-252
BA5	Caster, Bearing	HC-4321	2398-253
BA6	Wheel	HC-4322	2398-254
BA7	Tire	HC-4323	2398-255
BA8	Shaft, Wheel		2398-256
BA9	Gear, Box, Upper	RA-0983	2398-257
BA10	Gear, Box, Lower	RA-0984	2398-258
BA11	Motor Assy.	M-4116	2398-259
BA11-1	Motor, 2732-110-GH		
BA11-2	Gear, Pinion		
BA12	Capacitor, Ceramic	0.1μF, 25V, +80%, -20%	CC-104MFBC 2195-7
BA13	No. 1 Gear		RA-0985 2398-262
BA14	No. 1 Shaft, φ3x39		RT-3081 2398-263
BA15	Gear Assy (1)		RA-0986 2398-264
BA15-1	Gear, Spur W/Pinion		
BA15-2	No. 2 Shaft φ4x48		
BA15-3	E-Ring 3		
BA16	Gear Assy (2)		RA-0987 2398-265
BA16-1	No. 3 Gear, Large		
BA16-2	No. 3 Gear, Small		
BA16-3	No. 3 Shaft, 4x44.4		
BA17	P.C.B. Gear Box Assy		XB-1394 2398-266
BA18	Connector-Terminal 4P, Vertical		
BA19	Wire, Brown, Red 140mm		
BA20	Wire, Orange, Yellow 140mm		
BA21	Motor, Rubber, Cover		HC-4324 2398-268
BF1	Body, Front		Z-1187 2398-198
BF2	Speaker 0.3W, 8Ω, φ66		SP-5349 2398-199
BF3	Harness, Black	2P W/Wire Brown, Brown 280mm	
BO1	Bumper, Front		Z-1192 2398-272
BO2	Bumper, Rear		Z-1193 2398-273
BO3	Bumper, Side		Z-1194 2398-274
BO4	Rubber Washer		HD-8663 2398-201

REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.
BO5	Battery Plate	RT-3082	2398-275
BO6	Back Panel	Z-1195	2398-276
BO7	Battery	CS-0188	2398-277
BO8	Receiving Antenna	A-0071	2398-278
BO9	Dodge Nuts, 5x11		2398-217
BR1	Body, Rear	Z-1188	2398-202
BR2	Eyelet, ø2.5x4		2398-203
BR3	Combination Plate	UM-3 "AA"(+) (-)	2398-204
BR4	Charge Connector	J-1799	2398-205
BR5	Fuse Holder GF Type	F-1024	2398-206
BR6	Fuse, 5A, GF Type	HF-0068	2398-207
BR7	Semi-Fixed VR	P-6198	2398-208
BR8	Semi-Fixed Board		2398-209
BR9	Harness, Black	2P W/Wire Red, Black, 260mm	2398-210
BR10	Wire	Red, Black, 200mm	2398-211
BR11	Wire	Red, 100mm	2398-212
BR12	Wire	Red, 150mm	2398-213
BR13	Harness, Black 3P W/Wire	Blue, White, Red, 160mm	2398-214
BR14	Wire	Black, 250mm	2398-215
CA1	Tape, Recorder, Case Printed	Top	Z-1167 2398-173
CA2	Tape, Recorder, Case	Bottom	Z-1168 2398-174
CA3	Tape, Recorder, Holder with Label		RT-3073 2398-175
CA4	Tape, Recorder, Cover		Z-1186 2398-176
CA5	Stopper, KNOB		RT-3074 2398-177
CA6	Trolley		RT-3075 2398-178
CA7	Lever	Left	RT-3076 2398-179
CA8	Lever	Right	RT-3077 2398-180
CA9	Main Switch		RT-3078 2398-181
CA10	Eject Cam		RT-3079 2398-182
CA11	Cassette, KNOB	Black	K-0867 2398-183
CA12	Cassette, KNOB	Red	K-0868 2398-184
CA13	Cassette, Spring	Trolley	RB-9360 2398-185
CA14	Cassette, Spring	Stopper	RB-9361 2398-186
CA15	Harness, Black	2P W/Wire, 550mm	2398-187
CA16	Harness, Black	6P W/Wire, Green, Yellow, Orange 300mm, Red 380mm, Brown, Black 300mm	2398-188
CA17	PCB	Switch	XB-1393 2398-189
CA18	Switch Knob		RT-3080 2398-190
CA19	Switch		
CA20	Wire, Black	100mm	2398-192
CA21	Wire, Black	180mm	2398-193
	Cassette, Mechanism Ass'y (Non-Repairable)		
CAM-1	LUG		
CAM-2	R/P Head		
CAM-3	Auto Stop Lever		
CAM-4	Arm Spring		
CAM-5	Pinch Arm Ass'y		
CAM-6	Erase Head Base Ass'y		
CAM-6-1	Magnet		
CAM-6-2	Erase Head Base		
CAM-7	Coil Spring (Head)		
CAM-8	Head Base		
CAM-9	Hexagon Nut		
CAM-11	Interlock		
CAM-12	Door Lock		
CAM-13	Coil Spring (Back Tension)		
CAM-14	Supply Reel		
CAM-15	Takeup Reel Ass'y		
CAM-16	Play Arm		
CAM-17	Play Gear		
CAM-18	Fast-F Gear		
CAM-19	Chassis Ass'y		
CAM-20	Coil Spring (Head Base)		
CAM-24	Cassette Holder		
CAM-27	Ground Lug		

REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.
CAM-30	Belt		
CAM-31	Capstan Support		
CAM-32	Idler		
CAM-33	Flywheel Ass'y		
CAM-34	Bind Screw		
CAM-35	Rubber Cushion		
CAM-36	Motor Bracket		
CAM-37	Motor Ass'y		
CAM-37-1	Motor Pulley		
CAM-37-2	Motor		
CAM-39	Left Switch		
CAM-40	F-F Rewind Lever		
CAM-41	Lever Holder		
CAM-42	Coil Spring		
CAM-43	Coil Spring		
CAM-44	Lever Lock		
CAM-45	Acting Plate		
CAM-46	Cross Arm Plate		
CAM-47	Pause Arm		
CAM-48	Coil Spring		
CAM-49	Coil Spring (Record Lever)		
CAM-50	Pause Lever		
CAM-51	Play Lever		
CAM-52	Fast-F Lever		
CAM-53	Rewind Lever		
CAM-54	Record Lever		
CAM-55	Stop/Eject Lever		
CAM-56	Coil Spring		
CAM-57	Washer (For Oil Cut)		
CAM-58	Coil Spring		
CAM-69	Earth Lug		
CAM-101	Tapping Screw		
CAM-102	Binding Screw 2x10		
CAM-103	Ring CS-2		
CAM-104	Tapping Screw 2.6x10		
CAM-105	Tapping Screw 3x8		
CAM-108	Tapping Screw 2.6x6		
H1	Cover, Face	Z-1171	2398-157
H2	Face	Z-1172	2398-158
H3	Upper, Head	Z-1174	2398-159
H4	Lower, Head	Z-1175	2398-160
H5	Breast with Label	Z-1176	2398-161
H6	Face, Front	Z-1178	2398-162
H7	Lens	G-0100	2398-163
H8	Light Diffuser	G-0105	2398-164
H9	Reflector	D-1042	2398-165
H10	Right Ear W/Label	Z-1183	2398-166
H11	Left Ear W/Label	Z-1184	2398-167
H12	Small Lamp 3V, 200mA	L-2028	2398-168
H13	LED SLP-936B-50	L-2003	2397-91
H14	Capacitor, Ceramic	0.01μF (Z), 50V, +80%, -20%	2397-16
H15	Socket	J-7177	2398-169
H16	Harness, Black 2P	W/Wire Green, Green 300mm	N 347 9
H17	Harness, Black, 2P	W/Wire Black, Red 260mm	2398-170
H18	Wire, Green 80mm		2398-171
CK PCB	PCB Assy (Non-Repairable)	Clock, W/Wire	2398-172
C1	Capacitor, Ceramic	15pF, CH, 50V, ±5%	XB-1392
C2	Capacitor, Ceramic	30pF, CH, 50V, ±5%	2398-135
C3	Capacitor, Ceramic	0.1pF, Z, 50V, +80%, -20%	
C4	Capacitor, Ceramic	0.1pF, Z, 50V, +80%, -20%	
CK1	Clock Frame, Printed		HC-4318
CK2	Clock Clear, Part		G-0099
CK3	Volume Knob		K-0865
CK4	Alarm Switch Lever		RT-3071
CK5	Clock Push Button		K-0866
CK6	Contact Plate		RT-3072

REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.
CK7	Interconnector	HC-4316	
CK8	Spacer	HC-4317	
CK9	LCD	L-2027	
CK10	Earphone Jack	J-2070	
CK11	Earphone Jack Nut	HD-7190	
CK12	Harness 2P		
CK13	Potentionmeter	W/Wire 150mm 10kΩB, Volume	P-7950
CK14	Volume PCB		P-7951
CK15	Harness, 3P	140mm	
CK16	Harness, 4P	W/Wire, 130mm	W-3479
D1	Diode	1S1588, Silicon	
D2	Diode	1S1588, Silicon	
IC	LSI, TC8215UF		MX-7308
Q1	Transistor, Carbon	2SC1815Y silicon, NPN	
R1	Resistor, Carbon	47kΩ, 1/4W, ±5%, Vertical	
TP5	Screw, Tapping Pan Head 2x6		
X'TAL	Crystal, PT-38	32,768kHz	MX-1353
	Left Hand Ass'y (Non-Repairable)		Z-1190
LH1	Arm, Outer		2398-235
LH2	Finger, Cover, Outer		
LH3	Finger, Cover, Inner		
LH4	Finger, Outer W/Pole		
LH5	Finer, Outer W/Hole		
LH6	Finger, Inner W/Hole		
LH7	Finger, Inner W/Pole		
LH8	Rubber, Nail		
LH9	Finger, Lever		
LH10	Finger, Arm		
LH11	Finger, Link		
LH12	Finger, Shaft φ3.9x28.1		
LH13	Spring, Finger		
RH2	Arm, Inner		
RH3	Wrist, Outer		
RH4	Wrist, Inner		
RH7	Shoulder		
RH8	Link (Large)		
RH9	Link (Small)		
RH10	O-Ring		
RH11	Spring, Hand		
RH12	Rubber, Washer		
RH13	Washer, No. 1 φ6		
RH14	Washer, No. 2 3x12.5x0.18		
RH15	Washer, No. 3 φ8		
TP1	Screw, Tapping, Pan Head 3x8	HD-2415	
TP3	Screw, Tapping, Pan Head 3x12	HD-2413	
TP9	Screw, Tapping, Pan Head W/Flange 8x3x8	HD-6016	
TP10	Screw, Tapping, Pan Head W/Flange 8x3x10	HD-0221	
	Right Hand Ass'y (Non-Repairable)	Z-1189	2398-218
RH1	Arm, Outer		
RH2	Arm, Inner		
RH3	Wrist, Outer		
RH4	Wrist, Inner		
RH5	Finger, Outer		
RH6	Finger, Inner		
RH7	Shoulder		
RH8	Link (Large)		
RH9	Link (Small)		
RH10	O-Ring		
RH11	Spring, Hand		
RH12	Rubber, Washer		
RH13	Washer, No. 1 φ6		
RH14	Washer, No. 2 3x12.5x0.8		
RH15	Washer, No. 3 φ8		
TP1	Screw, Tapping, Pan Head 3x8	HD-2415	
TP3	Screw, Tapping, Pan Head 3x12	HD-2413	

REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.
TP9	Screw, Tapping, Pan Head W/Flange 8x3x8	HD-6016	
TP10	Screw, Tapping, Pan Head W/Flange 8x3x10	HD-0221	
RH12	Rubber Washer	HD-8663	2398-201
TP1	Screw, Tapping	HD-2415	2364-TP1
TP2	Screw, Tapping	HD-2419	2398-270
TP3	Screw, Tapping	HD-2413	2398-56
TP4	Screw, Tapping	HD-2417	2398-195
TP5	Screw, Tapping	HD-2414	2195-35
TP6	Screw, Tapping	HD-2418	2398-216
TP7	Screw, Tapping	HD-3019	2398-196
TP8	Screw, Tapping W/Flange	HD-2420	2398-271
TP9	Screw, Tapping	HD-6016	2397-96
TP10	Screw, Tapping W/Flange	HD-2385	2398-234
TP11	Truss Screw, 5x15	HD-2421	2398-279

HARDWARE KIT

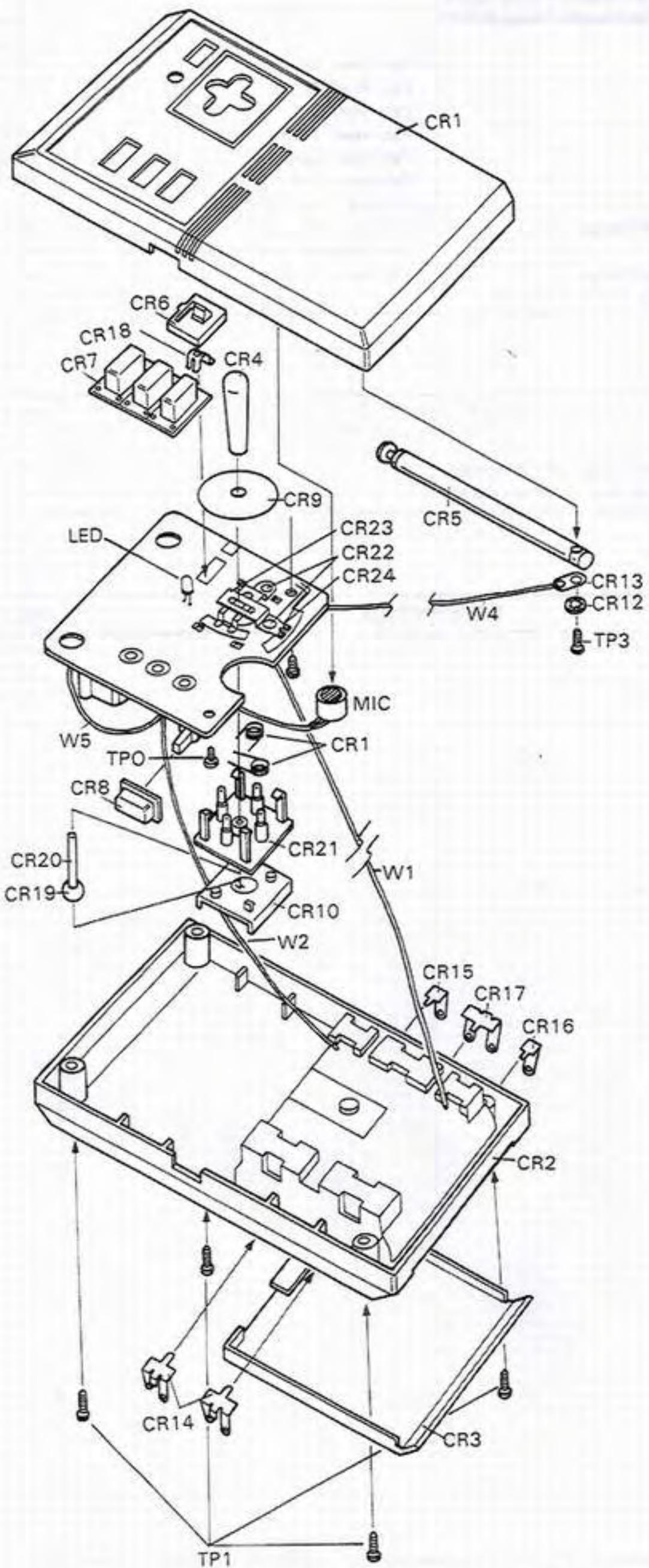
REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.
HW1	Hardware Kit	HW-6002398	2398-280
TP1	Screw, Tapping, Pan Head 3x8 Controller	HD-2415	
TP2	Screw, Tapping, Pan Head 3x10 Main Body	HD-2419	

ACCESSORIES

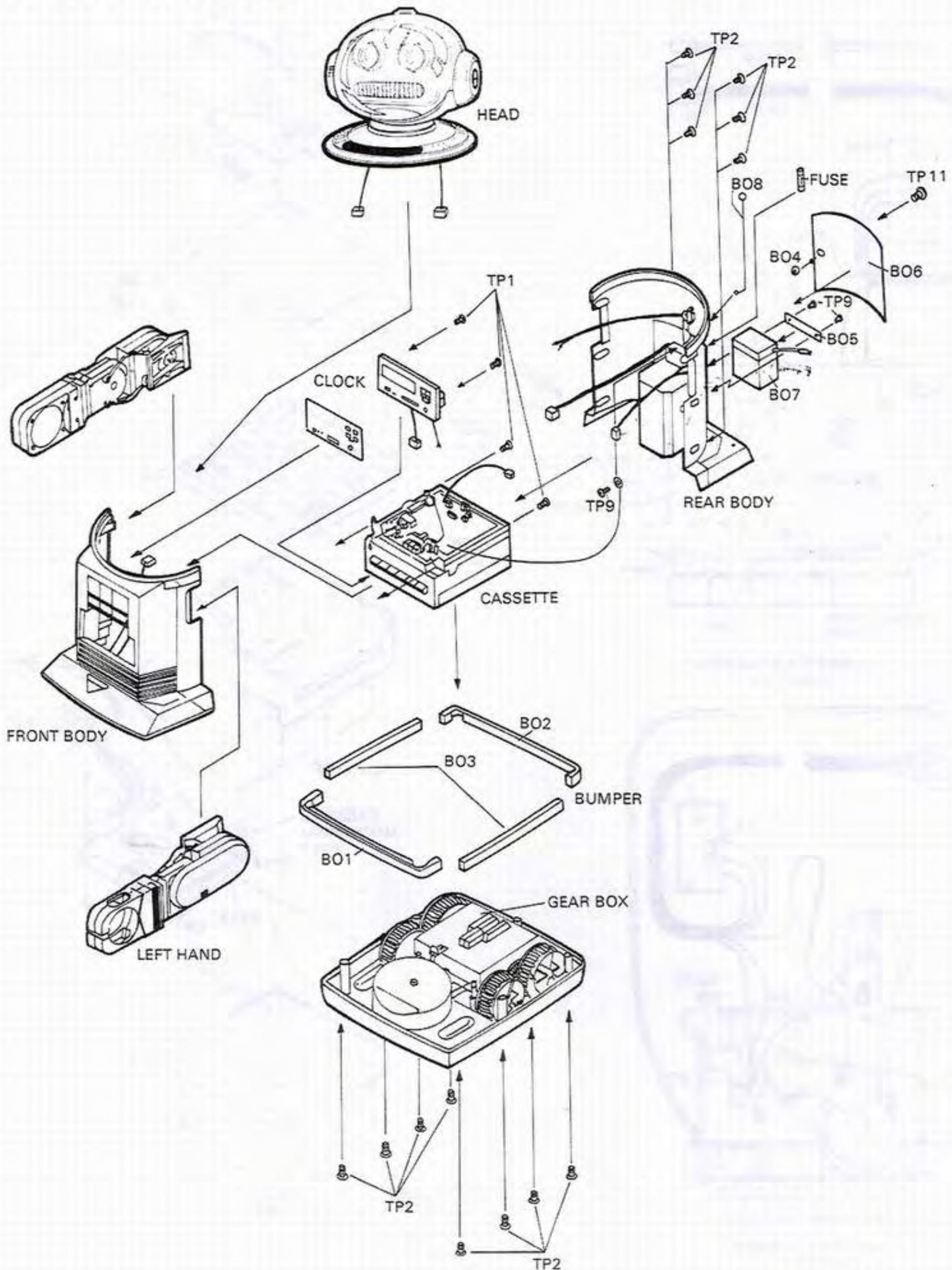
REF. NO.	DESCRIPTION	RS PART NO.	MFR. PART NO.
CHG	Charger	W03480	2398-281
CTP	Cassette Tape	CT-0031	2398-284
DRY	Driver	HC-4325	2398-283
TRY	Tray	Z-1196	2398-282

EXPLODED VIEW

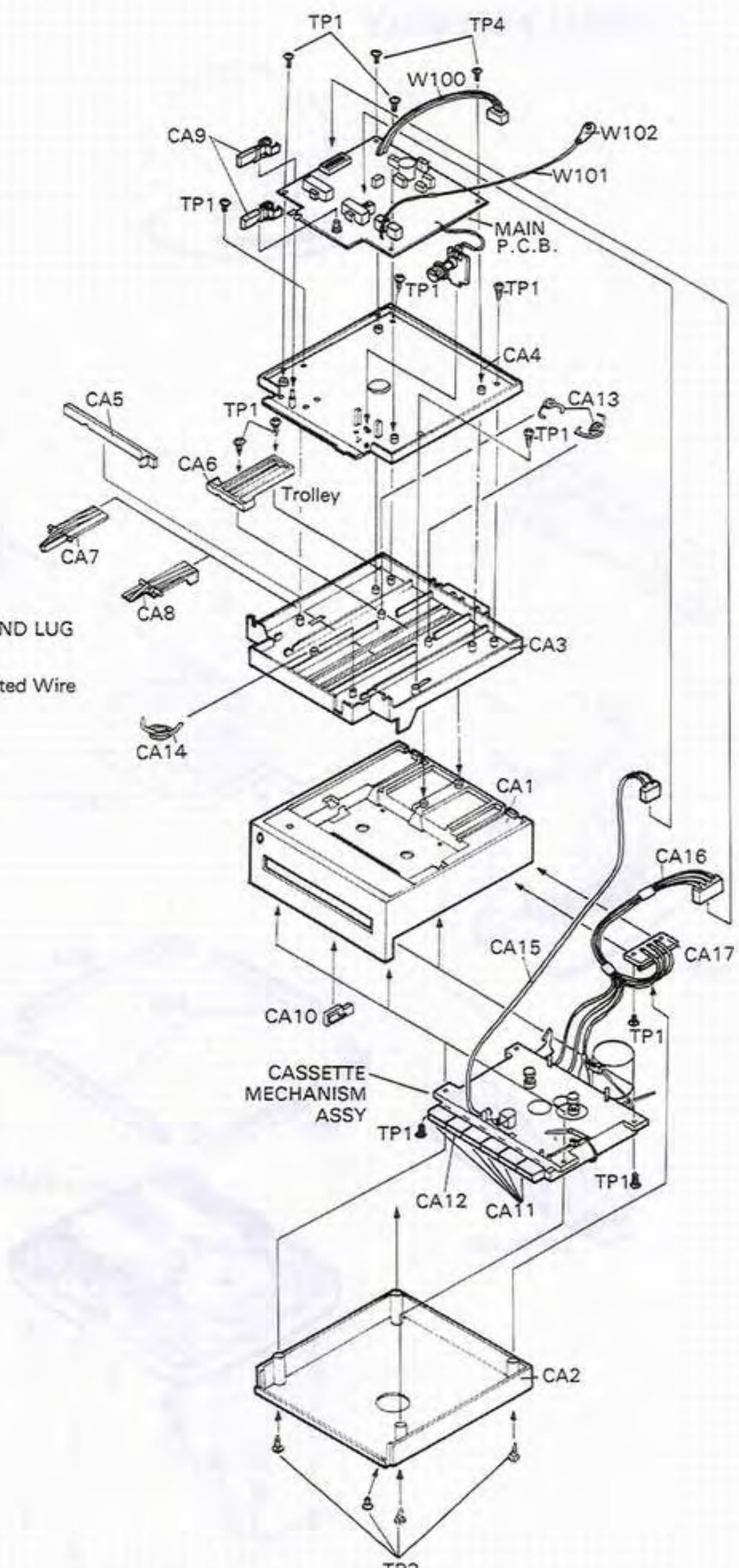
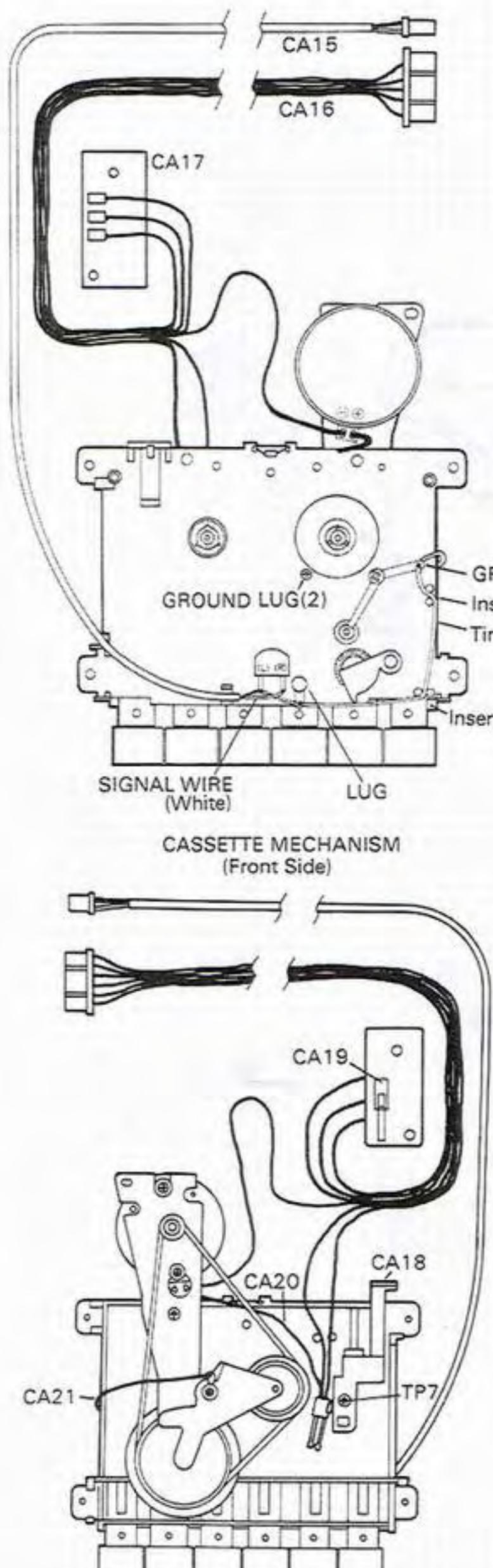
REMOTE CONTROL UNIT



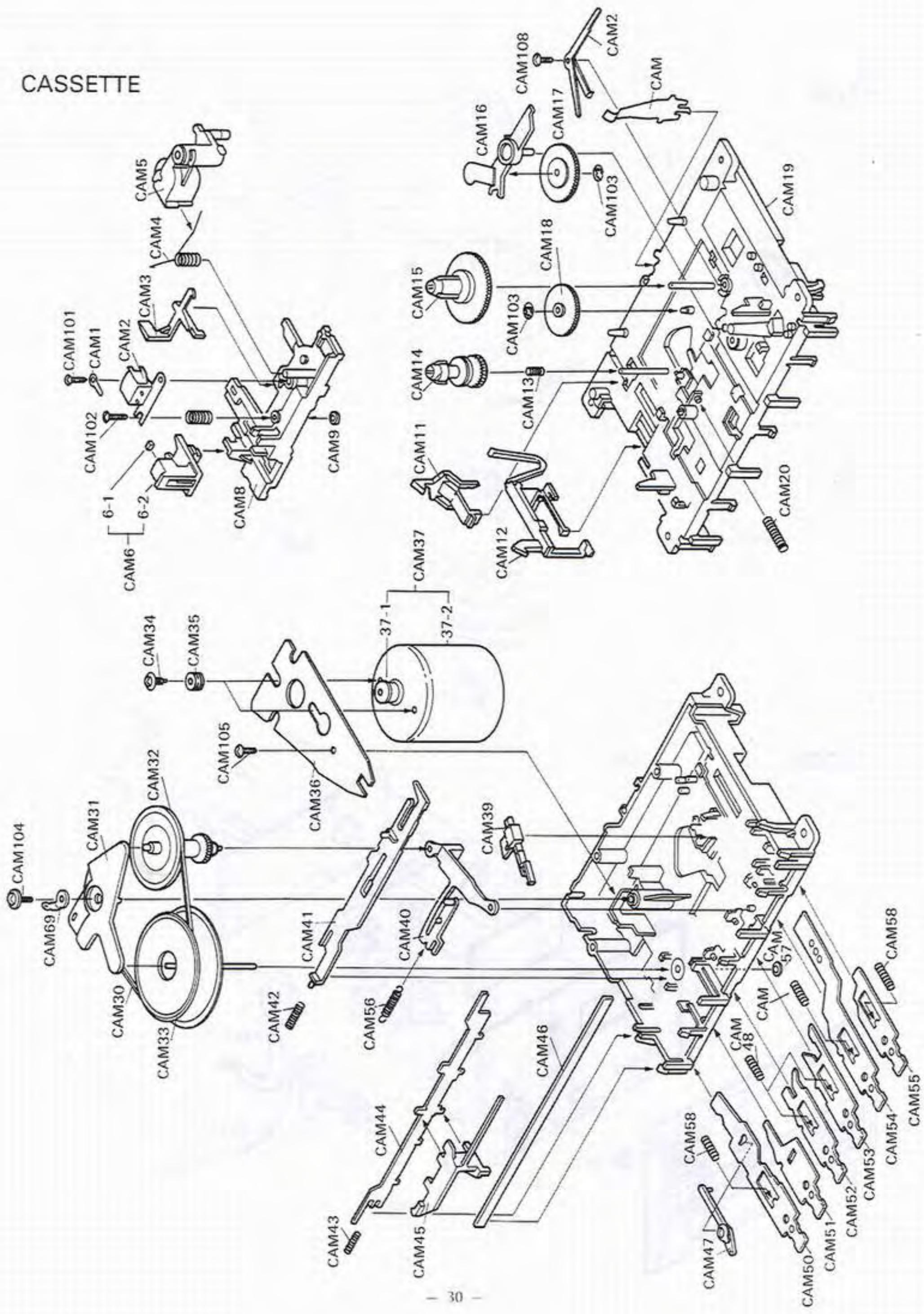
BODY OVERALL ASSEMBLY



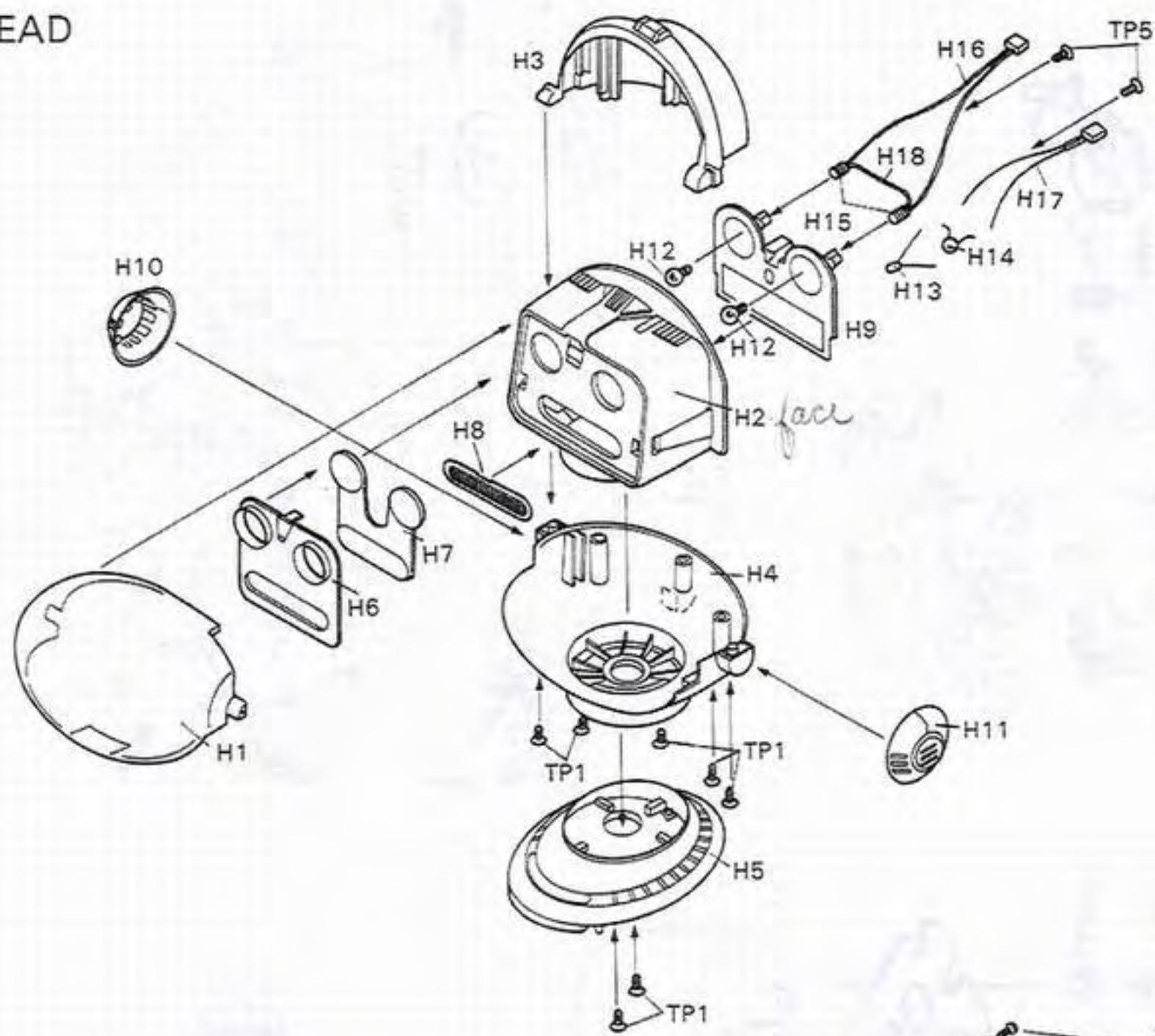
CASSETTE



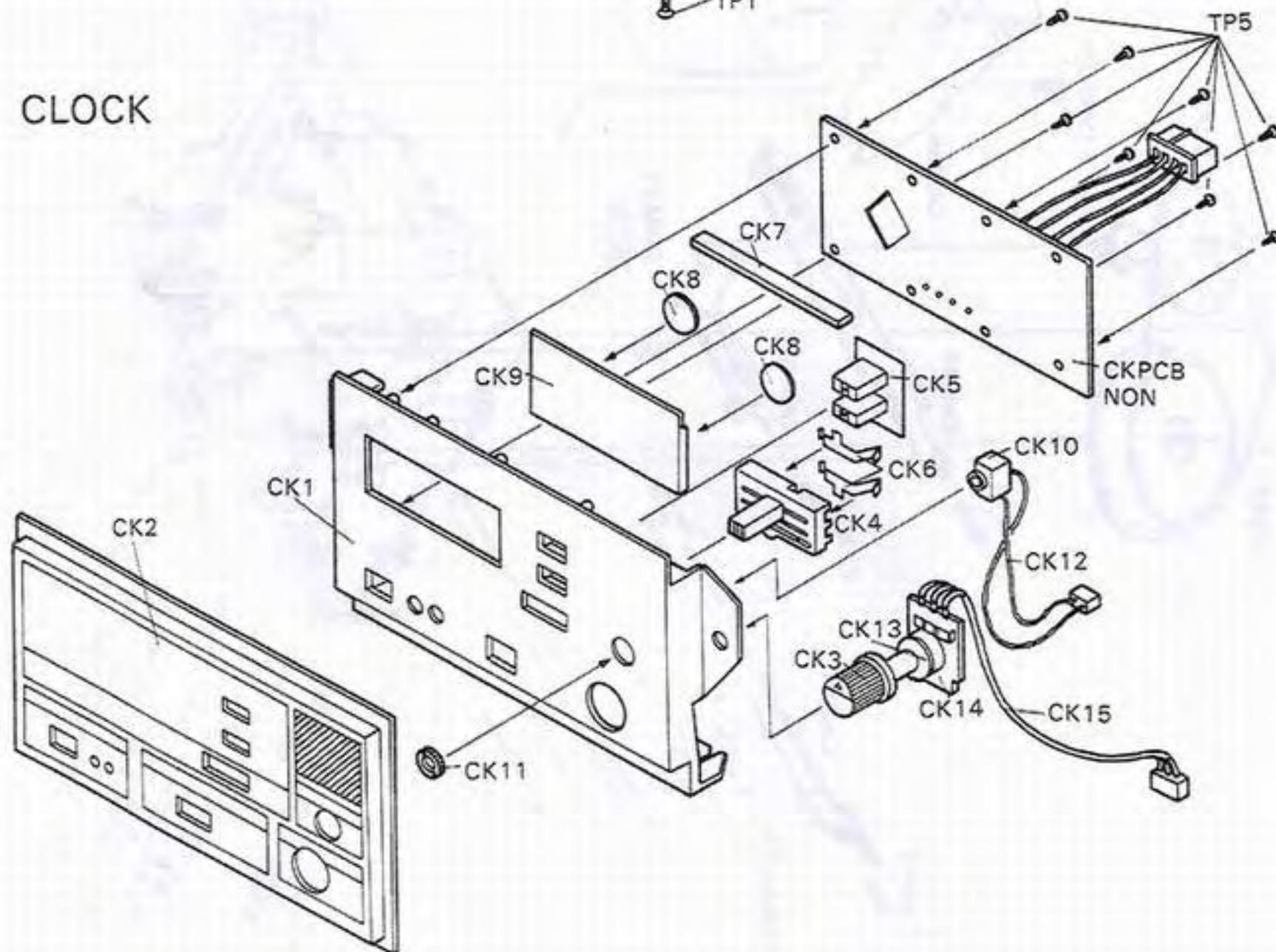
CASSETTE



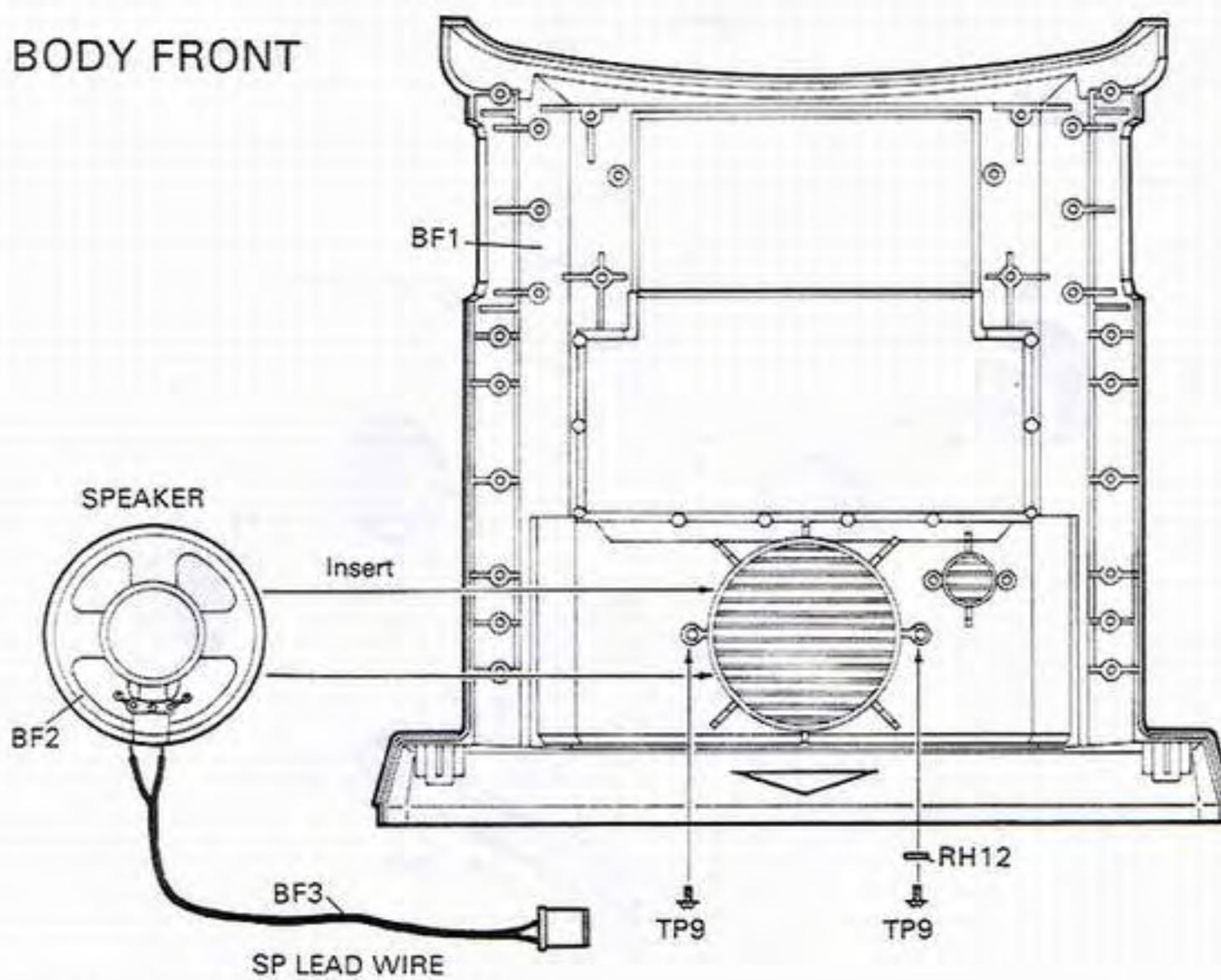
HEAD



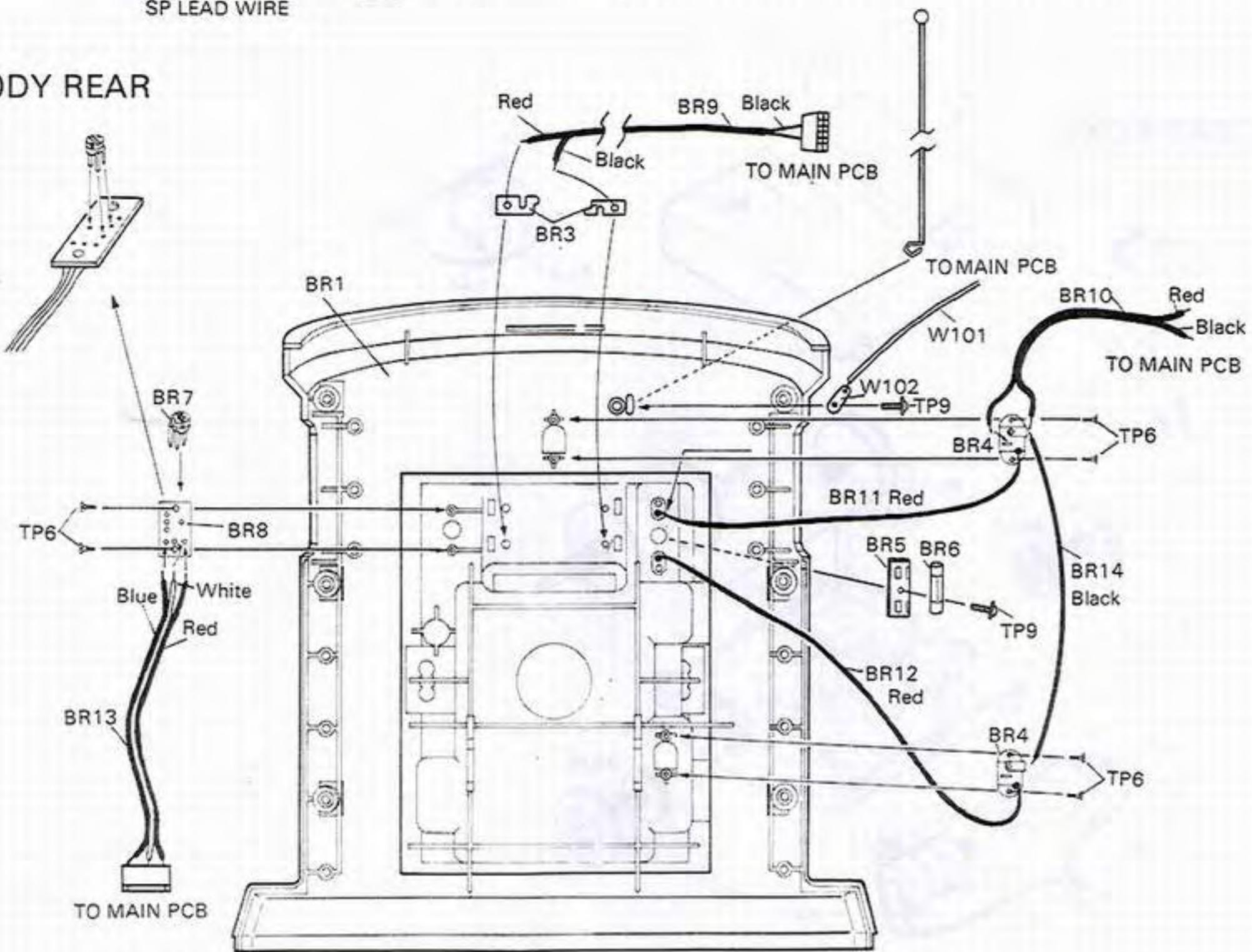
CLOCK

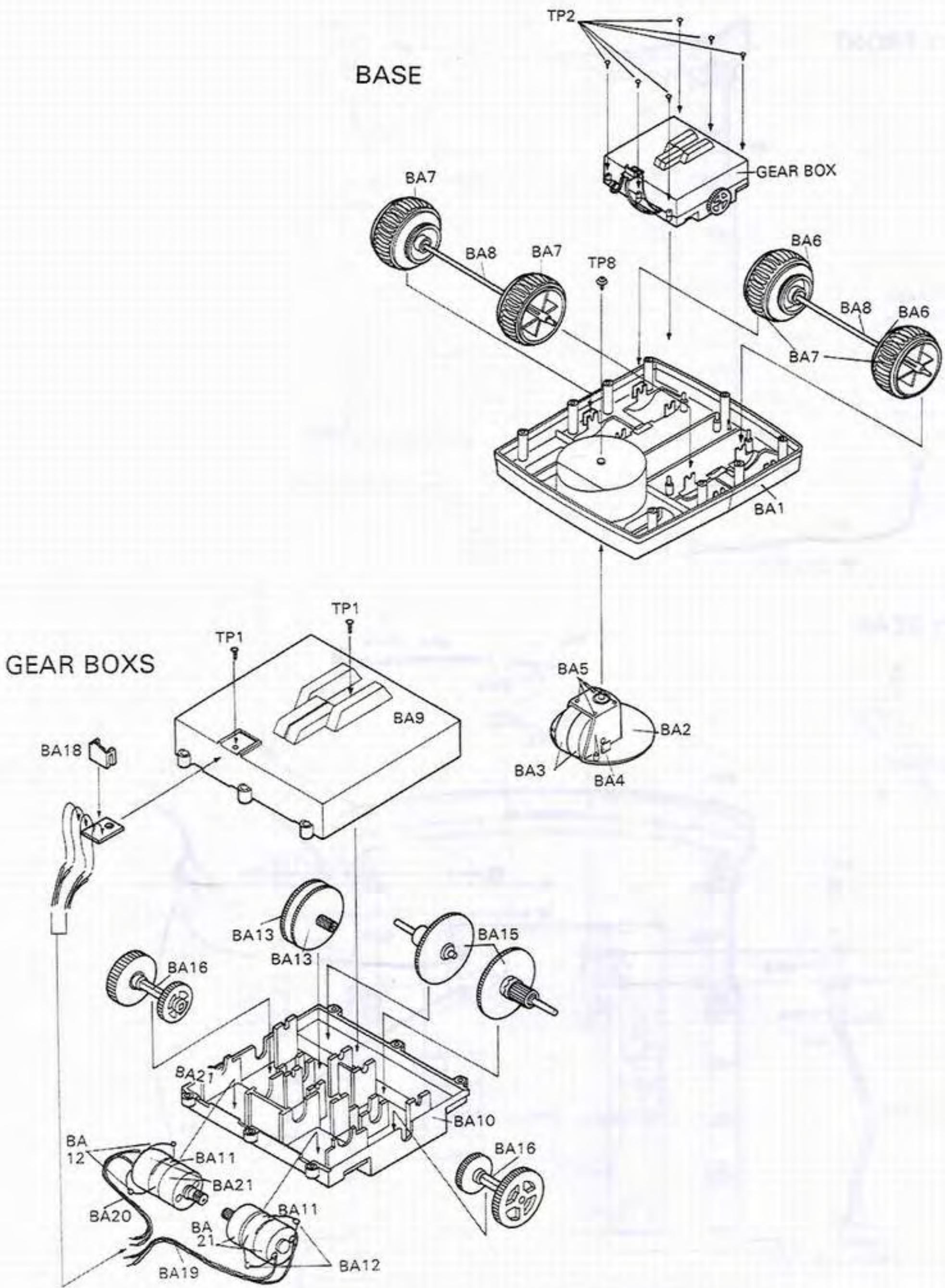


BODY FRONT

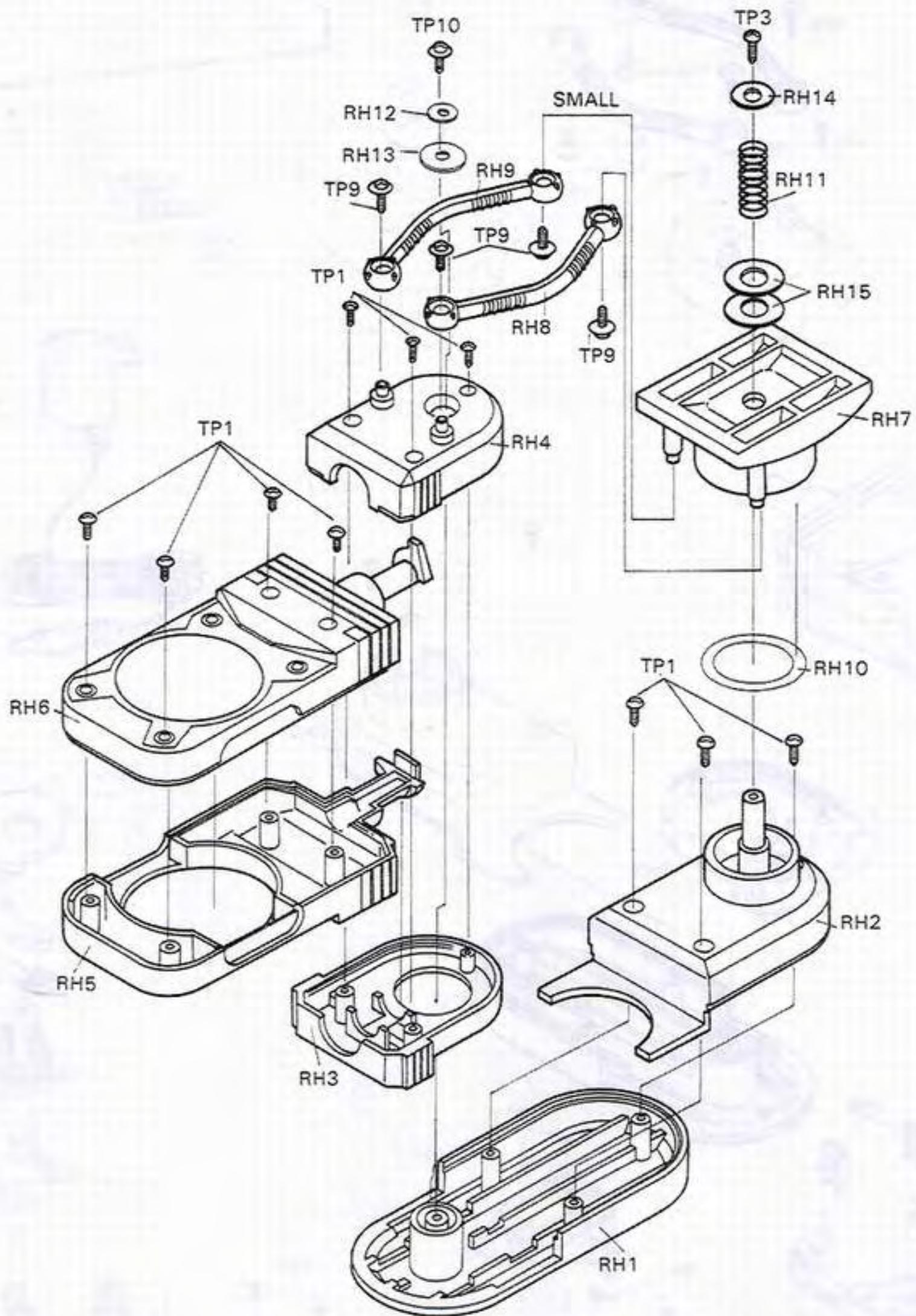


BODY REAR

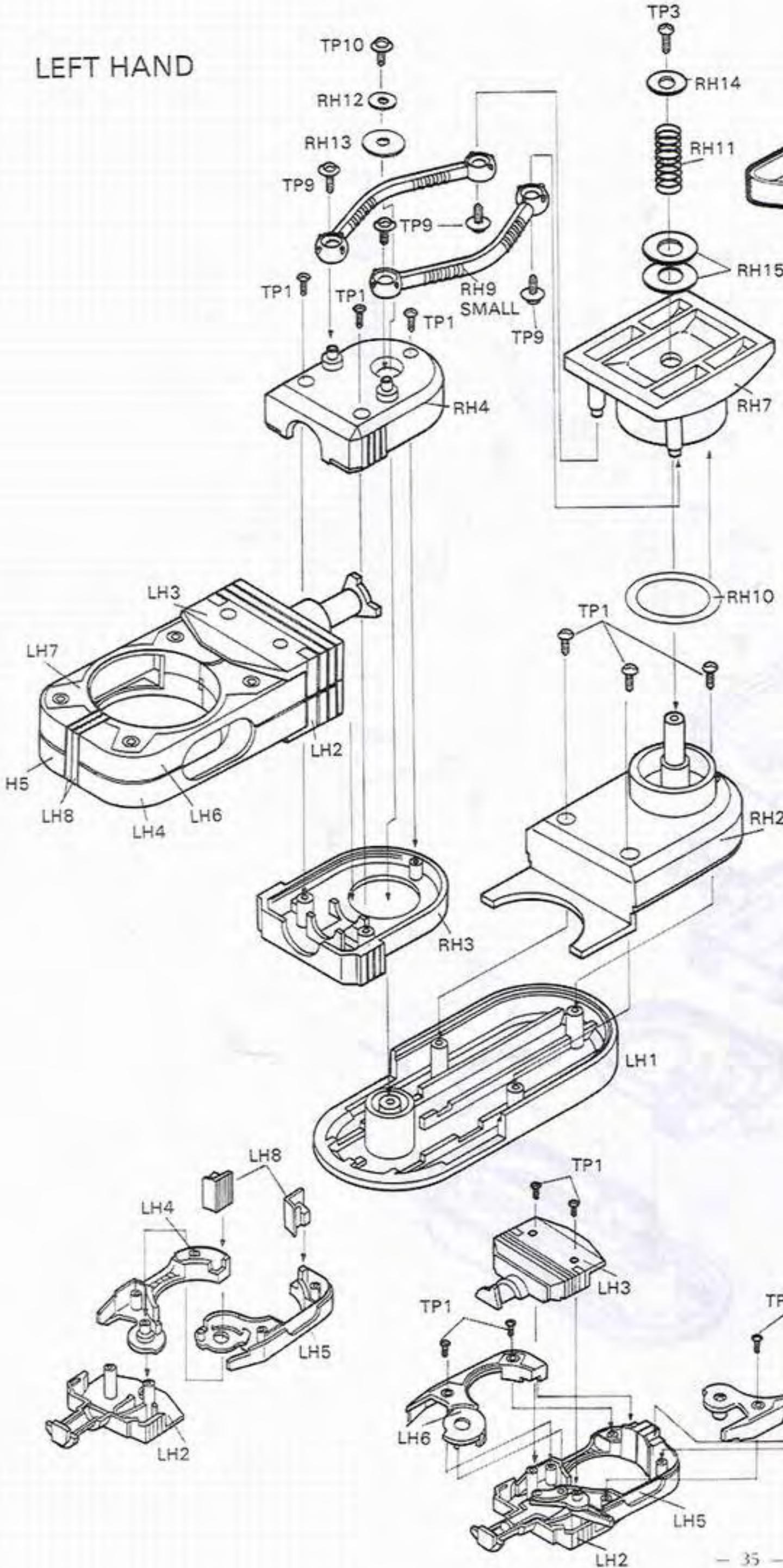




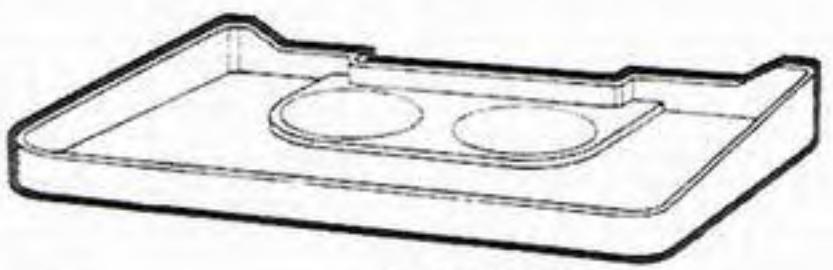
RIGHT HAND



LEFT HAND



ACCESSORIES



**DETACHABLE
TRAY(TRY)**



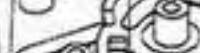
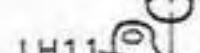
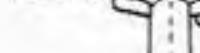
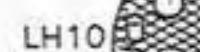
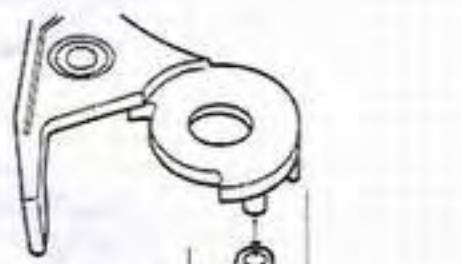
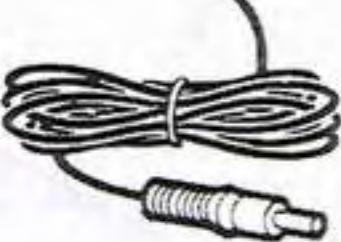
DEMO CASSETTE TAPE
(CTP)



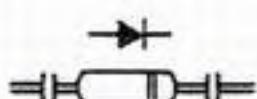
1/8" SCREWDRIVER
(DR)



**CHARGER
(CHG)**



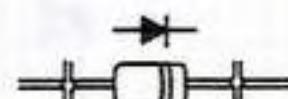
LEAD IDENTIFICATION



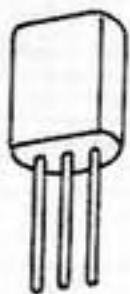
DS442
1SS53
1S1588
1S188



HZ4C1
TOS05Z4.7Y

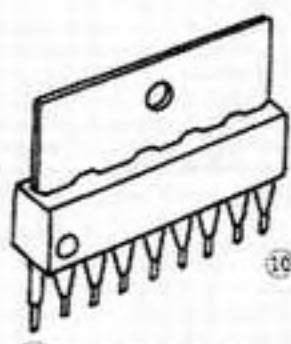


DS135B

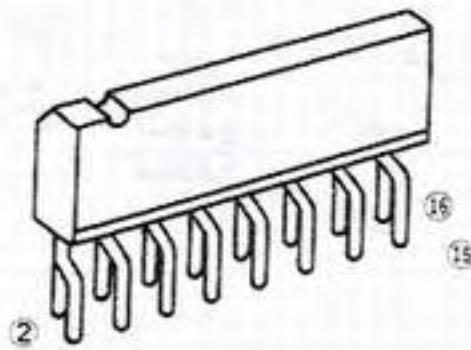


G A C
DRA01B

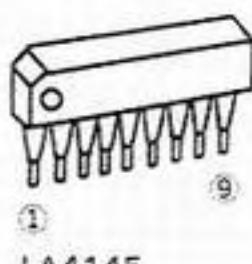
G: Gate
A: Anode
C: Cathode



LB1645N



BA5101



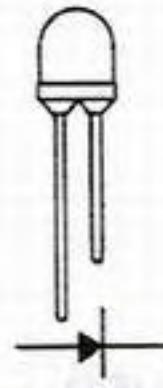
LA4145



ECB
2SA608
2SC536
2SC2999

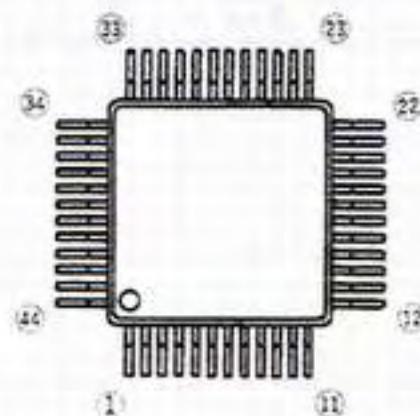


B C E
2SB544
2SC1815
2SD400
2SC945

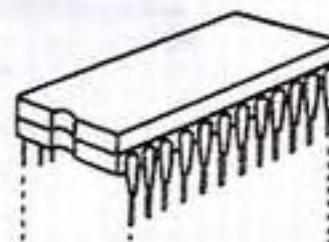


GL3AR1
GL3AG1
SLP-936B-50

B: Base
C: Collector
E: Emitter



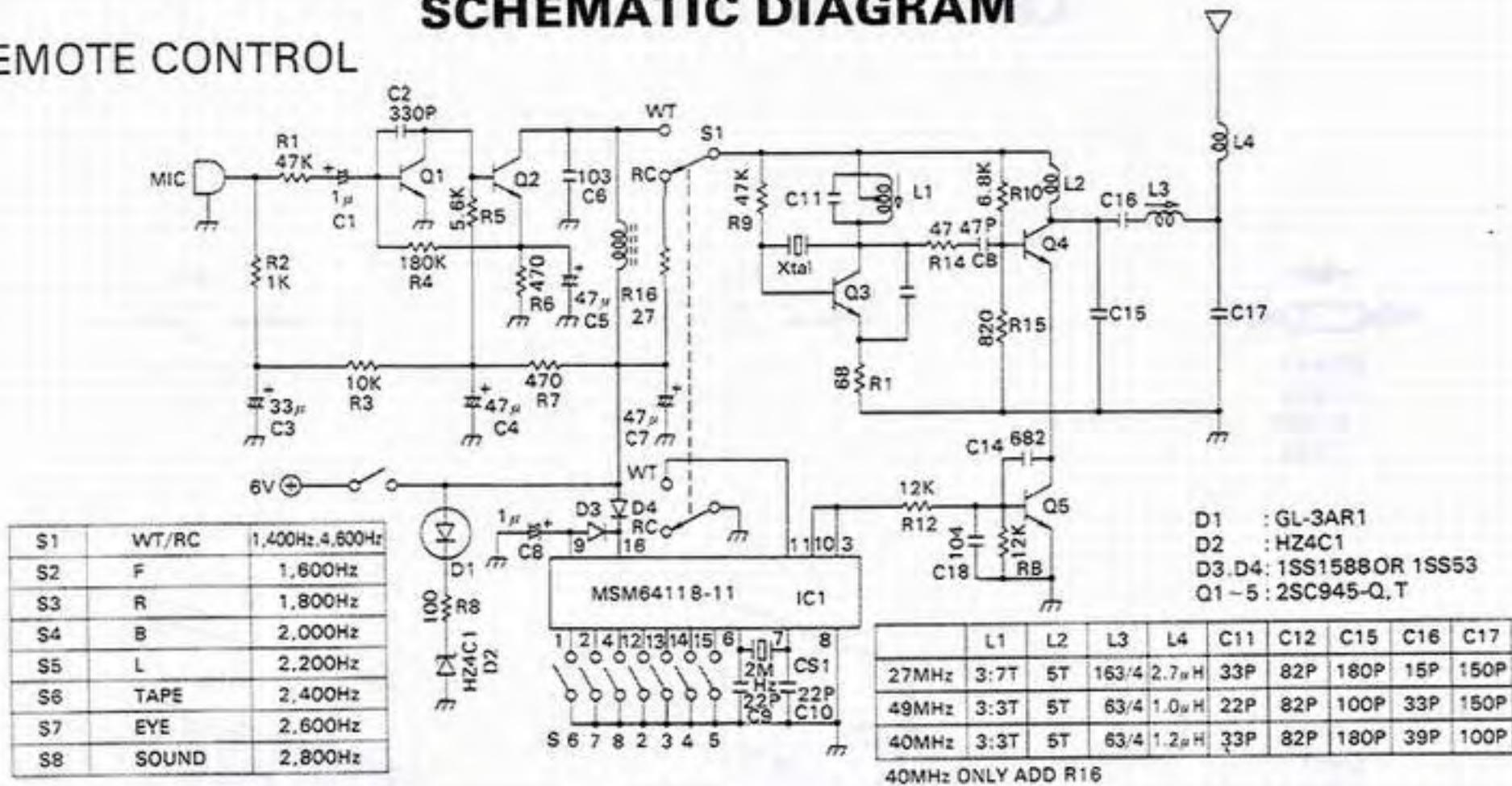
TC8215UF



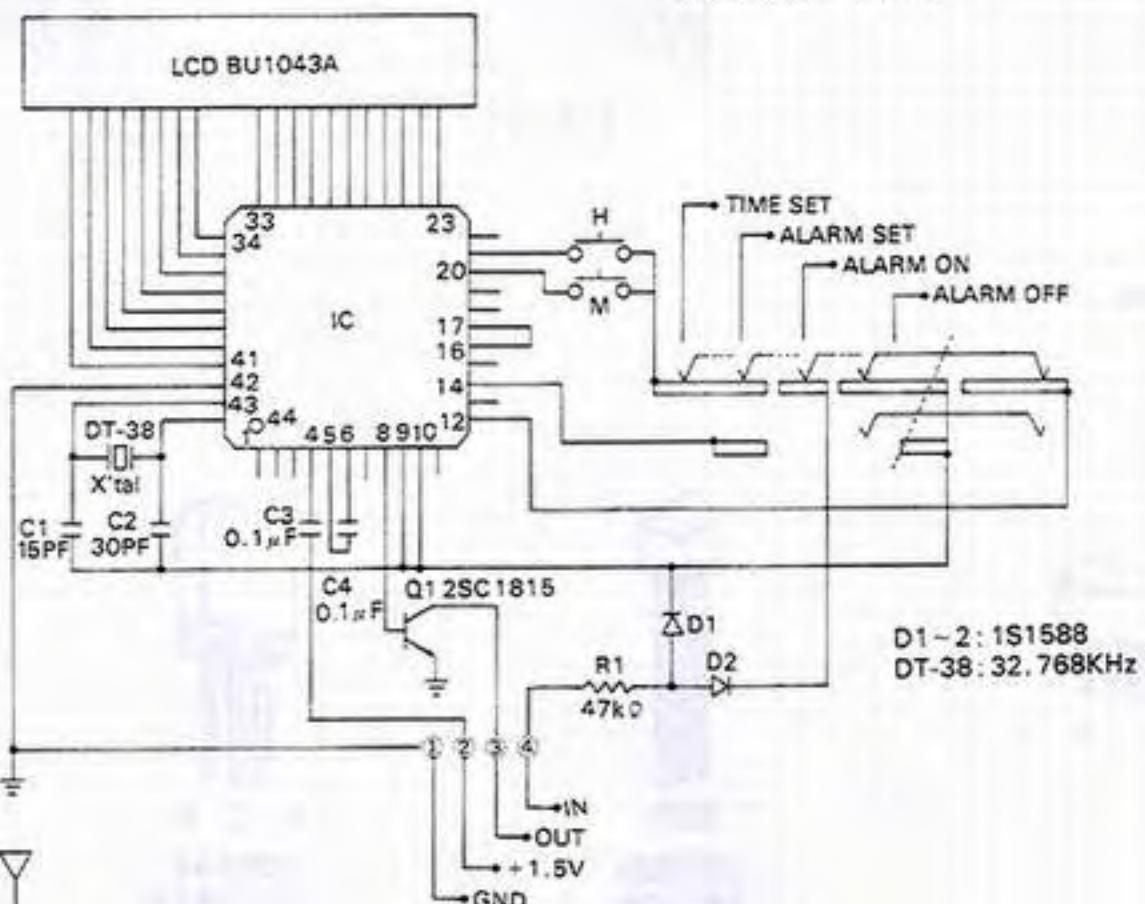
MSM6411B-11-----16-----1-----8
TA75358P -----8-----1-----4
LC4013B-----14-----1-----7
SVM7920CG -----8-----1-----4

SCHEMATIC DIAGRAM

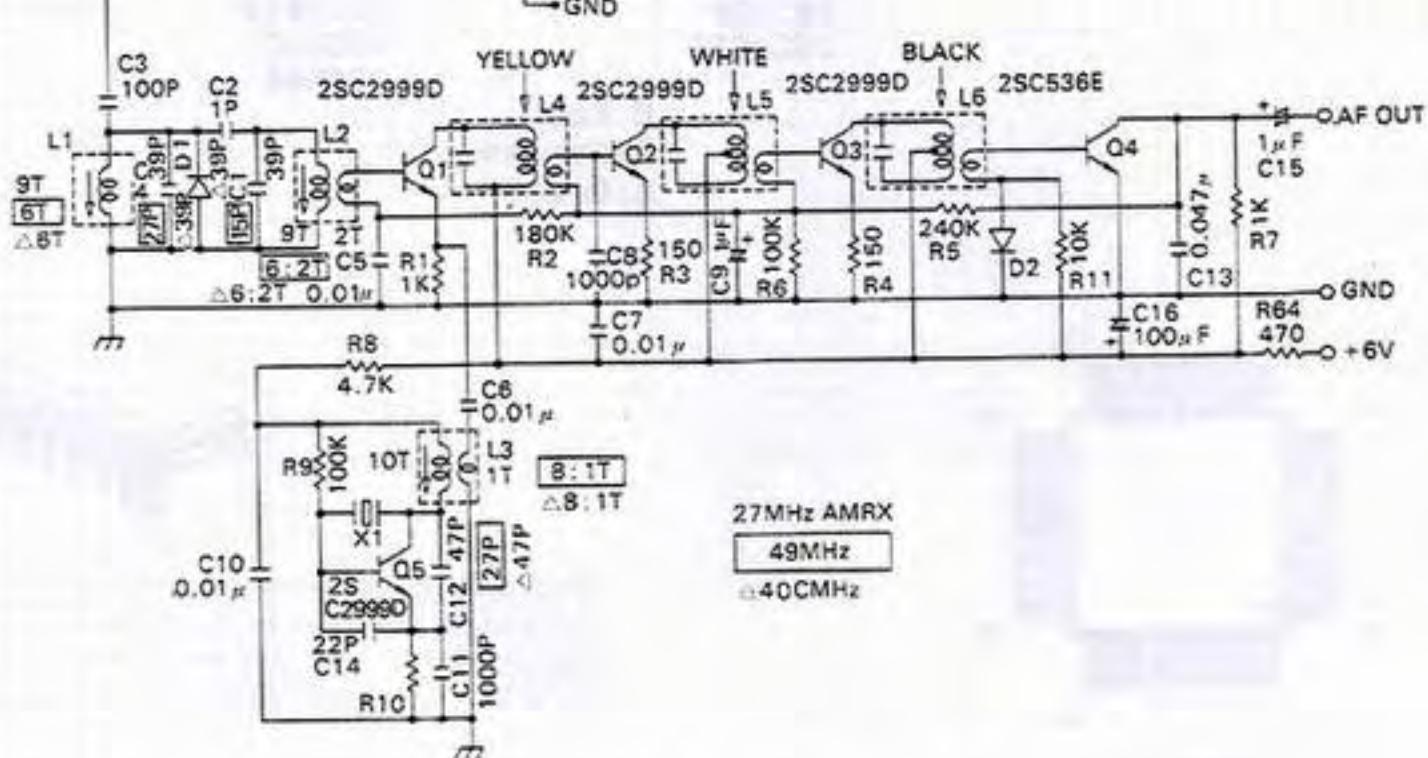
AM REMOTE CONTROL



CLOCK

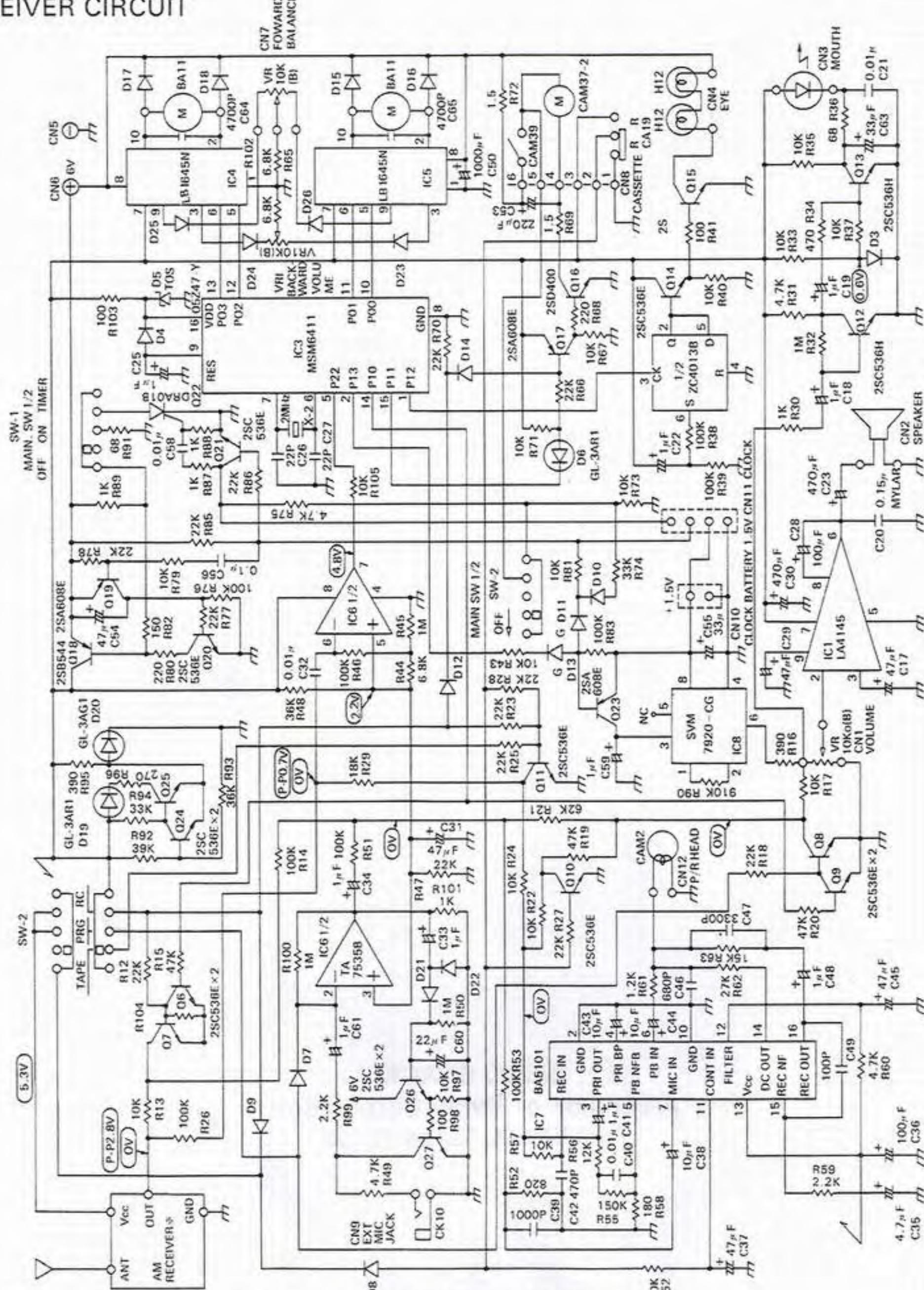


AM RECEIVER



NOTES : (1) Capacitance values are indicated in μF ($P = 10^{-6} \mu F$).
(2) Resistors values are indicated in ohm ($K = 10^3$ ohm).

RECEIVER CIRCUIT



* See page 37 for this schematic diagram.

NOTES : (1) Capacitance values are indicated in μ F ($P = 10^{-6} \mu$ F).
(2) Resistans values are indicated in ohm ($K = 10^3$ ohm).

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